



Page 1 of 25

RF COAXIAL CONNECTORS, TYPE TNC, (FEMALE CONTACT)

ESCC Detail Specification No. 3402/009

Issue 4	February 2019
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DOCUMENTATION CHANGE NOTICE

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DCR No.	CHANGE DESCRIPTION
1192	Specification upissued to incorporate changes per DCR.

TABLE OF CONTENTS

1	GENERAL	6
1.1	SCOPE	6
1.2	TYPE VARIANTS	6
1.3	MAXIMUM RATINGS	6
1.4	PARAMETER DERATING INFORMATION (FIGURE 1)	6
1.5	PHYSICAL DIMENSIONS	6
1.6	STANDARD TEST CONNECTOR INTERFACE	6
2	APPLICABLE DOCUMENTS	14
3	TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS	14
4	REQUIREMENTS	14
4.1	GENERAL	14
4.2	DEVIATIONS FROM GENERIC SPECIFICATION	14
4.2.1	Deviations from Special In-process Controls	14
4.2.2	Deviations from Final Production Tests (Chart II)	14
4.2.3	Deviations from Burn-in Tests (Chart III)	14
4.2.4	Deviations from Qualification Tests (Chart IV)	14
4.2.5	Deviations from Lot Acceptance Tests (Chart V)	14
4.3	MECHANICAL REQUIREMENTS	14
4.3.1	Dimension Check	14
4.3.2	Weight	14
4.3.3	Coupling Proof Torque	15
4.3.4	Cable Retention Force	15
4.3.4.1	Flexible Cables	15
4.3.4.2	Semi-rigid Cables	15
4.3.5	Mating and Unmating Forces	15
4.3.6	Connector Durability	15
4.3.7	Residual Magnetism	15
4.3.7.1	Beryllium copper, copper underplate, gold-plated connectors.	15
4.3.7.2	Stainless steel connectors	15
4.3.8	Contact Engagement and Separation Forces	16
4.3.9	Contact Retention	16
4.4	MATERIALS AND FINISHES	16
4.4.1	Shell	16
4.4.2	Centre Contact	17
4.4.3	Inserts	17
4.4.4	Gaskets	17
4.4.5	Accessories	17

4.5	MARKING	17
4.5.1	General	17
4.5.2	The ESCC Component Number	17
4.5.3	Characteristics	17
4.5.3.1	Variants of Fixed Configuration	18
4.5.3.2	Variants where Dimensions A and B of Figure 2(b) are Indicated by a Maximum Only	18
4.5.3.3	Type of Plating/Material	18
4.5.3.4	Length Values	18
4.5.3.5	Tolerance	18
4.5.4	Traceability Information	19
4.5.5	Marking of Small Components	19
4.6	ELECTRICAL MEASUREMENTS	19
4.6.1	Electrical Measurements at Room Temperature	19
4.6.2	Electrical Measurements at High and Low Temperatures (Table 3)	19
4.6.3	Circuits for Electrical Measurements	19
4.7	BURN-IN TESTS (TABLES 4 AND 5)	19
4.8	ENVIRONMENTAL AND ENDURANCE TESTS	20
4.8.1	Measurements and Inspections on Completion of Environmental Tests	20
4.8.2	Measurements and Inspections at Intermediate Points during Endurance Tests	20
4.8.3	Measurements and Inspections on Completion of Endurance Tests	20
4.8.4	Conditions for Operating Life Tests (Part of Endurance Testing)	20
4.8.5	Electrical Circuits for Operating Life Tests	20
4.8.6	Conditions for High Temperature Storage Test (Part of Endurance Testing)	20

1 GENERAL

1.1 SCOPE

This specification details the ratings, physical and electrical characteristics, test and inspection data for RF Coaxial Connectors, Type TNC, 50 Ohms (Female Contact). It shall be read in conjunction with ESCC Generic Specification No. [3402](#), the requirements of which are supplemented herein.

1.2 TYPE VARIANTS

A list of the type variants of the connectors specified herein, which are also covered by this specification, is given in Table 1(a).

For each type variant, the full electrical and physical characteristics are given in individual Figures 2(b) at the end of this specification.

1.3 MAXIMUM RATINGS

The maximum ratings, which shall not be exceeded at any time during use or storage, applicable to the connectors specified herein, are as scheduled in Table 1.

1.4 PARAMETER DERATING INFORMATION (FIGURE 1)

The derating information applicable to the connectors specified herein is shown in Figure 1.

1.5 PHYSICAL DIMENSIONS

The physical dimensions of the connectors specified herein are shown in Figures 2(a) and 2(b).

1.6 STANDARD TEST CONNECTOR INTERFACE

Whenever gauges are required for mating with the connectors under test, their physical dimensions shall be in accordance with those specified in Figure 3.

TABLE 1(a) – TYPE VARIANTS

Variant	Description
01	Straight Jack, Solder Type, for Semi-Rigid Cable Ø3.58mm (0.141")
02	Straight Jack, Solder Type, for Semi-Rigid Cable Ø6.35mm (0.25")
03	Square Flange Receptacle

NOTES:

1. The Variants are described in Figure 2(b).
2. For finishes, see Para. 4.4.

TABLE 1(b) - MAXIMUM RATINGS

No.	Characteristics	Symbol	Maximum Ratings	Unit	Remarks
1	Peak Power at +25 °C	P _{max}	20	kW	1μs max
2	Power	P	See Figure 2(b)	kW	See Figures 1(a), 1(b) and 1(c)
3	Nominal Impedance	Z	50	Ω	-
4	Frequency Range	f	See Figure 2(b)	GHz	-
5	Operating Voltage	V _{op}	500	V _{rms}	-
6	Operating Temperature Range	T _{op}	See Figure 2(b)	°C	-
7	Storage Temperature Range	T _{stg}	As per Operating Temperature Range	°C	-

FIGURE 1 - PARAMETER DERATING INFORMATION

FIGURE 1(a) - POWER VERSUS TEMPERATURE

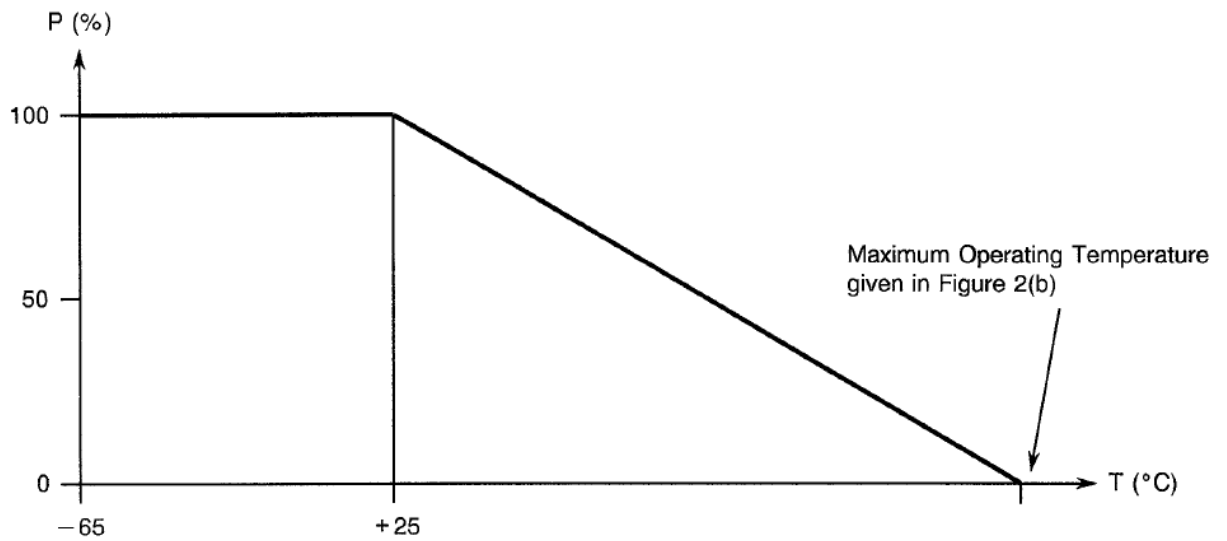


FIGURE 1(b) - POWER VERSUS FREQUENCY

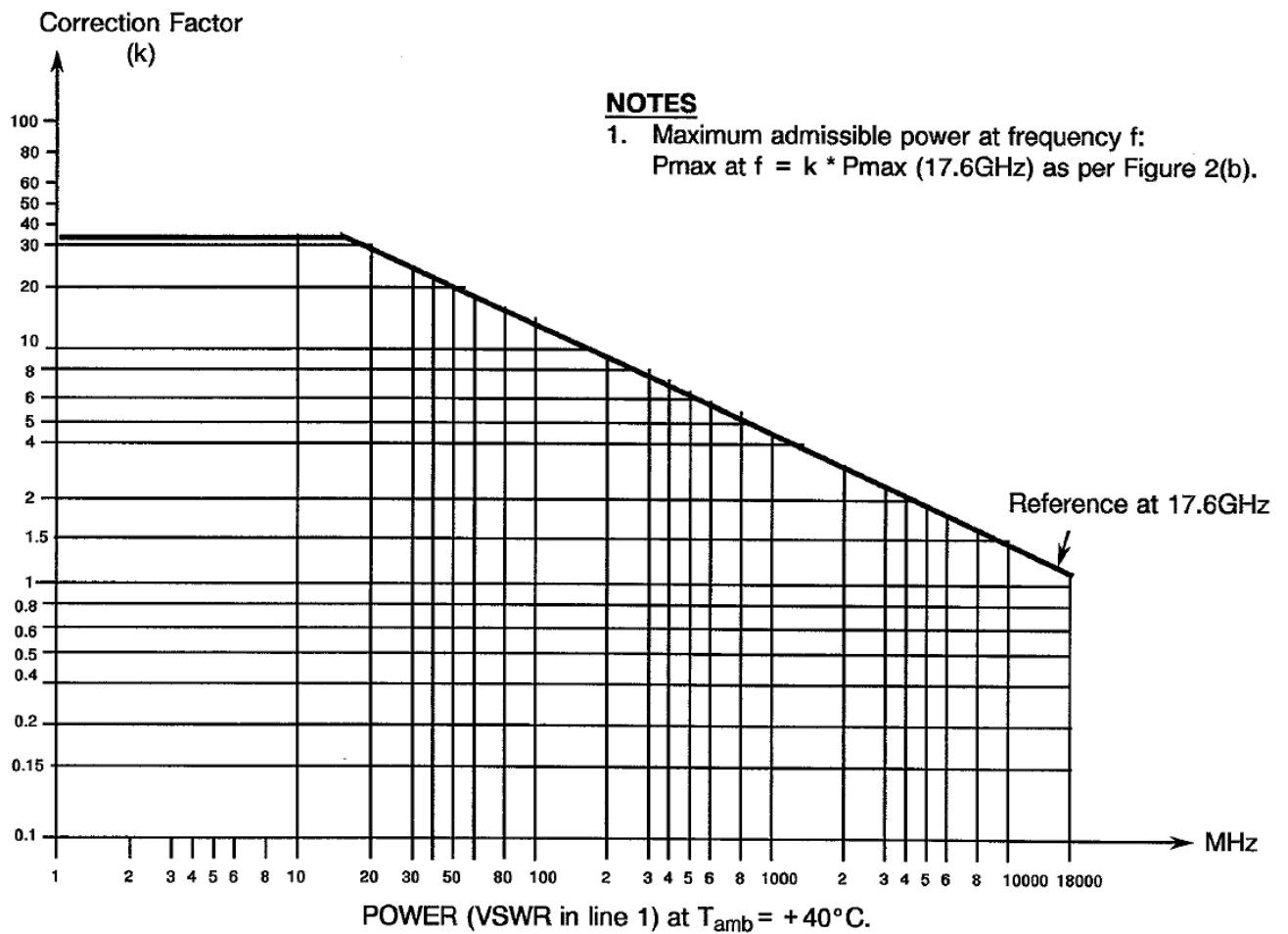


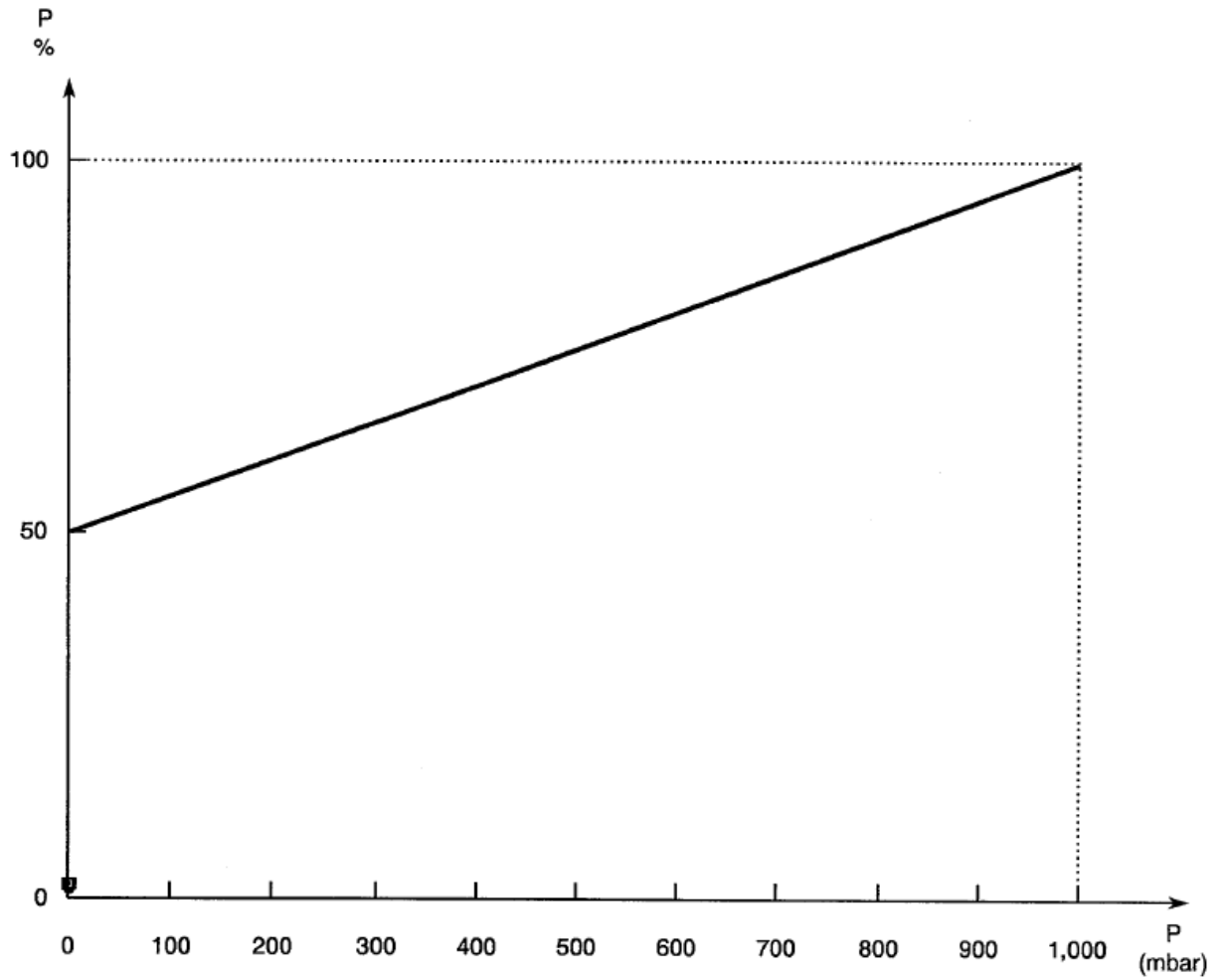
FIGURE 1 – PARAMETER DERATING INFORMATION (CONTINUED)FIGURE 1(c) – POWER VERSUS PRESSURE

FIGURE 2 - PHYSICAL DIMENSIONS

FIGURE 2(a) - CONNECTOR INTERFACE, FEMALE CONTACT

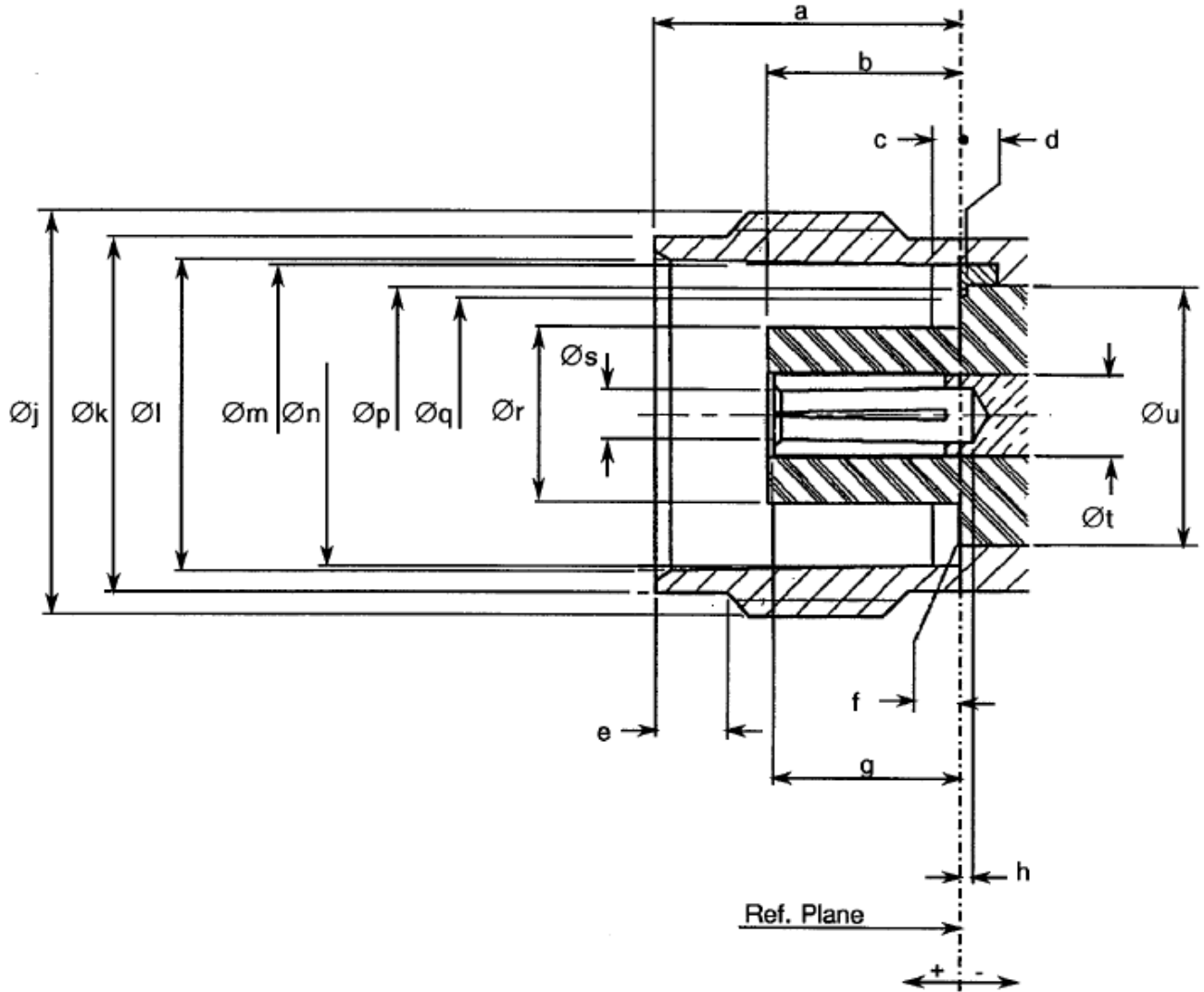
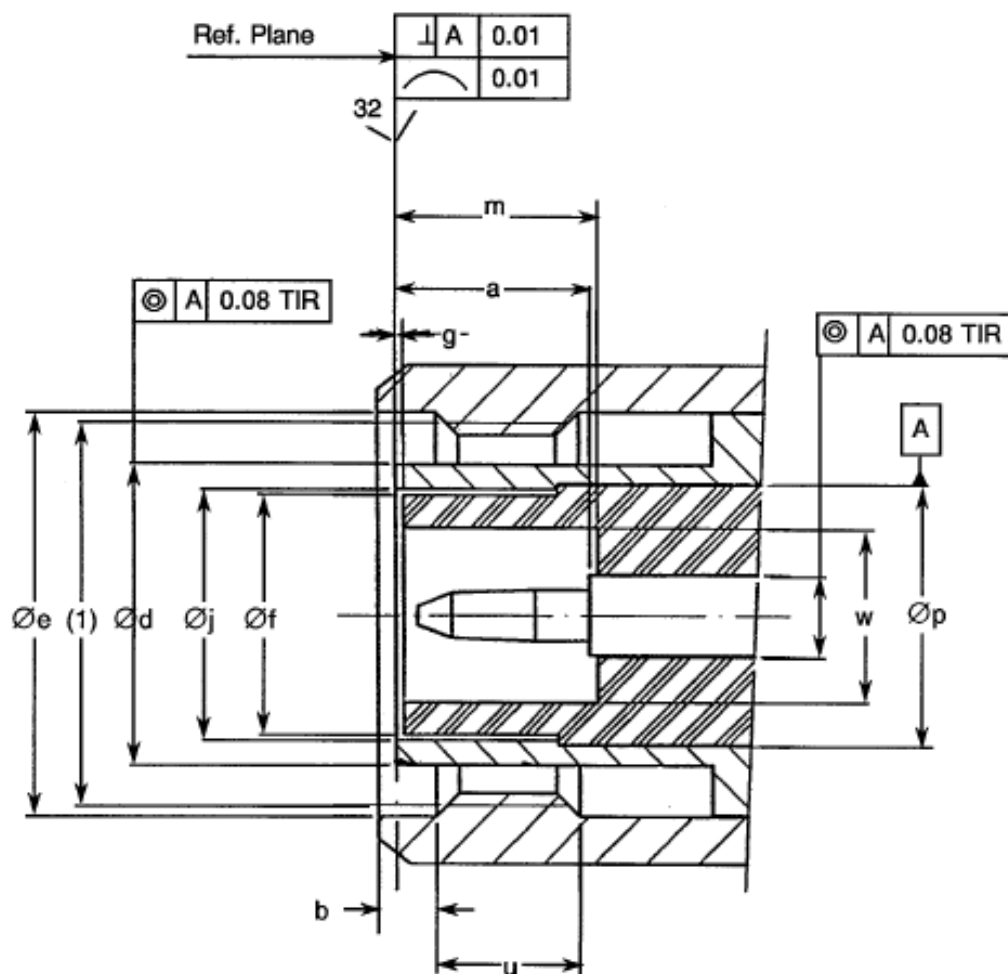


FIGURE 2 - PHYSICAL DIMENSIONS (CONTINUED)

FIGURE 2(a) - CONNECTOR INTERFACE, FEMALE CONTACT (CONTINUED)

Symbol	Millimetres	
	Min.	Max.
a	8.36	8.46
b	5.18	5.28
c	0.48	1.02
d	0.17	0.23
e	1.8	2.2
f	-0.1	+0.05
g	4.98	5.23
h	-0.72	+0.03
Øj	7/16.28UNEF2A	
Øk	9.61	9.68
Øl	9.32	9.46
Øm	8.09	8.14
Øn	8.1	8.15
Øp	6.73	6.78
Øq	6.05	6.15
Ør	4.68	4.72
Øs	1.43	1.47
Øt	2.14	2.18
Øu	6.975	7.025

FIGURE 3 - STANDARD TEST CONNECTOR INTERFACE - MALE CONTACT



NOTES:

1. 4375 -28UNEF-2B

Detail of inner Contact

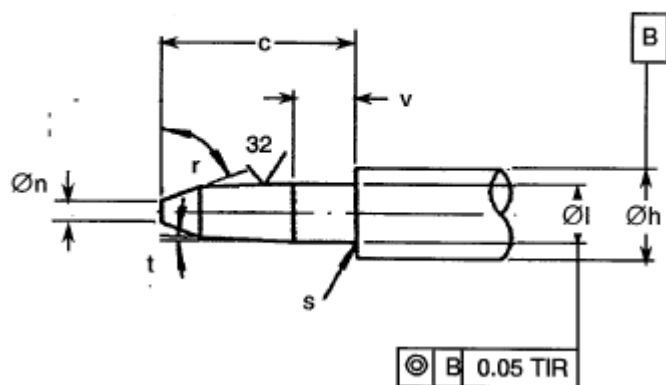


FIGURE 3 - STANDARD TEST CONNECTOR INTERFACE - MALE CONTACT (CONTINUED)

Symbol	Millimetres		Notes
	Min	Max	
a	5.31	5.38	
b	1.6	-	
c	4.62	4.88	
Ød	8.06	8.09	
Øe	11.18	-	
Øf	6.6	6.65	
g	0.15	0.3	
Øh	2.16	2.18	
Øj	6.72	6.74	
Øl	1.35	1.37	
m	5.38	5.54	
Øp	6.99	7.01	
r	55°	65°	
s	-	0.13	Radius
t	1°	3°	
u	3.96	-	Full thread
v	1.4	1.65	
Øw	4.88	4.93	

2 **APPLICABLE DOCUMENTS**

The following documents form part of this specification and shall be read in conjunction with it:

- (a) ESCC Generic Specification No. 3402 for RF Coaxial Connectors.
- (b) MIL-G-45204, Gold Plating, Electrodeposited.

3 **TERMS, DEFINITIONS, ABBREVIATIONS, SYMBOLS AND UNITS**

For the purpose of this specification, the terms, definitions, abbreviations, symbols and units specified in ESCC Basic Specification No. 21300 shall apply.

4 **REQUIREMENTS**

4.1 **GENERAL**

The complete requirements for procurement of the connectors specified herein are stated in this specification and ESCC Generic Specification No. 3402. Deviations from the Generic Specification applicable to this specification only, are listed in Para. 4.2.

Deviations from the applicable Generic Specification and this Detail Specification, formally agreed with specific Manufacturers on the basis that the alternative requirements are equivalent to the ESCC requirements and do not affect the components' reliability, are listed in the appendices attached to this specification.

4.2 **DEVIATIONS FROM GENERIC SPECIFICATION**

4.2.1 **Deviations from Special In-process Controls**

None.

4.2.2 **Deviations from Final Production Tests (Chart II)**

- (a) Para. 9.4, Coupling Proof Torque: shall not be performed on connectors with a female contact (only during Chart II).

4.2.3 **Deviations from Burn-in Tests (Chart III)**

- (a) Chart III is not applicable.

4.2.4 **Deviations from Qualification Tests (Chart IV)**

None

4.2.5 **Deviations from Lot Acceptance Tests (Chart V)**

None.

4.3 **MECHANICAL REQUIREMENTS**

4.3.1 **Dimension Check**

The dimensions of the connectors specified herein shall be verified in accordance with the requirements set out in Para. 9.25 of ESCC Generic Specification No. 3402 and shall conform to those shown in Figures 2(a) and 2(b) of this specification.

4.3.2 **Weight**

The maximum weight of the connectors specified herein shall be as specified in Figure 2(b).

4.3.3 Coupling Proof Torque

The requirements for testing of the coupling proof torque are specified in Section 9 of ESCC Generic Specification No. 3402. The applied torque shall be 339N.cm.

4.3.4 Cable Retention Force

The requirements for testing of the cable retention force are specified in Section 9 of ESCC Generic Specification No. 3402. Figure 2(b) specifies the values for axial loads. Torque shall be applied as follows:

4.3.4.1 *Flexible Cables*

Flexible cables shall be rotated 180° in both directions.

Rotational movement shall be applied at 15cm from the connector.

4.3.4.2 *Semi-rigid Cables*

The torque value shall be as follows:

RG 405/U	:	11.28N.cm.
RG 402/U	:	38.85N.cm.
RG 401/U	:	38.85N.cm.

4.3.5 Mating and Unmating Forces

The applicable measurement requirements are specified in Section 9 of ESCC Generic Specification No. 3402. The maximum torque during mating and unmating shall not exceed 22.6N.cm.

Whenever a test is performed on mated pairs of connectors, the pairs shall be torqued at 265N.cm.

4.3.6 Connector Durability

The applicable test requirements are specified in Section 9 of ESCC Generic Specification No. 3402. The test conditions shall be as follows:

- (a) Number of cycles: 500 for qualification; 100 for lot acceptance.
- (b) Rate: 12 cycles maximum/minute.

4.3.7 Residual Magnetism

The applicable measurement requirements are specified in Section 9 of ESCC Generic Specification No. 3402.

4.3.7.1 *Beryllium copper, copper underplate, gold-plated connectors.*

There are no requirements in respect of residual magnetism. This version is made such that the residual magnetism does not exceed 2000 gammas.

4.3.7.2 *Stainless steel connectors*

Residual magnetism is not applicable to stainless steel versions.

4.3.8 Contact Engagement and Separation Forces

The requirements for these measurements are specified in Section 9 of ESCC Generic Specification No. 3402 and apply to female contacts only.

(a) Oversize Pin

Steel test pin diameter : 1.384/1.388mm.
Engagement depth : 2/2.5mm.
Number of engagements : 3.

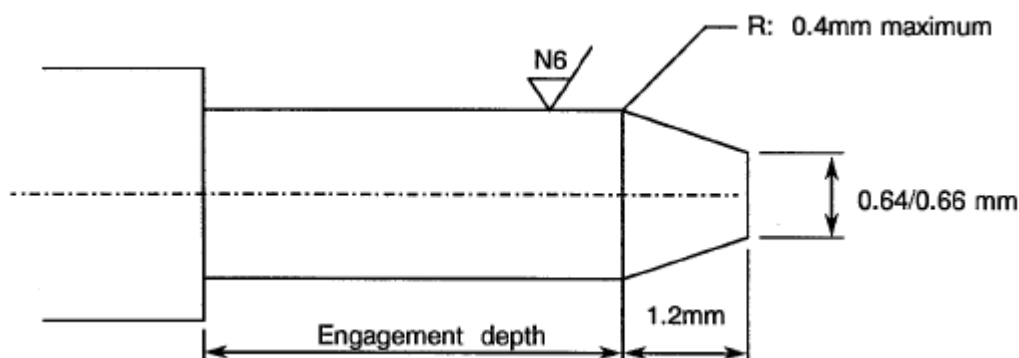
(b) Engagement Force Test (Maximum Diameter Test Pin)

Steel test pin diameter : 1.372/1.376mm.
Engagement depth : 3/3.5mm max.
Engagement force : 9N max.

(c) Separation Force Test (Minimum Diameter Test Pin)

Steel test pin diameter : 1.308/1.321mm.
Separation depth : 3/3.5mm max.
Separation force : 0.56N min.

FIGURE 4 – TEST PIN CONFIGURATION



4.3.9 Contact Retention

The requirements for this test are specified in Section 9 of ESCC Generic Specification No. 3402. The test conditions are given in Figure 2(b). After testing, the connector interface dimensions shall be within the limits of Figure 2(a).

4.4 MATERIALS AND FINISHES

The materials and finishes shall be as specified herein. Where a definite material is not specified, a material which will enable the connectors specified herein to meet the performance requirements of this specification shall be used. Acceptance or approval of any constituent material does not guarantee acceptance of the finished product.

4.4.1 Shell

Material : Amagnetic stainless steel, electro-passivated.
For solder-type connectors: rear part of shell shall be protected by an adequate coating for solderability.

4.4.2 Centre Contact

- Material : Copper alloy.
Underplate : Nickel, 2µm minimum.
Plating : Gold, 1.27µm minimum, Type 2, Grade C of MIL-G-45204.

4.4.3 Inserts

- Material : PTFE and polyetherimid resin.
Baking conditions : 10 cycles (-10, +55°C). 1 cycle = 15 minutes minimum at each temperature with 5 minutes maximum transfer time.

4.4.4 Gaskets

- Material : Silicone and fluoro silicone.

4.4.5 Accessories

- Crimping and soldering elements:
Material : Brass and amagnetic stainless steel.
Underplate : Nickel, 2µm minimum.
Adequate coating for good solderability.
- Nut:
Material : Amagnetic stainless steel, electro-passivated.
- Washers and Clip:
Material : Copper alloy.
Plating : Nickel, 2µm minimum.

4.5 MARKING

4.5.1 General

The marking of all components delivered to this specification shall be in accordance with the requirements of ESCC Basic Specification No. [21700](#) and the following paragraphs. Each component shall be marked in respect of:

- (a) The ESCC Component Number.
- (b) Characteristics.
- (c) Traceability Information.

4.5.2 The ESCC Component Number

Each component shall bear the ESCC Component Number which shall be constituted and marked as follows:

Example: 340200901B

- Detail Specification Number: 3402009
- Type Variant (see Table 1(a)): 01
- Testing Level (B or C, as applicable): B

4.5.3 Characteristics

Characteristics cover the type of plating/material and 2 different dimensional aspects:

- (a) Variants of fixed configuration.
- (b) Variants where the rear end (length of contact A and length of insert B) may vary within a range limited by a specified maximum value.

4.5.3.1 Variants of Fixed Configuration

Each component shall be marked in respect of:

- (a) Type of plating/material.
- (b) Number.

The information shall be constituted and marked as follows:

Example: 301

- Type of plating/material (see Para. 4.5.3.3): 3
- Number (shall always be 01): 01

4.5.3.2 Variants where Dimensions A and B of Figure 2(b) are Indicated by a Maximum Only

Each component shall be marked in respect of:

- (a) Type of plating/material.
- (b) Length and tolerance of centre contact (dimension A).
- (c) Length and tolerance of insert (dimension B)

The information shall be constituted and marked as follows:

Example: 213D0A02D5C

- Type of plating/material (see Para. 4.5.3.3): 2
- Contact length A: 13mm (see Para. 4.5.3.4): 13D0
- Tolerance on A: ± 0.05 mm (see Para. 4.5.3.5): A
- Insert length B: 2.5mm (see Para. 4.5.3.4): 02D5
- Tolerance on B: ± 0.25 mm (see Para. 4.5.3.5): C

NOTES:

1. Dimension A shall always be greater than B. Both values shall always be positive.
2. When dimension B (insert) is flush with the flange ($B = 0$), the insert length shall be marked 00D0 with the appropriate tolerance.
3. When applicable, Figure 2(b) makes reference to Para. 4.5.3.

4.5.3.3 Type of Plating/Material

The type of plating/material shall be identified by means of the following codes:

Code	Type of Plating/Material	Para.
3	Amagnetic stainless steel	4.4

4.5.3.4 Length Values

Length values shall be expressed by means of the following codes. The unit quantity for marking shall be millimetres.

Length Value	Code
XX.X	XXDX

4.5.3.5 Tolerance

The tolerances on length values shall be indicated by the letter codes specified hereafter:

Tolerance (mm)	Code letter
± 0.05	A
± 0.1	B
± 0.25	C

4.5.4 Traceability Information

Each component shall be marked in respect of traceability information in accordance with the requirements of ESCC Basic Specification No. [21700](#).

4.5.5 Marking of Small Components

When it is considered that the component is too small to accommodate the marking as specified above, as much as space permits shall be marked. The order of precedence shall be as specified in Para. 4.5.1. The marking information in full shall accompany each component in its primary package.

4.6 ELECTRICAL MEASUREMENTS

4.6.1 Electrical Measurements at Room Temperature

The parameters to be measured in respect of electrical characteristics are scheduled in Table 2. Unless otherwise specified, the measurements shall be performed at $T_{amb} = +22 \pm 3^{\circ}\text{C}$.

4.6.2 Electrical Measurements at High and Low Temperatures (Table 3)

Not applicable.

4.6.3 Circuits for Electrical Measurements

Not applicable.

4.7 BURN-IN TESTS (TABLES 4 AND 5)

Not applicable.

TABLE 2 - ELECTRICAL MEASUREMENTS AT ROOM TEMPERATURE

No.	Characteristics	Symbol	Spec. and/or Test Method	Test Conditions	Limits		Unit
					Min.	Max.	
1	Insulation Resistance	R _i	ESCC 3402, Para. 9.1	500 Vdc	5000	-	MΩ
2	Voltage Proof Leakage Current	I _L	ESCC 3402, Para. 9.2	See Figure 2(b)	-	2	mA

TABLES 3, 4 AND 5

Not applicable.

4.8 ENVIRONMENTAL AND ENDURANCE TESTS

4.8.1 Measurements and Inspections on Completion of Environmental Tests

The parameters to be measured on completion of environmental tests are scheduled in Table 6 of this specification. Unless otherwise stated, the measurements shall be performed at T_{amb} = +22 ±3°C.

4.8.2 Measurements and Inspections at Intermediate Points during Endurance Tests

Not applicable.

4.8.3 Measurements and Inspections on Completion of Endurance Tests

The parameters to be measured on completion of endurance tests are scheduled in Table 6 of this specification. Unless otherwise stated, the measurements shall be performed at T_{amb} = +22 ±3°C.

4.8.4 Conditions for Operating Life Tests (Part of Endurance Testing)

Not applicable.

4.8.5 Electrical Circuits for Operating Life Tests

Not applicable.

4.8.6 Conditions for High Temperature Storage Test (Part of Endurance Testing)

The requirements for the high temperature storage test are specified in Section 9 of ESCC Generic Specification No. 3402. The conditions for high temperature storage shall be the maximum operating temperature as specified in Figure 2(b).

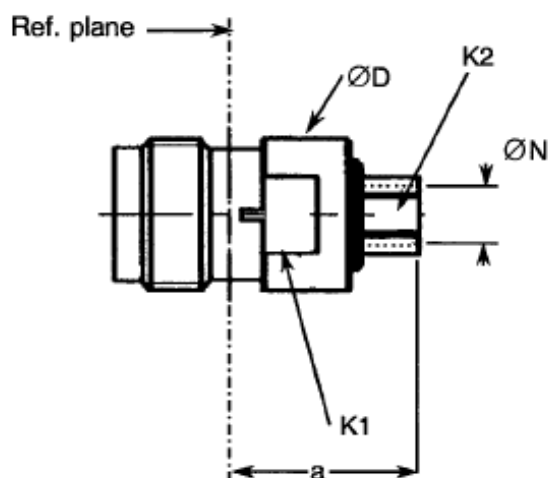
TABLE 6 - MEASUREMENTS AND INSPECTIONS ON COMPLETION OF ENVIRONMENTAL AND ENDURANCE TESTS

No.	ESCC Generic Spec. No. 3402		Measurements and Inspections		Symbol	Limits		Units
	Environmental and Endurance Tests (1)	Test Method and Conditions	Identification	Conditions		Min.	Max.	
01	Contact Resistance	Para. 9.9	Contact Resistance	Centre Contact (20mV 10mA)	-	-	1.5	mΩ
				Shell	-	-	0.7	mΩ
02	Vibration	Para 9.10	Full Engagement	Centre Contact (20mV 10mA)	-	-	1.5	mΩ
			Contact Resistance		-	-	-	-
			Visual Examination		-	-	-	-
03	Shock or Bump	Para. 9.11	Full Engagement	Centre Contact (20mV 10mA)	-	-	1.5	mΩ
			Contact Resistance		-	-	-	-
			Visual Examination		-	-	-	-
04	Rapid Change of Temperature	Para. 9.12	Contact Resistance	Centre Contact (20mV 10mA)	-	-	1.5	mΩ
			Voltage Proof Leakage Current	Figure 2(b)	I _L	Table 2 Item 2		-
			Visual Examination	-	-	-	-	-
					-	-	-	-
05	Climatic Sequence	Para. 9.13	Low Air Pressure Voltage Proof	0.1X value Figure 2(b)	No Breakdown or flashover			
			After Damp Heat (within 1 to 24 hrs)	Table 2 Item 1	Ri	200	-	MΩ
			Insulation Resistance (after 24 hrs)		I _L	Table 2 item 2		-
			Voltage Proof Leakage Current	Figure 2(b)	-	-	-	-
			External Visual Inspection	ESCC 3402 Para. 9.8	-	-	-	-
06	Cable Retention Force	Para. 9.14 and Para. 4.3.4 of this spec.	Continuity	-	-	-	-	-
07	Coupling Proof Torque	Para. 9.4	Interface Dimensions	-	-	Figure 2(a)		-
			Visual Examination	-	-	-	-	-
08	Mating and Unmating Forces	Para. 9.5	Torque	Para. 4.3.5	-	-	22.6	N.cm
09	Seal Test	Para. 9.7	Leakage	As applicable	-	No Bubbles		-
			External Visual Inspection	ESCC 3402 Para. 9.8	-	-	-	-
10	Cabling and Crimping Capability	Para. 9.15	Visual Examination	ESCC 3402 Para 9.15	-	-	-	-
			Dimensions	ESCC 3402 Para 9.15	-	Fig 2(a) & 2(b)		-
			Insulation Resistance	Table 2 Item 1	Ri	5000	-	MΩ
			Voltage Proof Leakage Current	Figure 2(b)	I _L	Table 2 Item 2		-
11	VSWR or Reflection Coefficient	Para. 9.16	VSWR	ESCC 3402 Para. 9.16	-	Figure 2(b)		-
12	Corona Level	Para. 9.17	Corona	ESCC 3402 Para. 9.17	-	Figure 2(b)		-
13	Endurance	Para 9.18 and Para. 4.3.6 of this spec.	Mating/Unmating Forces	Para. 4.3.5	-	-	22.6	N.cm
			Contact Resist. Drift	Centre Contact (20mV 10mA)	-	-	2	mΩ
				Shell (20mV 10mA)	-	-	2	mΩ
			Visual Examination	-	-	-	-	-

No.	ESCC Generic Spec. No. 3402		Measurements and Inspections		Symbol	Limits		Units
	Environmental and Endurance Tests (1)	Test Method and Conditions	Identification	Conditions		Min.	Max.	
14	RF Insertion Loss	Para. 9.19	Insertion Loss	ESCC 3402 Para. 9.19	-	Figure 2(b)		-
15	Corrosion	Para. 9.20	Visual Examination	-	No exposure of base metal			
16	Residual Magnetism	Para. 9.21	Magnetism	-	-	Para. 4.3.7		-
17	Soldering Proof	Para. 9.22	Interface Dimensions	-	-	Figure 2(b)		-
			Mating/Unmating Forces	Para. 4.3.5	-	-	22.6	N.cm
			Insulation Resistance	Table 2 Item 1	Ri	5000	-	MΩ
			Voltage Proof Leakage Current	Table 2 Item 2	IL	Figure 2(b)		
			Contact Resistance	Centre Contact (20mV 10mA)	-	-	1.5	mΩ
				Shell (20mV 10mA)	-	-	0.7	mΩ
				External Visual Inspection	ESCC 3402 Para. 9.8	-	-	-
18	RF Leakage	Para. 9.23	Leakage	-	-	Figure 2(b)		-
19	High Temperature Storage	Para. 9.24 and Para. 4.8.6 of this spec.	Mating/Unmating Forces	Para. 4.3.5	-	-	22.6	N.cm
			Insulation Resistance	Table 2 Item 1	Ri	5000	-	MΩ
			Voltage Proof Leakage Current	Table 2 item 2	IL	Figure 2(b)		
			Contact Retention	Para. 4.3.9	-	Para. 4.3.9		-
			Visual Examination	-	-	-	-	-
			Contact Resistance	Centre Contact (20mV 10mA)	-	-	3	mΩ
				Shell (20mV 10mA)	-	-	3	mΩ
				External Visual Inspection	ESCC 3402 Para. 9.8	-	-	-
20	External Visual Inspection	Para. 9.8	-	-	-	-	-	
21	Permanence of Marking	Para. 9.27	-	-	-	-	-	

NOTES:

- The tests in this Table refer to either Chart IV or V and shall be used as applicable.

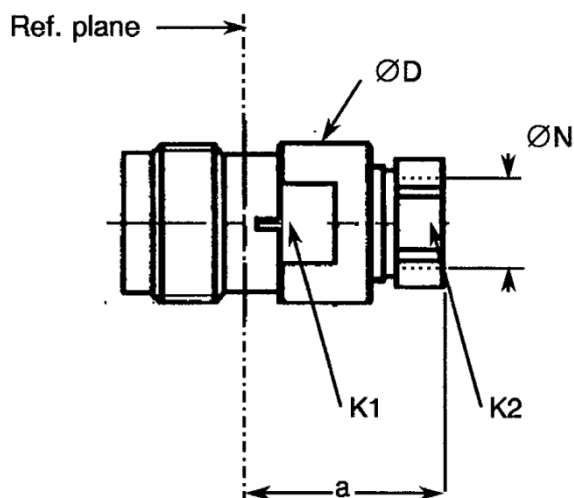
FIGURE 2(b) – VARIANTS
VARIANT 01 – STRAIGHT JACK, SOLDER TYPE, FOR SEMI-RIGID CABLE Ø3.58mm (0.141")


Symbol	Millimetres		Notes
	Min.	Max.	
a	13.73	14.08	
ØD	10.8	11	
K1	-	9.5	2 flats
K2	-	5	Hexagon
ØN	3.65	3.7	

ELECTRICAL CHARACTERISTICS	VALUES	UNITS
Continuous max. power at 17.6 GHz at +22°C	75	W
Frequency range	0 to 18	GHz
Maximum voltage standing wave ratio (VSWR)	1.1 + 0.005 f (GHz) up to 12.4 GHz 1.16 + 0.008 f (GHz) up to 18 GHz	
Maximum insertion loss	0.06 √f (GHz)	dB
RF leakage	-115 + 20 log f (GHz)	dB
Voltage proof	1500	Vrms
Corona level	375	Vrms

MECHANICAL CHARACTERISTICS	VALUES	UNITS
Mini centre contact retention force (axial)	Not applicable	N
Mini centre contact retention torque	Not applicable	N.cm
Mini cable retention force	272	N
Mini cable retention torque value	40	N.cm
Maximum weight	8	g

OTHER CHARACTERISTICS	VALUES	UNITS
Rapid change of temperature - peak value	+115	°C
Operating temperature range	-65 to +105	°C
Maxi leakage (panel sealed connectors)	Not applicable	
Maxi leakage (hermetic sealed connector)	Not applicable	
Solderability	Applicable	
Soldering proof	Applicable	
Cables used	KS 2, RG 402	

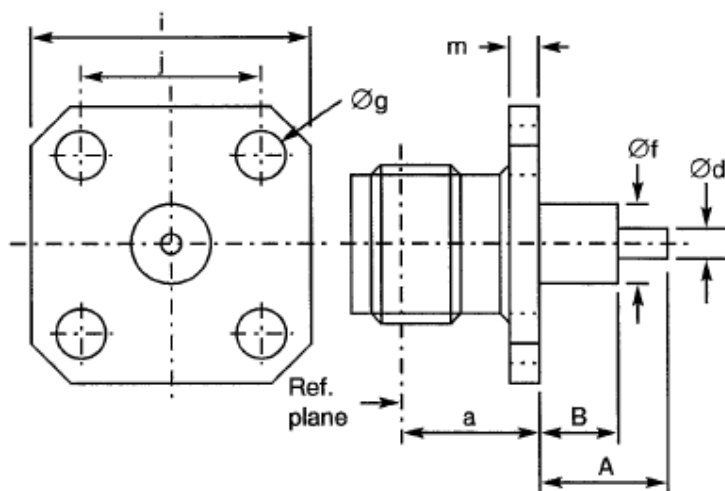
FIGURE 2(b) – VARIANTS (CONTINUED)
VARIANT 02 – STRAIGHT JACK, SOLDER TYPE, FOR SEMI-RIGID CABLE 6.35mm (0.25")


Symbol	Millimetres		Notes
	Min.	Max.	
a	13.73	14.08	
ØD	10.8	11	
K1	-	9.5	2 flats
K2	-	8	Hexagon
ØN	6.45	6.5	

ELECTRICAL CHARACTERISTICS	VALUES	UNITS
Continuous max. power at 17.6 GHz at +22°C	90	W
Frequency range	0 to 18	GHz
Maximum voltage standing wave ratio (VSWR)	1.1 + 0.005 f (GHz) up to 12.4 GHz 1.16 + 0.008 f (GHz) up to 18 GHz	
Maximum insertion loss	0.06 √f (GHz)	dB
RF leakage	-115 + 20 log f (GHz)	dB
Voltage proof	1500	Vrms
Corona level	500	Vrms

MECHANICAL CHARACTERISTICS	VALUES	UNITS
Mini centre contact retention force (axial)	Not applicable	N
Mini centre contact retention torque	Not applicable	N.cm
Mini cable retention force	408	N
Mini cable retention torque value	50	N.cm
Maximum weight	9	g

OTHER CHARACTERISTICS	VALUES	UNITS
Rapid change of temperature - peak value	+90	°C
Operating temperature range	-65 to +90	°C
Maxi leakage (panel sealed connectors)	Not applicable	
Maxi leakage (hermetic sealed connector)	Not applicable	
Solderability	Applicable	
Soldering proof	Applicable	
Cables used	KS 3, RG 402	

FIGURE 2(b) – VARIANTS (CONTINUED)
VARIANT 03 – SQUARE FLANGE RECEPTACLE


Symbol	Millimetres		Notes
	Min.	Max.	
a	6.26	6.34	
A	-	40	Note 1
B	-	20	Note 1
Ød	1.59	1.69	
Øf	5.15	5.35	
Øg	3.1	3.3	4 holes
i	18.9	19.1	
j	13.45	13.55	
m	1.9	2.1	

NOTES:

1. To specify dimensions, see Para. 4.5.3.

ELECTRICAL CHARACTERISTICS	VALUES	UNITS
Continuous max. power at 17.6 GHz at +22 °C	100	W
Frequency range	0 to 18	GHz
Maximum voltage standing wave ratio (VSWR)	$1.1 + 0.01 f$ (GHz)	
Maximum insertion loss	$0.06 \sqrt{f}$ (GHz)	dB
RF leakage	$-80 + 20 \log f$ (GHz)	dB
Voltage proof	1500	V _{rms}
Corona level	Not applicable	V _{rms}

MECHANICAL CHARACTERISTICS	VALUES	UNITS
Mini centre contact retention force (axial)	27.2	N
Mini centre contact retention torque	2.8	N.cm
Mini cable retention force	Not applicable	N
Mini cable retention torque value	Not applicable	N.cm
Maximum weight	12	g

OTHER CHARACTERISTICS	VALUES	UNITS
Rapid change of temperature - peak value	+115	°C
Operating temperature range	-65 to +105	°C
Maxi leakage (panel sealed connectors)	Not applicable	
Maxi leakage (hermetic sealed connector)	Not applicable	
Solderability	Applicable	
Soldering proof	Applicable	
Cables used	Not applicable	