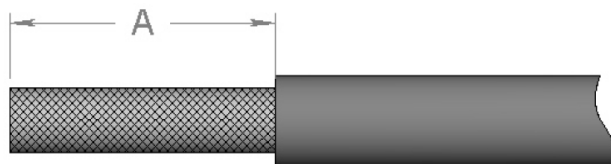


STEP 1/

SLIDE THE SEALING BOOT OVER THE CABLE (FOR ENVIRONMENTAL CONTACTS)
STRIP THE BRAID AT DIMENSION SHOWN.

A = 10,00 ± 0,30 (.394 ± 0.012)

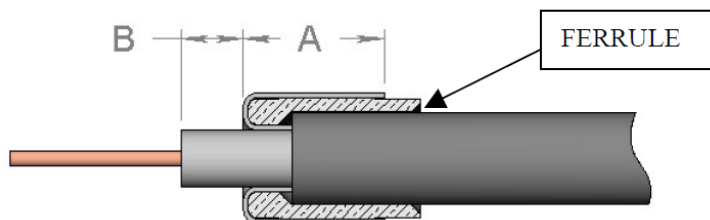


STEP 2/

SLIDE THE FERRULE OVER THE BRAID UNTIL IT BUTTS AGAINST CABLE JACKET.
COMB BRAID UNTIL ALL STRANDS ARE STRAIGHT.
FOLD BACK BRAID OVER FERRULE.
CUT BRAIDS AT DIMENSION SHOWN.
TRIM DIELECTRIC AT DIMENSION SHOWN.

A = 4,50 ± 0,30 (.177 ± 0.012)

B = 2,00 ± 0,30 (.079 ± 0.012)



STEP 3/

SLIDE DIELECTRIC SLEEVE AND CENTER CONTACT OVER CENTER CONDUCTOR.
CRIMP CENTER CONTACT USING :

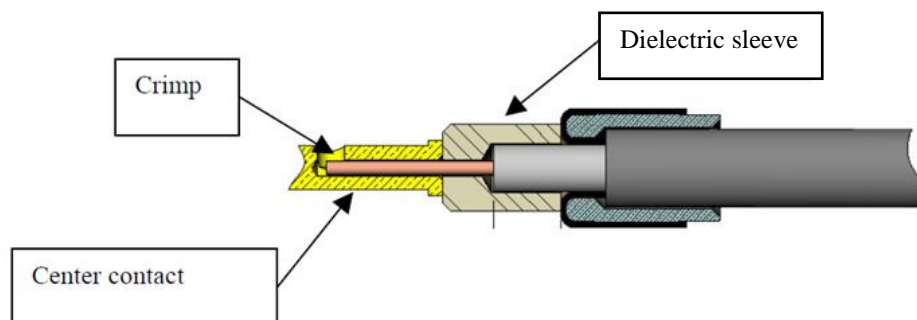
CRIMPING TOOL : M22520/2-01 (RADIALL 282281)

SELECTOR : SEE TABLE 1 OR 2

POSITIONNER :

FOR CONTACTS 50Ω / DANIELS K1025-S (RADIALL 282587)

FOR CONTACTS 75Ω / RADIALL 282593



CREATION NAME : Macari JP. DATE : July 04, 2001 APPR. : Dupuis V.	June 27, 16	Add Huber+Suhner 316D cable	Branjonneau V.	Legendre T.
	July 10, 13	Add Filotex ET 124962 cable	Moutault W.	Dupuis V.
	June 21, 04	Updated	Macari JP.	Dupuis V.
	ISSUE	REVISIONS	NAME	APPROVED

