

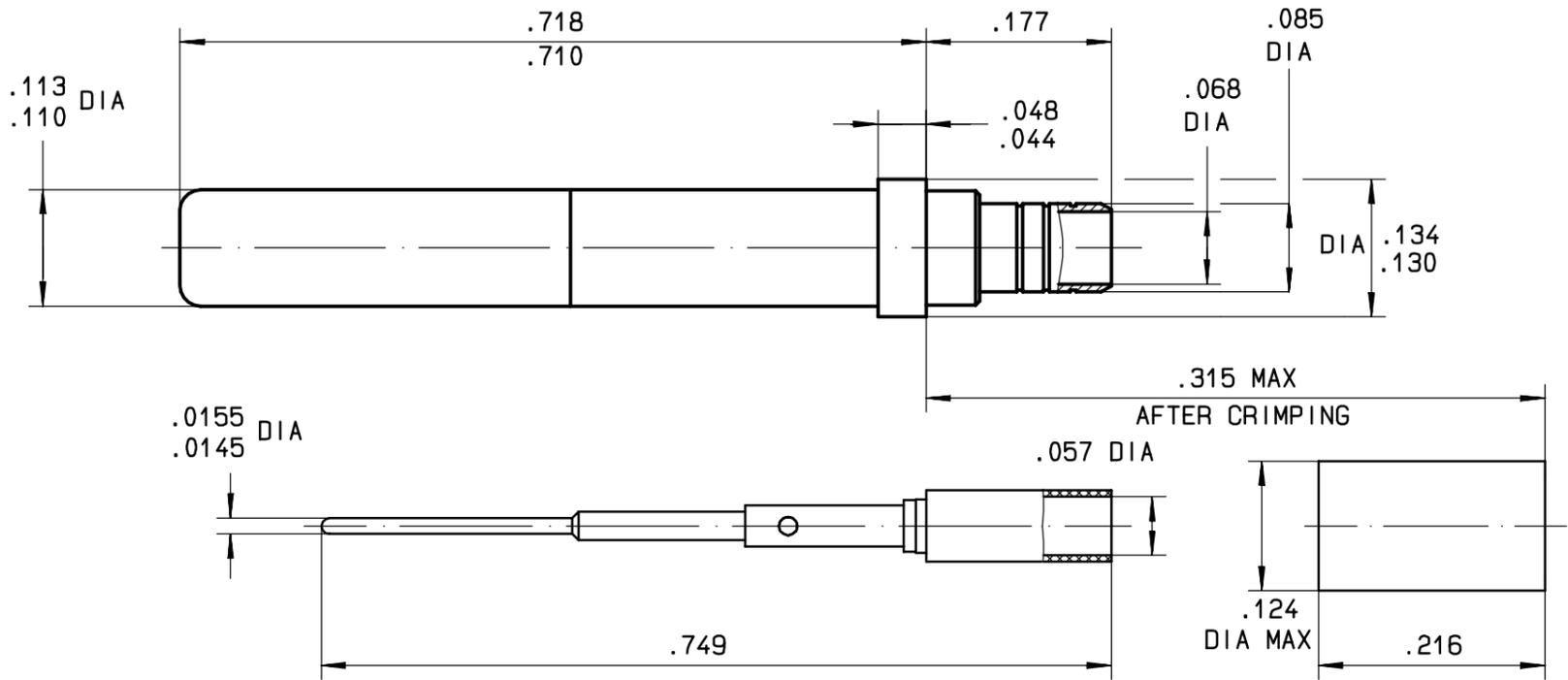


Series  
MPX

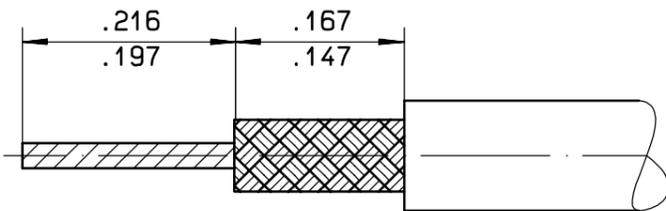
SIZE 16 COAXIAL SOCKET CONTACT FOR KX21 DOUBLE BRAID CABLE

Issue:  
9 FEB.98

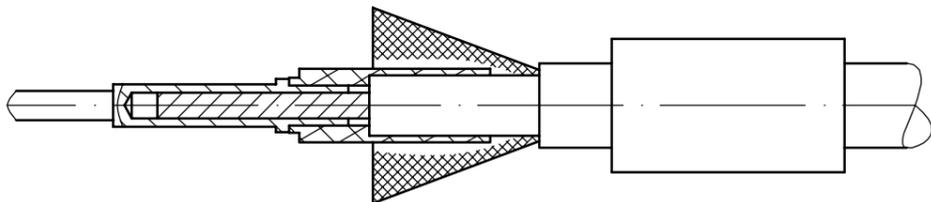
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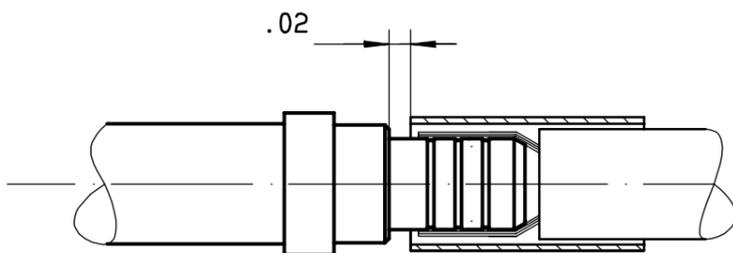
WIRING INSTRUCTIONS



1-STRIP THE CABLE AS SHOWN



2-SLIDE FERRULE OVER SHEATH  
FLARE THE BRAID  
INSERT CENTER CONDUCTOR TO CENTER CONTACT  
CRIMP CENTER CONTACT USING TOOL:  
CRIMPING TOOL M22520/2.01 (RADIALL 282281)  
SELECTOR SET 2  
POSITIONER DANIELS K370 (RADIALL 282555)



3-PUSH CABLE ASSEMBLY INTO BODY CONTACT  
FOLD BRAID OVER BARREL  
SLIDE FERRULE TO .02 OF SHOULDER BARREL  
CRIMP THE FERRULE, TURN THE CONTACT OF ABOUT 45°  
AND CRIMP THE FERRULE A SECOND TIME USING TOOL  
CRIMPING TOOL M22520/4.01 (RADIALL 282292)  
POSITIONER RADIALL 282556

REMOVABLE TOOL RADIALL 282892

This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

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CREATION				
PEN: .				
NOM: MACARI				
DATE: 9 FEB.98				
APPR.: .				
Issue	Revisions	Name	Approved	