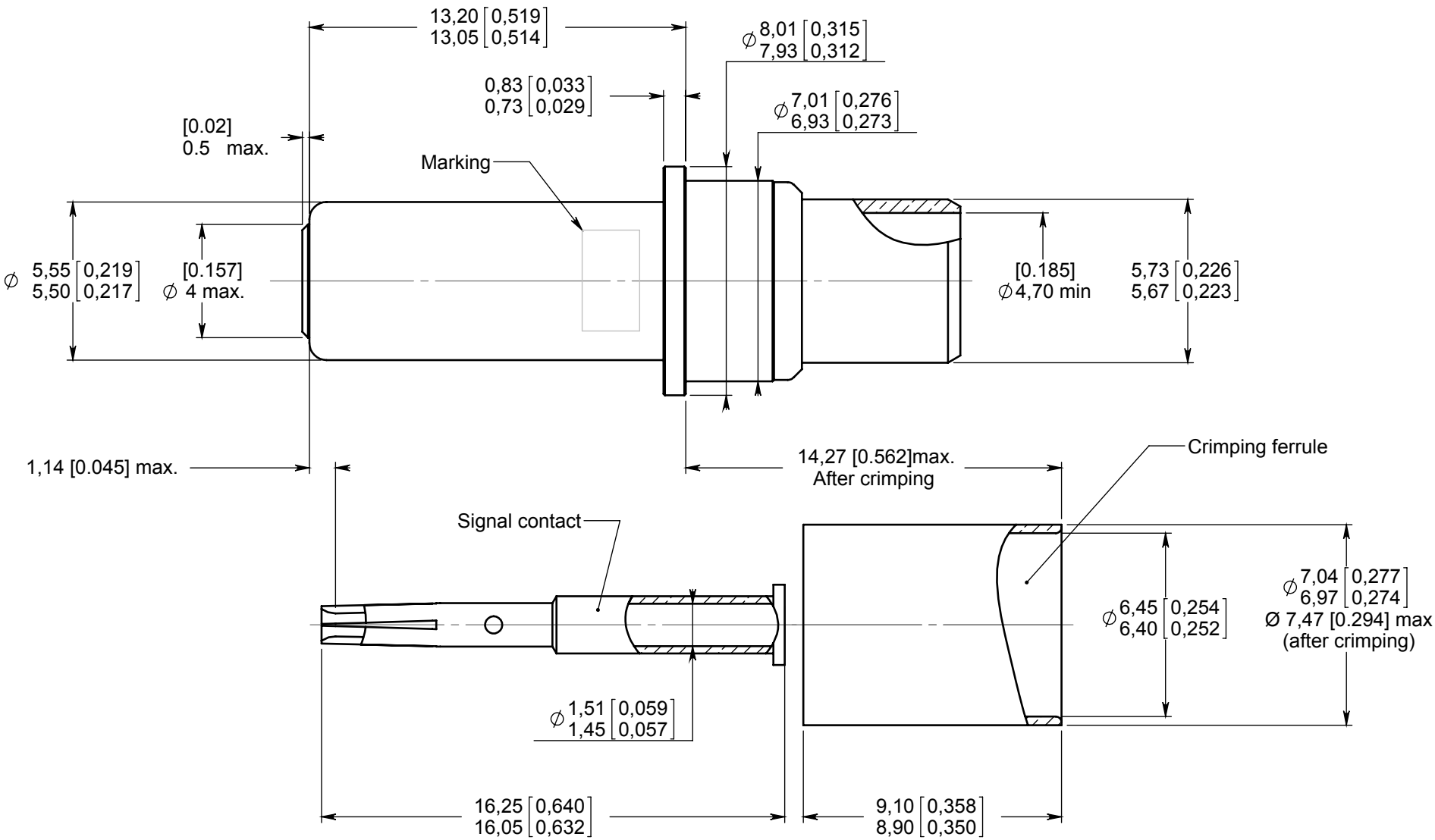


Series  
R8

SIZE 8 CRIMP COAX PIN CONTACT  
FOR EN4604-010 (KX) CABLE  
ECS 812

Issue:  
June 10, 2011

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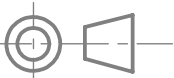


MATERIAL:  
OUTER CONTACT : BRASS PER QQ-B-626  
CENTER CONTACT BERYLLIUM COPPER PER ASTM-B-196  
FERRULE: BRASS PER QQ-B-626  
DIELECTRIC : PTFE PER ASTM-D-1710 OR EQUIVALENT  
  
FINISH :  
ALL METAL PARTS : GOLD PER MIL-G-45204 TYPE I or II , GRADE C OR D , CLASS 1 OVER NICKEL PER QQ-N-290

MARKING:  
RADIALL -- -- (Date code) 670 101 007  
  
WEIGHT:  
3,10 gr. [0.109 ounces] max.

TOOLING :  
  
CENTER CONTACT : CRIMPING TOOL : M22520/1-01 ( RADIALL 282 291)  
POSITIONER : RADIALL 282 581 016  
  
OUTER BODY : CRIMPING TOOL : M22520/5-01 (RADIALL 282 293)  
DIE : M22520/5-07 HEX A 6.47 [.255] ON FLATS or  
M22520/5-13 HEX A 6.47 [.255] ON FLATS or  
M22520/5-19 HEX A 6.47 [.255] ON FLATS or  
M22520/5-59 HEX A 6.47 [.255] ON FLATS  
  
WIRING INSTRUCTIONS: MI CT 01 00027

DIMENSIONS : mm (inch are given for information only)



CREATION  PEN: 2008-10-2031 OP1007981  NOM: Perrin H. DATE: Nov. 10, 2008 APPR.: Garcia L.	June 10, 2011	Note "Non qualified product" cancelled - Weight added. Customer specification number added on title.	Perrin H.	Garcia L.
	Dec. 10, 2010	Ø 5,70 ±0,03 was 5,95 - Ø4,70 min was 4,75 Add tolerance on Ø1,48 (center contact).	Perrin H.	Garcia L.
	March 11, 10	Diam. 4,35 min delated - Center contact crimping tool was M22520/2-01 - Other die P/Ns added for outer body crimping tool.	Perrin H.	Garcia L.
	Feb. 26, 10	Center contact positionner P/N and wiring instruction added.	Perrin H.	Garcia L.
	Feb. 02, 09	Adding dia. 7,47 max. after crimping.	Perrin H.	Garcia L.
	Issue	Revisions	Name	Approved

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RADIALL PROPRIETARY INFORMATION

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This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.