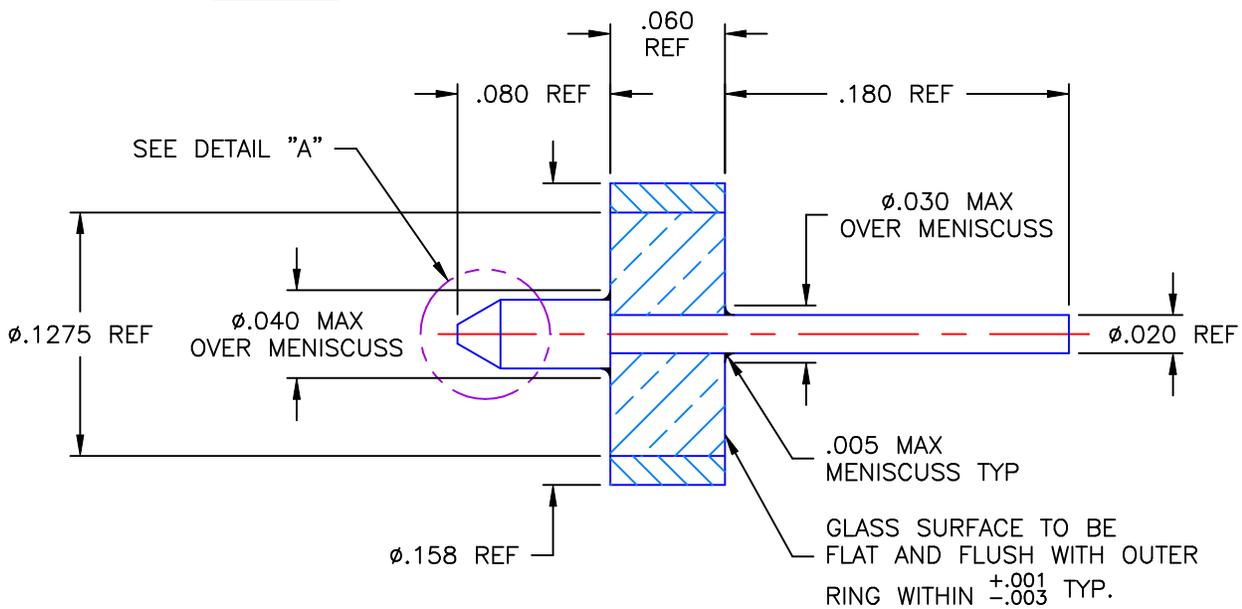
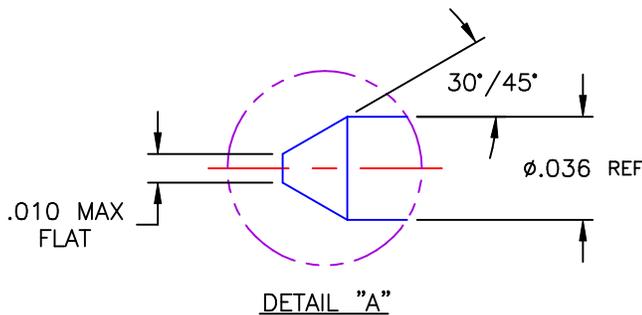


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A00	INITIAL RELEASE	12/18/08	D.N.



- NOTES:
- MATERIALS:
 OUTER RING AND PIN = KOVAR
 GLASS BEAD = CORNING 7052 OR EQUIVALENT
 - ENDS OF PIN TO BE CLEAN CUT, SQUARE, & FREE OF BURRS
 - PIN AND OUTER RING TO BE CONCENTRIC WITHIN .003 T.I.R.
 - ASSEMBLY TO HAVE LEAK RATE LESS THAN 1×10^{-8} STD cc/sec AT ONE ATMOSPHERE.
 - GLASS SURFACES TO BE FREE OF CRAZING OR HAIRLINE CRACKS UNDER FOUR POWER MAGNIFICATION
 - GOLD PLATE PER MIL-G-45204, TYPE I, GRADE C, CLASS I OVER NICKEL FLASH PER MIL-C-26074.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON	DWN: D.N.	DATE: 12/18/08	 APPLIED ENGINEERING PRODUCTS 104 John W. Murphy Dr. New Haven, CT 06513
	CHKD: A.D.M.	DATE: 12/18/08	
DECIMAL	ANGLE	APVD: J.M.	DATE: 12/18/08
REFERENCE:		MATERIALS & FINISHES: SEE NOTES	GLASS SEAL CONTROL DRAWING SIZE: A FSCM NO.: 19505 DWG NO.: 920-92 REV: A00
ORIGINATOR: D.N. DATE: 12/18/08		SCALE: 10:1	THIRD ANGLE PROJECTION  SHEET 1 OF 1

920-92