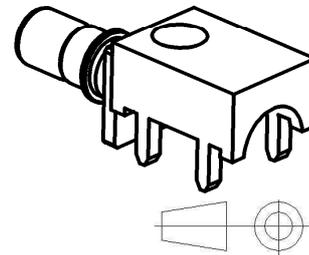
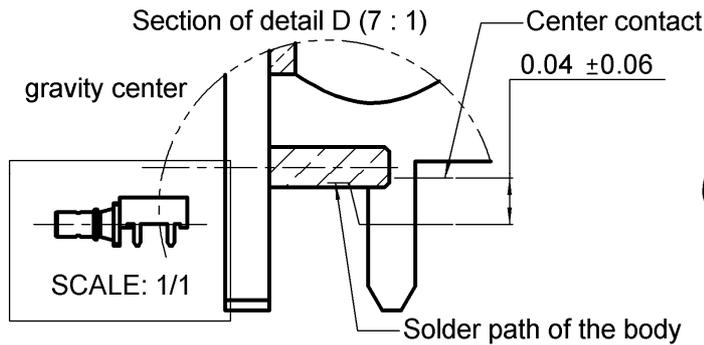
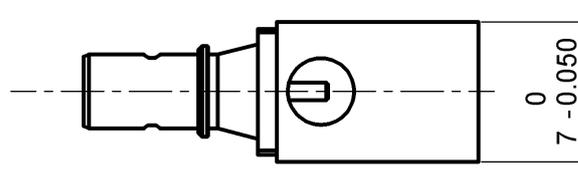
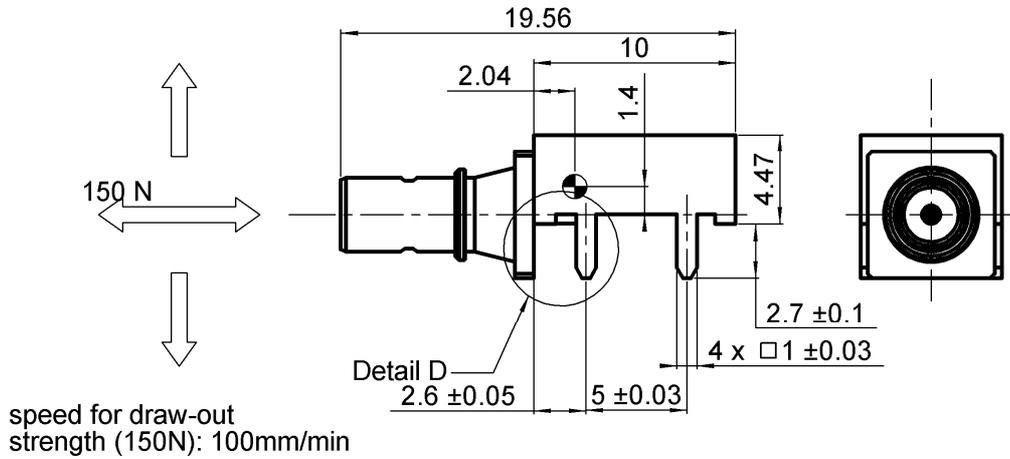


**R/A MALE RECEPTACLE FOR PCB**  
**EXTREMITE CARTE-PIN IN PASTE VERSION**

**R114.665.420**

Series : SMB CARLOCK



All dimensions are in mm.

COMPONENTS	MATERIALS	PLATINGS (µm)
BODY	BRASS	GOLD 0.2 OVER NICKEL 2
CENTER CONTACT	BRASS	GOLD 0.5 OVER NICKEL 2
OUTER CONTACT	-	-
INSULATOR	PTFE	-
GASKET	-	-
OTHERS PARTS	-	-
-	-	-
-	-	-

Issue : 0947 A

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



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**PACKAGING**

Standard	Unit	Other
<b>400</b>	<b>'W' option</b>	<b>Contact us</b>

**SPECIFICATION**

**QS9000**

**ELECTRICAL CHARACTERISTICS**

Impedance	<b>50</b>	$\Omega$
Frequency	<b>0-4</b>	GHz
VSWR	<b>1.06*</b> + <b>0,0130</b>	x F(GHz) Maxi
Insertion loss	<b>0.03*</b>	$\sqrt{F}$ (GHz) dB Maxi
RF leakage	- (	- F(GHz)) dB Maxi
Voltage rating	<b>335</b>	Veff Maxi
Dielectric withstanding voltage	<b>1000</b>	Veff mini
Insulation resistance	<b>1000</b>	M $\Omega$ mini

**ENVIRONMENTAL**

Operating temperature	<b>-40/+110</b>	$^{\circ}$ C
Hermetic seal	<b>NA</b>	Atm.cm3/s
Panel leakage	<b>NA</b>	

**OTHERS CHARACTERISTICS**

Assembly instruction

Others :

\*COAX TRANSMISSION LINE ONLY

**MECHANICAL CHARACTERISTICS**

Center contact retention		
Axial force – Mating end	<b>10</b>	N mini
Axial force – Opposite end	<b>10</b>	N mini
Torque	<b>NA</b>	N.cm mini
Recommended torque		
Mating	<b>NA</b>	N.cm
Panel nut	<b>NA</b>	N.cm
Mating life	<b>100</b>	Cycles mini
Weight	<b>2,5100</b>	g

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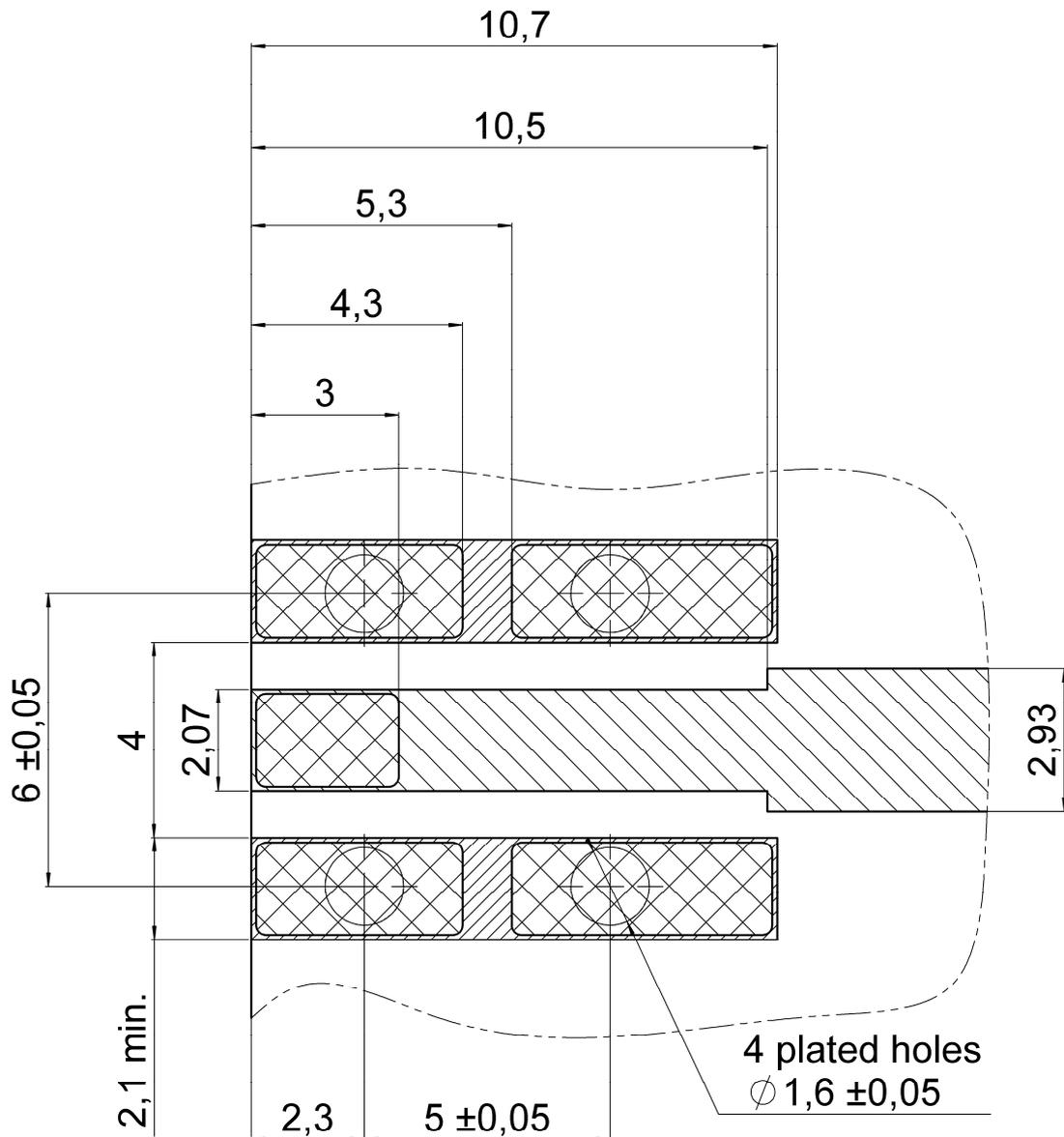


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**MOUNTING ZONE FOR RECEPTACLE**



-  Ground track
-  Signal track
-  Land for solder

Thickness of PCB: 1,6 mm.

Material of PCB: FR4 ( $\epsilon_r = 4.6$ ).

Solder paste has to be printed onto the land of solder and into holes to permit Pin In Hole Reflow

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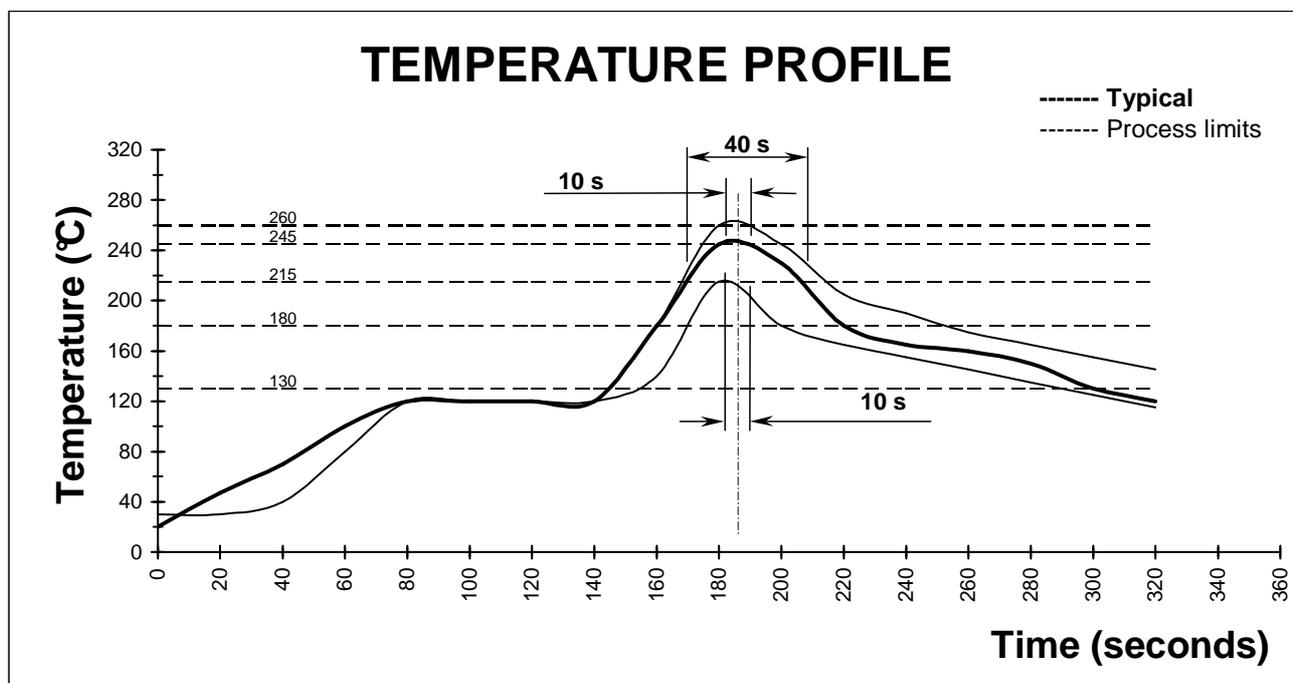
**R/A MALE RECEPTACLE FOR PCB**  
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## SOLDER PROCEDURE

- 1 - Deposit solder paste "Sn63Pb35Ag2" on mounting zone by screen printing application. We recommend a low Residue Solid Flux.  
We advise a thickness of 0,2 millimetres min. (0,008 inch min.).  
The holes must be totally filled with cream  
Verify that the edges of the zone are clean.
- 2 - Placement of the receptacle on the mounting zone by hand.
- 3 - Soldering by reflow process.  
The typical profile to use is given below.
- 4 - Clean printed circuit boards.
- 5 - Check of solder joints and position of the component by visual inspection



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