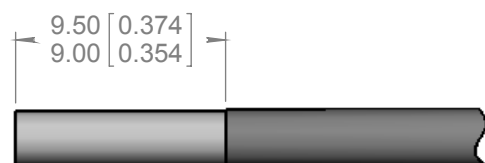


Series
EPX

WIRING INSTRUCTIONS FOR SIZE 5 COAX CONTACTS :
Cables : RG174, RG178, RG179DT, RG180, RG316 & FILECA F1709/8

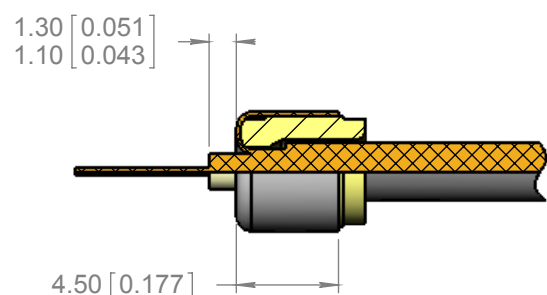
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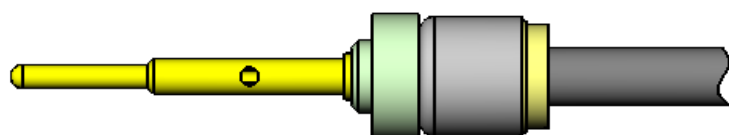
STEP 1 :

- TRIM THE JACKET TO DIMENSION SHOWN.
- FOR FILECA F1709/8 CABLE, TRIM THE JACKET, THE OUTER BRAID AND THE INSULATING TAPE TO DIMENSION SHOWN.



STEP 2 :

- SLIDE FERRULE OVER BRAID UNTIL IT BUTS AGAINST THE JACKET
- COMB OUT EXPOSED BRAID
- FOLD COMBED BRAID OVER FERRULE
- TRIM DIELECTRIC TO DIMENSION SHOWN

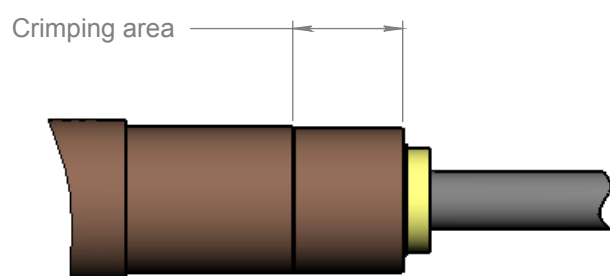


STEP 3 :

- SLIDE REAR INSULATOR ON DIELECTRIC UNTIL IT BUTS AGAINST THE BRAID.
- SLIDE CENTER CONTACT OVER CENTER CONDUCTOR UNTIL IT BUTTS AGAINST THE REAR INSULATOR.
- CRIMP CENTER CONTACT

CRIMPING TOOL : M22520/2-01
SELECTOR ON 5 FOR RG179DT & FILECA F1709/8
SELECTOR ON 6 FOR RG180 & RG178
SELECTOR ON 7 FOR RG174 & RG316

POSITIONER : 282 572

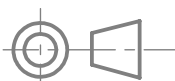


STEP 4 :

- INSERT THE PART INTO OUTER CONTACT ENSURING THEY ARE PUSHED HOME.
- CRIMP OUTER CONTACT.

CRIMPING TOOL : M22520/5-01
DIE M22520/5-05 HEX A [0.212 ON FLATS]

DIMENSIONS : mm (inch are given for information only)



CREATION				
PEN:				
NOM: MACARI JP.	Aug 8, 11	central contact positioner added	Pailot N.	Legloahec Y.
DATE: Dec 19, 1994	Nov. 21, 08	FILECA F1709/8 cable and note in step 1 added.	Malty S.	Legloahec Y.
APPR.:	May 7, 08	RG179DT cable added	Pailot N.	Pessard M.
	Issue	Revisions	Name	Approved