

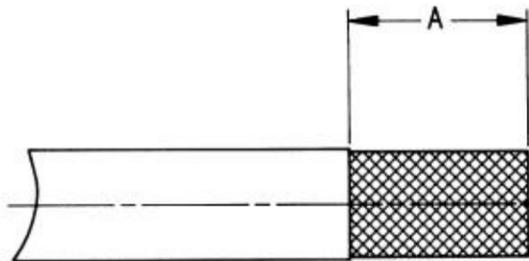


Séries
NSX

SIZE 1 COAXIAL CONTACT - WIRING INSTRUCTIONS

Issue:
Oct. 12, 2020

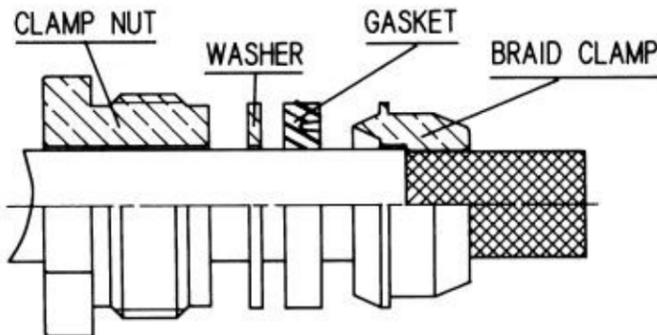
Page
1 / 1



STEP 1

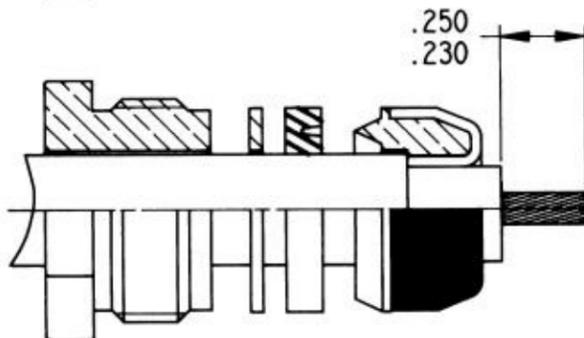
TO TRIM CABLE JACKET SEE TABLE

CONTACT P/N	CABLE P/N	A
620 101	RG214	.520/.500
620 101 001	RG393	
620 001		
620 001 018		
620 101 002	D2348-2	.480/.460
620 102	RAYCHEM	
620 102 001	5012H3012	
620 002		



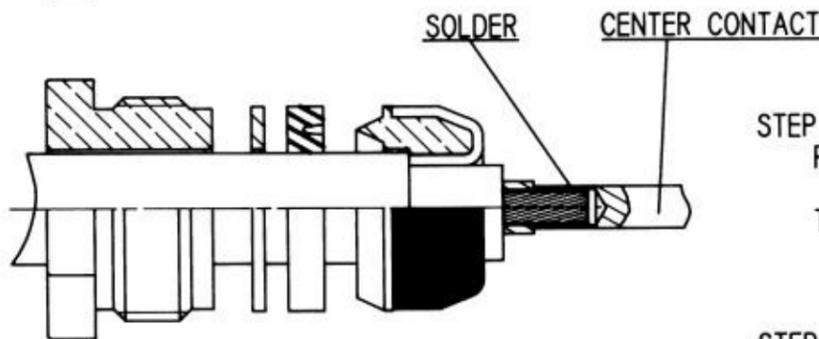
STEP 2

SLIDE CLAMP NUT, WASHER AND GASKET OVER CABLE JACKET
NEXT SLIDE BRAID CLAMP OVER THE BRAID UNTIL IT BUTTS UP
AGAINST CABLE JACKET



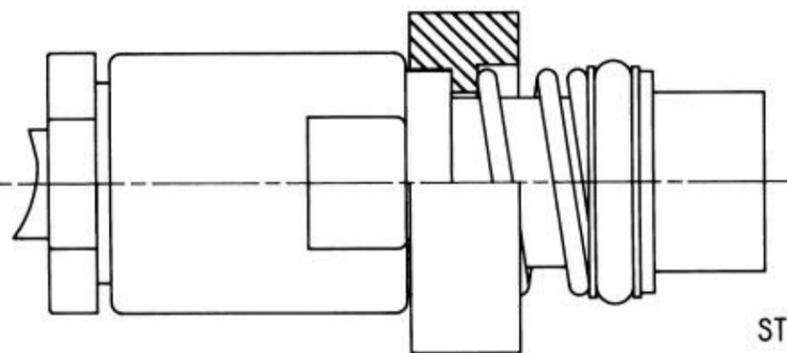
STEP 3

COMB BRAID UNTIL ALL STRANDS ARE STRAIGHT.
FOLD BACK THE BRAID OVER BRAID CLAMP
TRIM BRAID TO THE FRONT EDGE OF BRAID CLAMP SHOULDER
TRIM INNER CONDUCTOR AT DIMENSION SHOWN



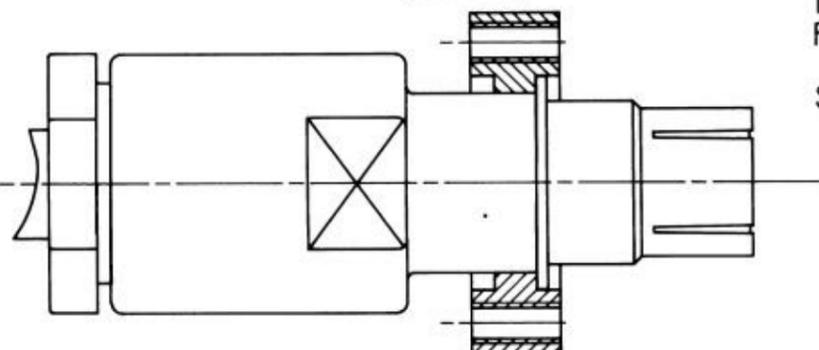
STEP 4

PLACE CENTER CONTACT OVER INNER CONDUCTOR UNTIL IT
BUTTS AGAINST DIELECTRIC
THEN SOLDER CENTER CONTACT



STEP 5 (WHEN COAXIAL SOCKET CONTACT)

INSTALL SOLDERED CONTACT AND BRAID CLAMP INTO OUTER CONTACT
FOLLOWED BY GASKET AND WASHER (MAKE SURE GASKET IS PROPERLY
SEATED WITH SHARP EDGE OF BRAID CLAMP)
SLIDE CLAMP NUT IN PLACE AND TIGHTEN WITH 45/55 IN LB TORQUE



STEP 5 (WHEN COAXIAL PIN CONTACT)

INSTALL SOLDERED CONTACT AND BRAID CLAMP INTO OUTER CONTACT
FOLLOWED BY GASKET AND WASHER (MAKE SURE GASKET IS PROPERLY
SEATED WITH SHARP EDGE OF BRAID CLAMP)
SLIDE CLAMP NUT IN PLACE AND TIGHTEN WITH 45/55 IN LB TORQUE

This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

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CREATION

PEN: .

NOM: L FALETTI

DATE: 12 FEB.93

APPR.:

Issue	Revisions	Name	Approved
12 10 20	ADDED 620001018 P/N	BRANJONNEAU	RAMOS
12 06 95	ADDED 620001 AND 620002 P/N	MOKHTARI	BALDY/Nov
23.04.93	REDRAWN_ADDED CONTACT AND CABLE P/N	JP MACARI	