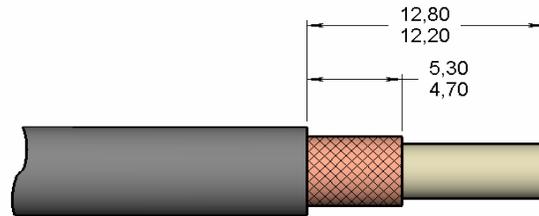


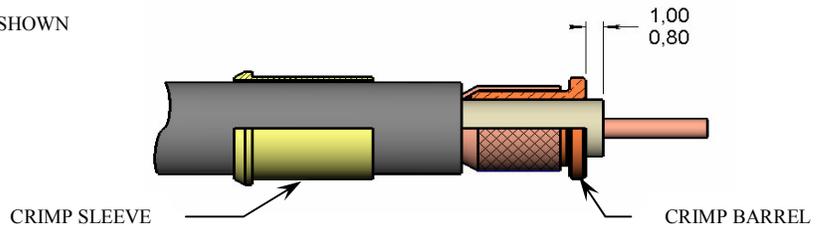
FOR ENVIRONMENTAL APPLICATION, BEFORE STRIPPING, SLIDE SEALING BOOT OVER CABLE

STEP 1

STRIP CABLE AT DIMENSIONS SHOWN

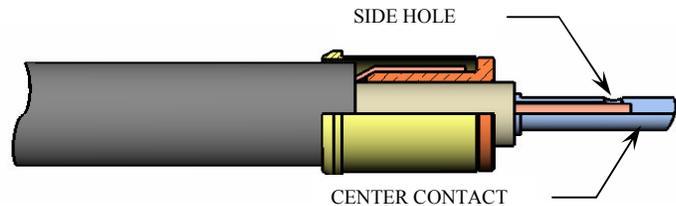

STEP 2

SLIDE CRIMP SLEEVE OVER CABLE
INTRODUCE CRIMP BARREL UNDER BRAID
STRIP CENTER CONDUCTOR AT DIMENSION SHOWN


STEP 3

SLIDE CENTER CONTACT OVER CENTER CONDUCTOR
(CENTER CONDUCTOR SHOULD BE SEEN THROUGH
SIDE HOLE)

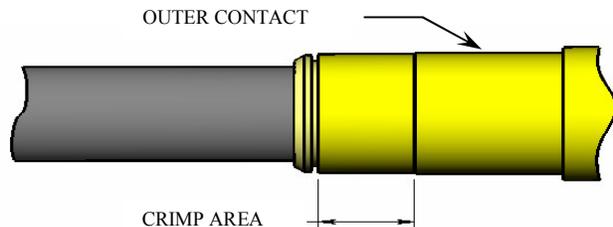
CRIMP CENTER CONTACT USING :
CRIMPING TOOL : M22520/2-01 (RADIALL 282281)
POSITIONER : RADIALL 282572
SELECTOR POSITION : 6 FOR RG 58
8 FOR RG 141
8 FOR RG 142
8 FOR RG 223
8 FOR RG 400



SLIDE CRIMP SLEEVE OVER BRAID UNTIL IT BUTTS AGAINST
CRIMP BARREL

STEP 4

INTRODUCE CENTER CONTACT SUB-ASSEMBLY INTO
OUTER CONTACT
THEN CRIMP OUTER CONTACT AT LOCATED AREA
USING :
CRIMPING TOOL : M22520/5-01 (RADIALL 282293)
DIE : M22520/5-05 (RADIALL 282246) HEX. A (5,4/FLATS)



CREATION NAME : LF DATE : 04 Nov 1991 APPR. : -				
	07 Mar 2005	CHANGE POSITION OF DIMENSION 5,30/4,70 ADD RG 400 CABLE	ARNAULT	GARCIA L.
	ISSUE	REVISIONS	NAME	APPROVED