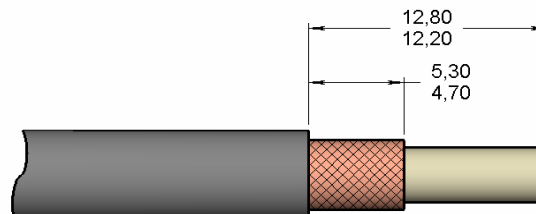
 RADIALL®	TECHNICAL DATA SHEET	RP7826		
Series EPX	SIZE 5 COAXIAL CONTACT _ WIRING INSTRUCTIONS FOR RG 58 – RG 141 – RG 142 – RG 223 AND RG 400 CABLES	Issue 07 March 2005	Page 1 / 1	

FOR ENVIRONMENTAL APPLICATION, BEFORE STRIPPING, SLIDE SEALING BOOT OVER CABLE

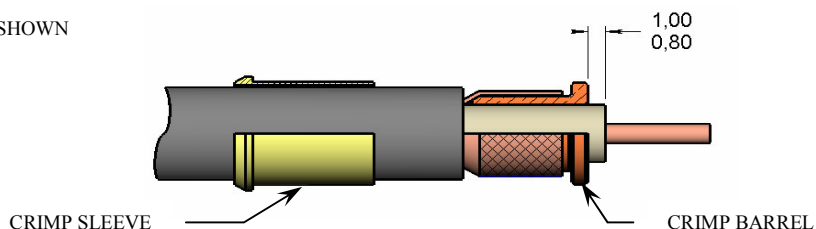
STEP 1

STRIP CABLE AT DIMENSIONS SHOWN



STEP 2

SLIDE CRIMP SLEEVE OVER CABLE
INTRODUCE CRIMP BARREL UNDER BRAID
STRIP CENTER CONDUCTOR AT DIMENSION SHOWN



STEP 3

SLIDE CENTER CONTACT OVER CENTER CONDUCTOR
(CENTER CONDUCTOR SHOULD BE SEEN THROUGH
SIDE HOLE)

CRIMP CENTER CONTACT USING :

CRIMPING TOOL : M22520/2-01 (RADIAL 282281)

POSITIONER : RADIAL 282572

SELECTOR POSITION : 6 FOR RG 58

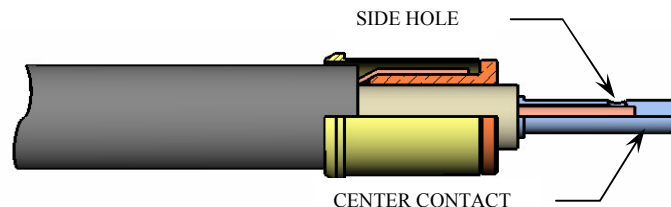
8 FOR RG 141

8 FOR RG 142

8 FOR RG 223

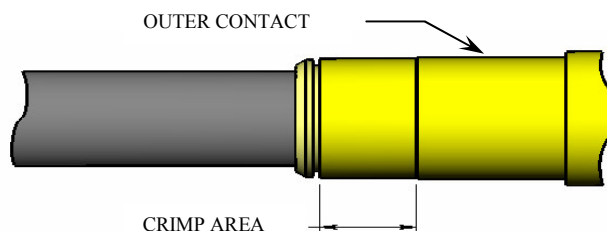
8 FOR RG 400

SLIDE CRIMP SLEEVE OVER BRAID UNTIL IT BUTTS AGAINST
CRIMP BARREL



STEP 4

INTRODUCE CENTER CONTACT SUB-ASSEMBLY INTO
OUTER CONTACT
THEN CRIMP OUTER CONTACT AT LOCATED AREA
USING :
CRIMPING TOOL : M22520/5-01 (RADIAL 282293)
DIE : M22520/5-05 (RADIAL 282246) HEX. A (5,4/FLATS)



CREATION NAME : LF DATE : 04 Nov 1991 APPR. : -				
	07 Mar 2005	CHANGE POSITION OF DIMENSION 5,30/4,70 ADD RG 400 CABLE	ARNAULT	GARCIA L.
	ISSUE	REVISIONS	NAME	APPROVED