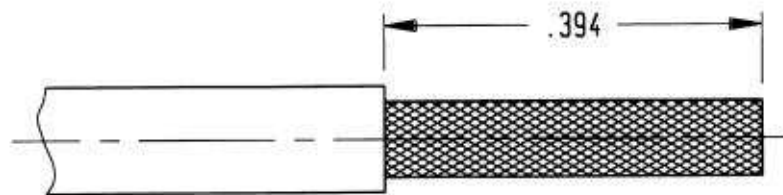




FOR ENVIRONMENTAL APPLICATION, BEFORE STRIPPING, SLIDE SEALING BOOT OVER CABLE

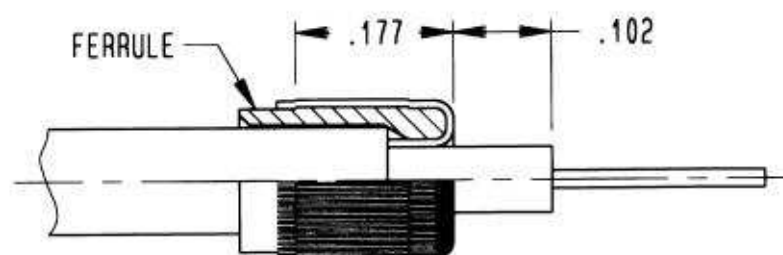
STEP 1

TRIM JACKET TO DIMENSION SHOWN



STEP 2

SLIDE FERRULE OVER THE BRAID UNTIL IT BUTTS AGAINST THE JACKET
FOLD COMBED BRAID OVER FERRULE AND CUT IT TO DIMENSION SHOWN
TRIM DIELECTRIC TO DIMENSION SHOWN

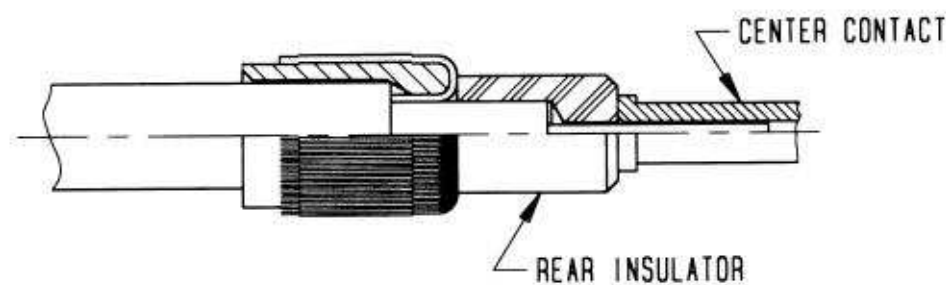


STEP 3

SLIDE REAR INSULATOR ON DIELECTRIC UNTIL IT BUTTS
SLIDE CENTER CONTACT OVER CONDUCTOR THEN CRIMP

CRIMPING TOOL M22520/2.01 (RADIAL 282281) SELECTOR POSITION ON 6 FOR RG179, ASNE0690 AND CAC 875
POSITION ON 7 FOR RG174, RG188, RG316, KX22 AND ET122715
(AXON TS2619 OU P812817)

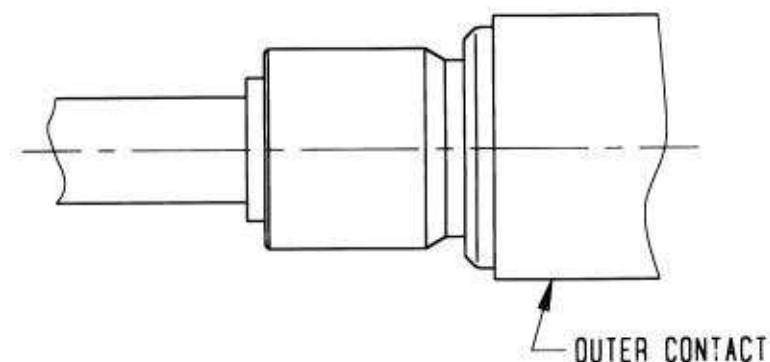
POSITIONER RADIAL 282974



STEP 4

INTRODUCE THIS SUB-ASSEMBLY INTO OUTER CONTACT AND PUSH UNTIL BUTTING
CRIMP OUTER CONTACT

CRIMPING TOOL M22520/5.01 (RADIAL 282293)
DIE M22520/5.05 (RADIAL 282246) HEX. 8
DURING OPERATION PUSH ON THE FERRULE



This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

4112-9610

CREATION
PEN: /
NOM: JP. MACARI
DATE: 27 JULY 93	04. Dec. 13	Add CAC 875 cable	Moutault	Dupuis
APPR.: .	16 OCT 02	ADDED POSITION ON 7 AND THE CABLE	COUTHON	
	Issue	Revisions	Name	Approved

RADIALL®

101, rue Philibert Hoffmann Z.I. Ouest
93116 ROSNY/BOIS Cedex (France)
Tl.: 01 49 35 35 35
Fax.: 01 48 54 63 63
Tlex: RADIA 235220