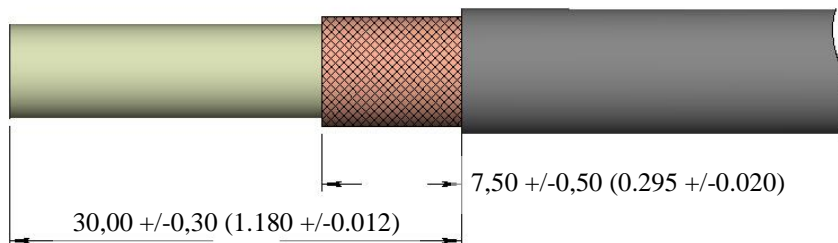
	<b>WIRING INSTRUCTION</b>	<b>RP6176</b>		
Series NSX TCAS	T-CAS SIZE 1 RF CONTACT - WIRING INSTRUCTIONS FOR ASN-E0406WD, ASN-E0692WN, ECS 311201, RG214, BA 6903 A TIMES AA 5887, TIMES AA 5886 AND BMS 13-65-OJ, TFLX295-100 CABLES		Issue Sep. 11, 2018	Page 1 / 2

#### STEP 1

STRIP CABLE JACKET TO DIMENSIONS SHOWN

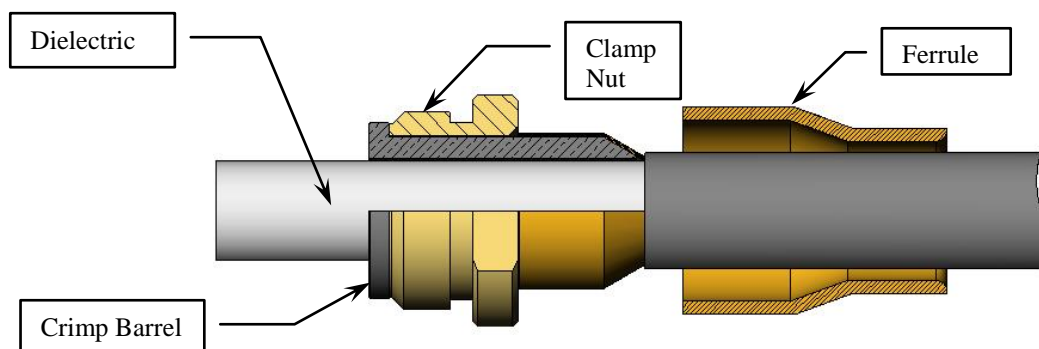


#### STEP 2

SLIDE CLAMP NUT AND FERRULE OVER THE CABLE

FLARE THE BRAID

SLIDE CRIMP BARREL OVER DIELECTRIC AND PLACE THE BRAID ON KNURLED AREA



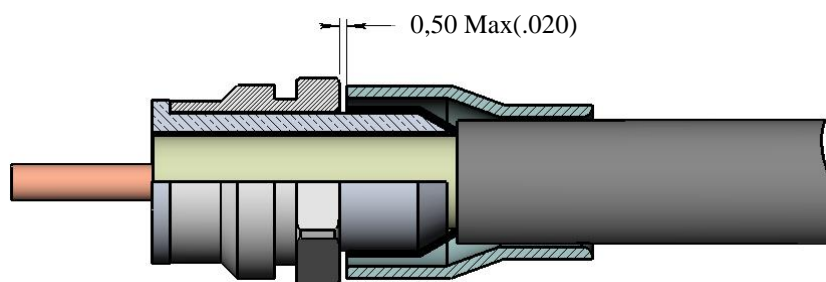
#### STEP 3

SLIDE FERRULE OVER BRAID

CRIMP FERRULE USING :

CABLE	CRIMPING TOOL	DIE
ASN-E 0406 WD	M22520/5-01	M22520/5-61
ASN-E 0692 WN		M22520/5-61
ECS 311201		M22520/5-61
RG 214		M22520/5-61
BA 6903 A		M22520/5-61
TIMES AA5886		M22520/5-61
TIMES AA5887		M22520/5-29 HEX A
BMS 13-65-OJ		M22520/5-61
TFLX295-100		M22520/5-61

<b>CREATION NAME : / DATE : 12/01/89 APPR. : /</b>	SEP. 11, 18	STEP 1 STRIP CABLE DIMENSIONS UPDATED	RAMOS	ZUNIGA
	NOV. 10, 17	ADDED TFLX295-100 CABLE	BRANJONNEAU	LEGENDRE
	MAY 28, 14	DIMENSION MISTAKE, STEP 3, PAGE 2 : 0,50max	BRANJONNEAU	DUPUIS
	SEPT 02, 09	ADDED CABLE BMS 13-65-OJ	MACARI	LEGENDRE
	JUNE 29, 07	7,5 +/- 0,5 (0.295 +/- 0.02) WAS 7,00 (.275)	VALGRESY	MACARI
	<b>ISSUE</b>	<b>REVISIONS</b>	<b>NAME</b>	<b>APPROVED</b>

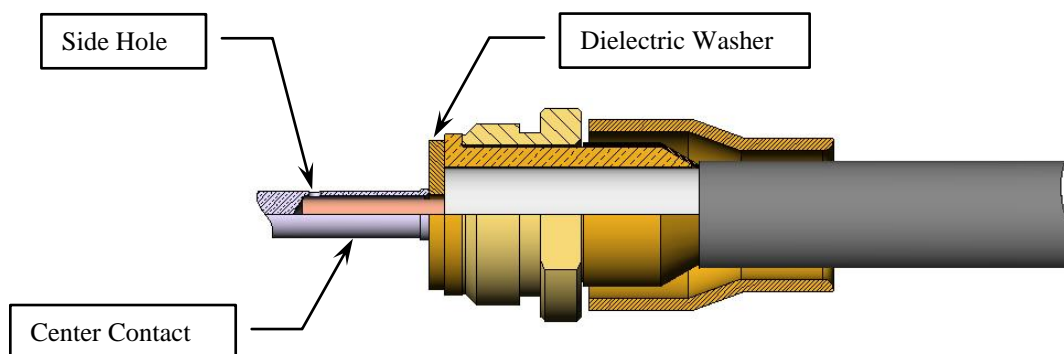


THEN TRIM DIELECTRIC

### STEP 4

SLIDE DIELECTRIC WASHER OVER CENTER CONDUCTOR  
THEN CENTER CONTACT. CRIMP CENTER CONTACT USING :

CABLE	CRIMPING TOOL / SELECTOR	POSITIONER / TURRET
ASN-E 0406 WD	M22520/1-01 / SELECT 8	M22520/1-13 GREEN
ASN-E 0692 WN		M22520/1-13 GREEN
ECS 311201		M22520/1-13 GREEN
RG 214		M22520/1-13 GREEN
BA 6903 A		M22520/1-13 GREEN
TIMES AA5886		M22520/1-02 BLUE
TIMES AA5887		M22520/1-13 RED
BMS 13-65-OJ		M22520/1-13 RED
TFLX295-100		M22520/1-13 RED



### STEP 5

INTRODUCE THE CABLE INTO THE OUTER CONTACT  
SCREW AND TIGHTEN THE CLAMP NUT WITH  
10-15 IN-LBS TORQUE

