



Series  
NSX

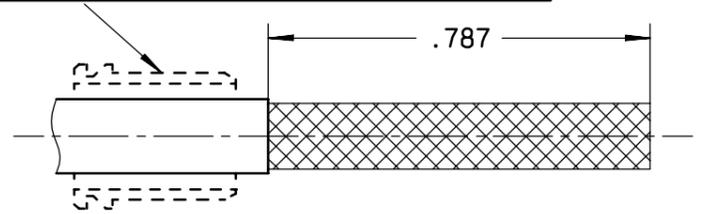
SIZE 8 QUADRAx CONTACTS  
WIRING INSTRUCTIONS  
JFFY02 QUADRAx CABLE AND P506424 AXON TWINAX CABLE

Issue:  
28 JULY 04

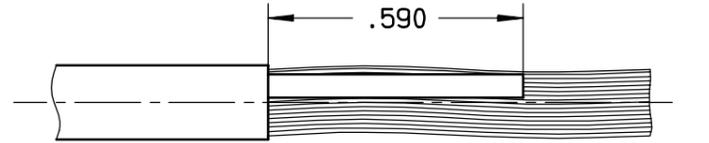
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FOR NON ENVIRONMENTAL PIN CONTACT, SLIDE ALIGNMENT BOOT, FOR ENVIRONMENTAL CONTACT SLIDE SEALING BOOT OVER THE CABLE BEFORE STRIPPING.

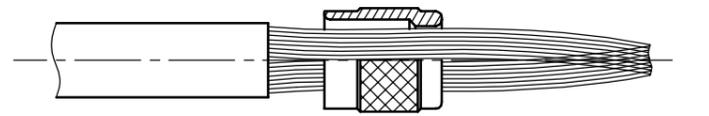
① Strip the cable as illustrated



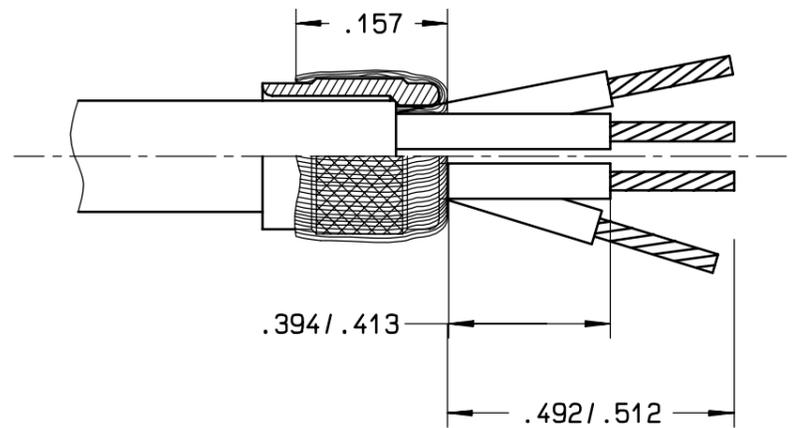
② Comb the braid and cut rod fillers  
Cut the 2 or 4 inner conductors to length indicated



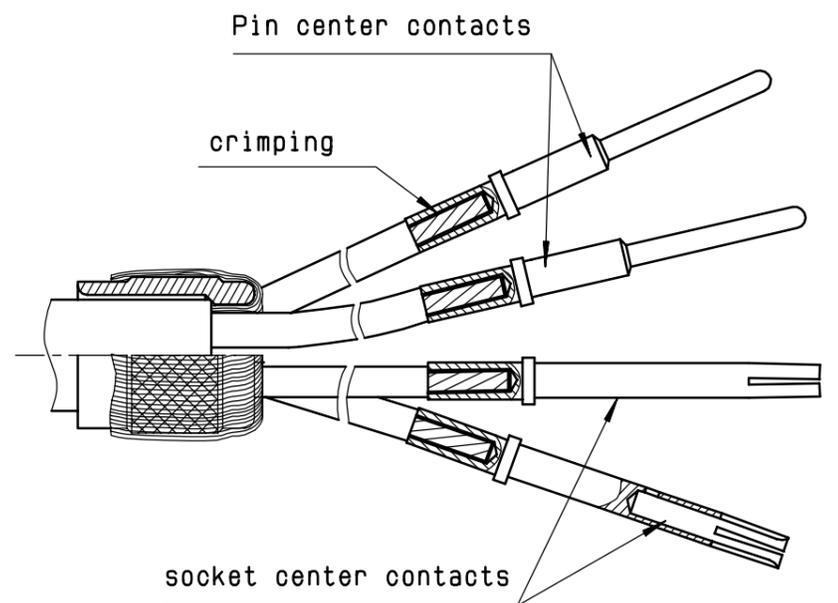
③ Slide the shield crimp sleeve over the braid against the sheath end cut. First, twist the braid end to facilitate the sliding of the shield crimp sleeve



④ Fold back the braid over the shield crimp sleeve  
Cut the braid and the 2 or 4 conductors as shown



⑤ Slide the center contacts on the conductors  
- 2 or 4 pin center contacts on the quadraX pin contact  
- 2 or 4 socket center contacts on the quadraX socket contact



⑥ Crimp the center contacts

Crimping tool: M22520/2-01 (RADIALL 282 281)  
JSFY02 cable selector on 6  
AXON P506424 cable selector on 5  
positioner: DANIELS K 709 (RADIALL 282 581 010)

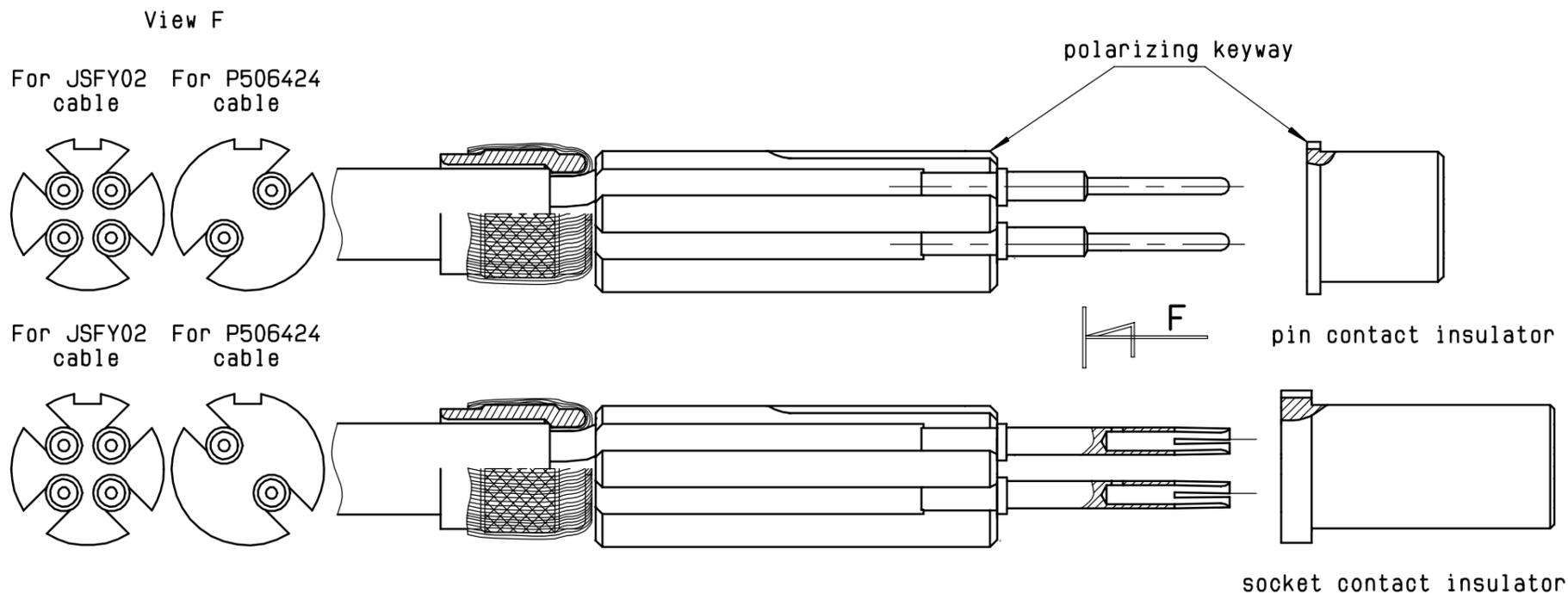
This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

4112-9610

CREATION	.	.	.	.
PEN: M030400075A	.	.	.	.
NOM: MACARI	28 JULY 04	ADDED DIE M22520/5-13	MACARI	LAHOREAU
DATE: 18 SEPT.03	18 JUNE 04	UPDATED SELECTOR FOR P506424 CABLE	MACARI	MONDOT
APPR.: MONDOT	25 MAY 04	SELECTOR 6 WAS 5 FOR JSFY02 CABLE	MACARI	MONDOT
	30 APRIL 04	ADDED AXON CABLE	MACARI	MONDOT
	Issue	Revisions	Name	Approved



- ⑦ Put in place the 2 or 4 conductors into the slots of the spacer  
Then, slide the insulator over the contacts making the polarizing keys coincident



- ⑧ The male and female outer contact bodies have an insulator polarizing key.

The insulator and the spacer have a polarizing keyway

Then, introduce the sub-assembly into the outer contact body making the polarizing keys coincident

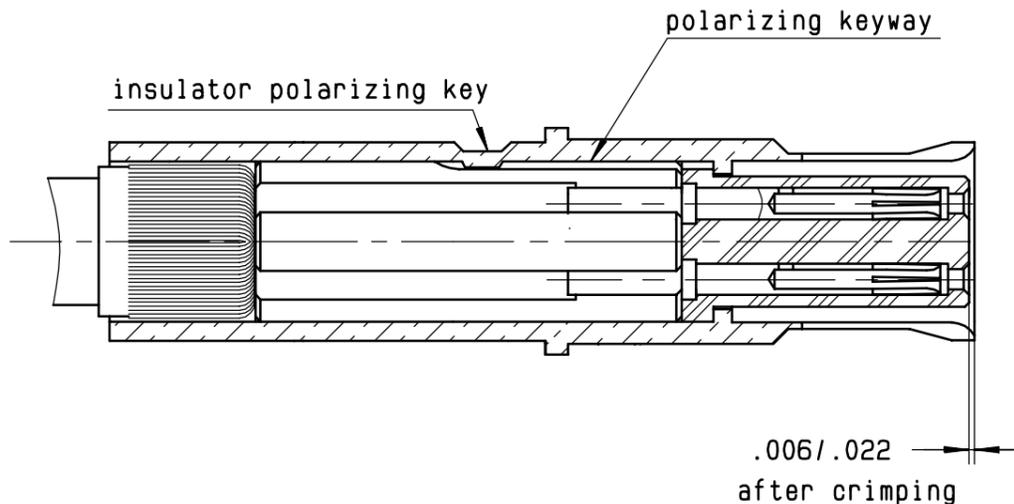
- ⑨ Crimp the outer contact body in the indicated area.

Crimping tool: M22520/5-01 (RADIALL 282 293)

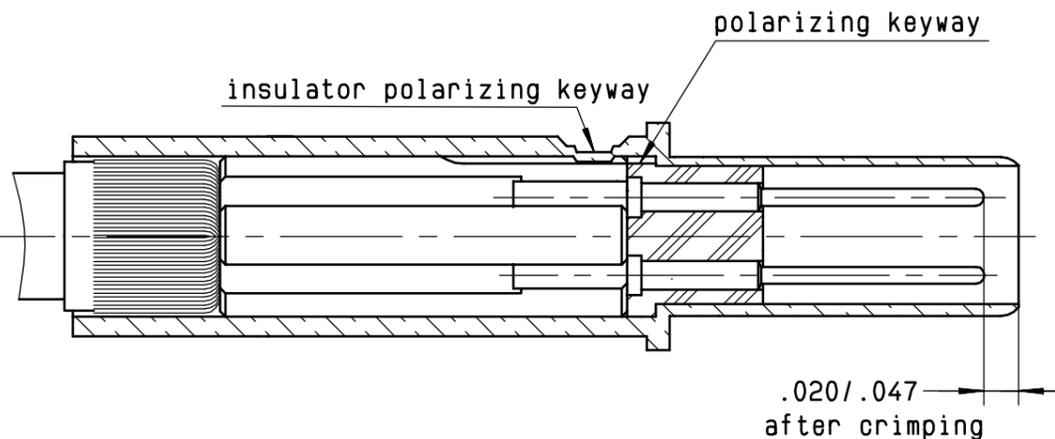
Die: M22520/5-07 or M22520/5-13

Hex die closure A (.255 on flats)

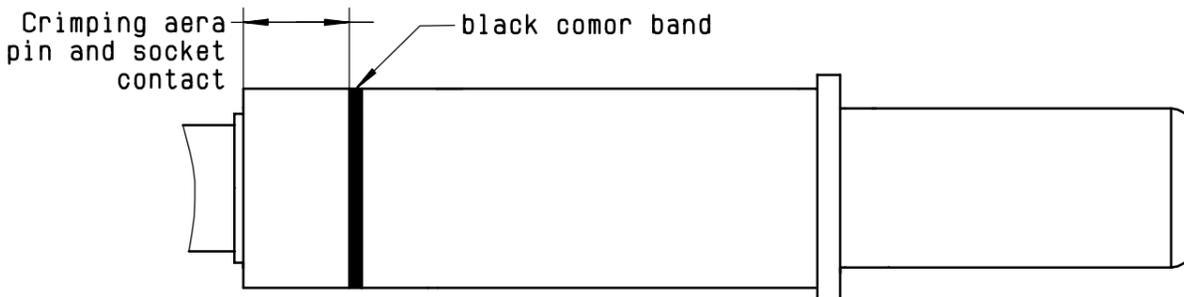
FEMALE QUADRAx CONTACT



MALE QUADRAx CONTACT



Push on the cable to put all components in correct position, then close the dies completely



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