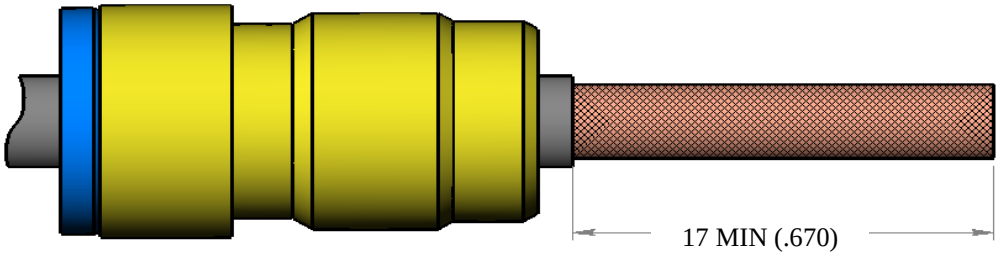
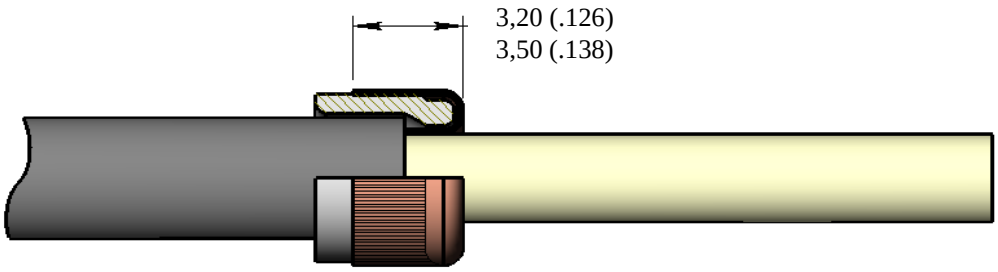
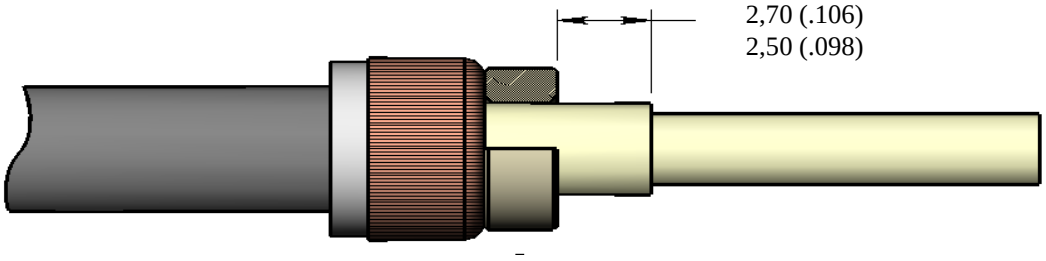
STEP 1 :
FOR ENVIRONMENTAL APPLICATION, BEFORE STRIPING, SLIDE SEALING BOOT OVER CABLE.
TRIM JACKET AT DIMENSION SHOWN.



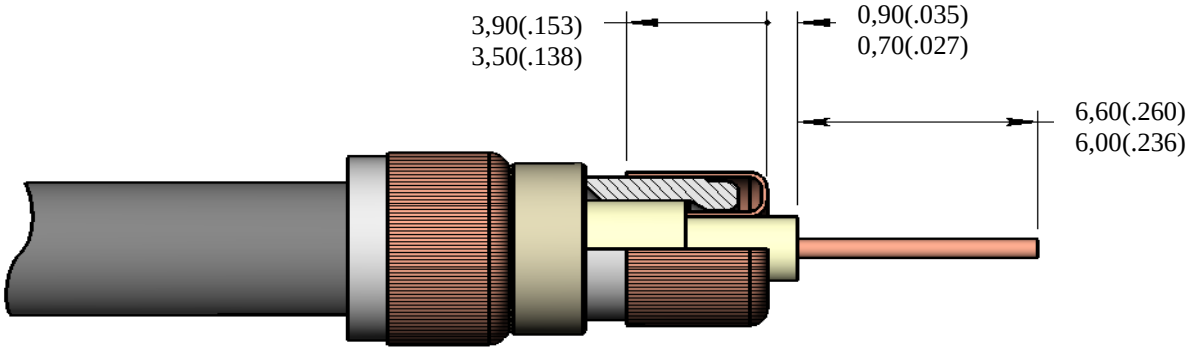
STEP 2:
SLIDE FERRULE 2 OVER THE CABLE.
COMB AND FOLD THE FIRST BRAID BACK OVER THE FERRULE.
CUT BRAID AT DIMENSION SHOWN.



STEP 3:
SLIDE SPACER OVER THE CABLE.
TRIM JACKET AT DIMENSIONS SHOWN.

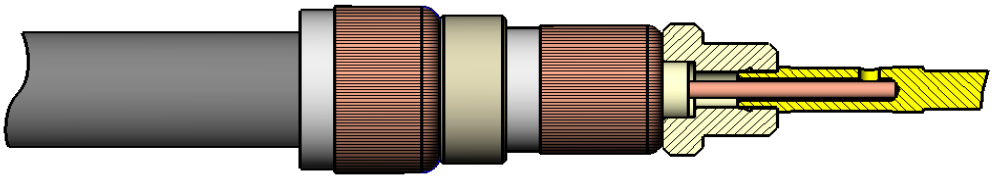


STEP 4:
SLIDE FERRULE 1 OVER THE CABLE.
COMB AND FOLD THE SECOND BRAID BACK OVER THE FERRULE.
CUT BRAID AND DIELECTRIC AT DIMENSIONS SHOWN.

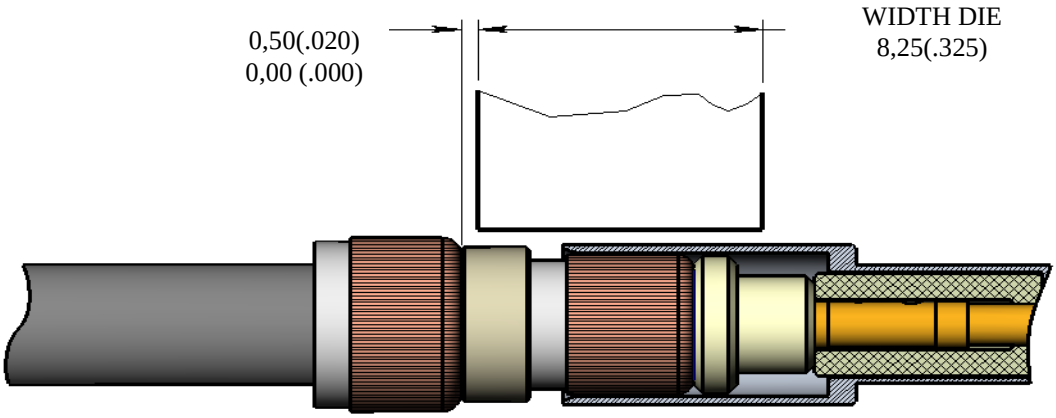


CREATION				
NAME : MACARI	Apr. 22, 16	Add tolerances dimensions	BRANJONNEAU	LEGENDRE
DATE : 24 JULY 03	June 15, 05	ADDED RGX 179 CABLE	MACARI	GOMBERT
APPR. : DUPUIS	**ISSUE**	**REVISIONS**	**NAME**	**APPROVED**

STEP 5:
PLACE CENTER CONTACT SUB-ASSEMBLY OVER CONDUCTOR AND CRIMP.
CRIMPING TOOL: M22520/2.01
DMS2352 CABLE: SELECTOR ON 5
RGX179 CABLE: SELECTOR ON 5
POSITIONER: RADIALL 282 581 011



STEP 6:
INSERT THE CONTACT CENTRAL SUB-ASSY UNTIL IT COMMES AGAINST THE INTERMEDIATE CONTACT SUB-ASSY AND CRIMP.
CRIMPING TOOL : M22520/5.01
DIE : M22520/5.05 HEX : B 4,52 (.178) ON FLAT
DURING CRIMPING, PUSH THE CABLE



STEP 7:
INSERT THE INTERMEDIATE CONTACT SUB-ASSY UNTIL IT COMMES AGAINST THE OUTER CONTACT SUB-ASSY AND CRIMP.
CRIMPING TOOL : M22520/5.01
DIE : M22520/5.05 HEX : A 5,41 (.213) ON FLAT
DURING CRIMPING, PUSH THE CABLE