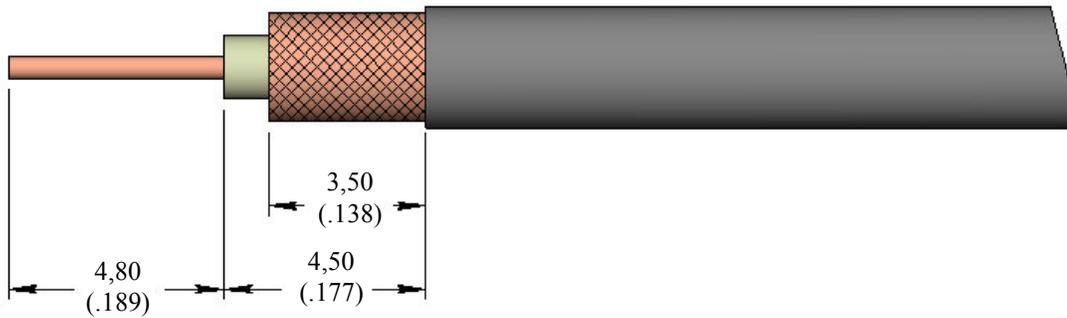


Series EPX/DSX	SIZE 15 COAXIAL CONTACTS FOR CABLES : AXON P812817 OR THOMSON TS2619, AXON P822817 AND P813859, GORE 6 4 CSS1022_CX AND NEXANS FILOTEX 132868	Issue Aug 31, 2006	Page 1 / 1
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STRIP CABLE AS SHOWN



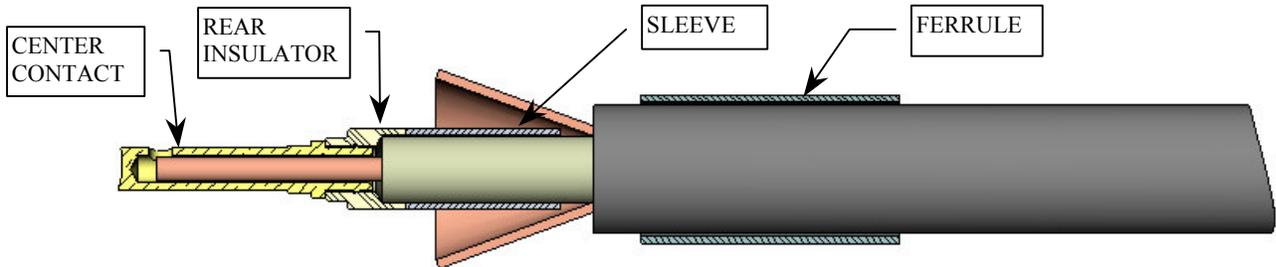
WIRING

SLIDE FERRULE ON CABLE.

FLARE BRAID(S).

SLIDE SLEEVE ON DIELECTRIC.

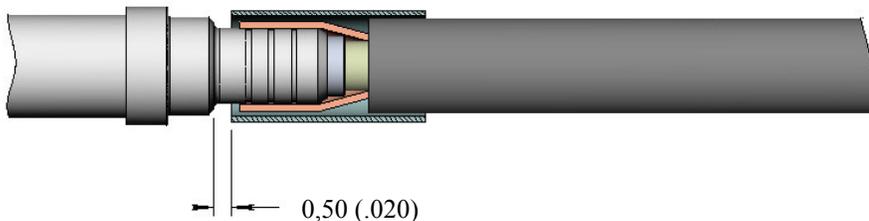
INTRODUCE CONDUCTOR INTO CENTER CONTACT WITH REAR INSULATOR BUTTING AGAINST CABLE DIELECTRIC.



CRIMP CENTER CONTACT : CRIMPING TOOL M22520/2-01 RADIALL 282 281. SELECTOR ON : SEE TABLE
POSITIONER : RADIALL 282 578

CABLES	SELECTOR
AXON P812817 OR THOMSON TS2619	4
AXON P813859	2
AXON P822817	4
GORE 6 4 CSS1022_CX	4
NEXANS FILOTEX 132868	2

SLIDE THE SUB-ASSEMBLY INTO THE CONTACT BODY



PRESS BRAID(S) OVER GROOVED BARREL.

SLIDE FERRULE OVER BRAID LEAVING A GAP OF 0,50 (.020) BETWEEN THE REAR PART OF BODY AND FERRULE.

CRIMP FERRULE : CRIMPING TOOL M22520/4-01 RADIALL 282 292
POSITIONER RADIALL 282 556

CRIMP FERRULE A SECOND TIME AFTER CONTACT ROTATION OF 45°

EXTRACTION TOOL : RADIALL 282 512
RADIALL 282 546 (M81969/1-03)

CREATION				
NAME : MACARI				
DATE : Jan 16, 92	Aug 31,06	Redrawn. Nexans Filotex 132868 cable Added	N. PAILOT	L.Garcia
APPR. : XXXXXX	ISSUE	REVISIONS	NAME	APPROVED