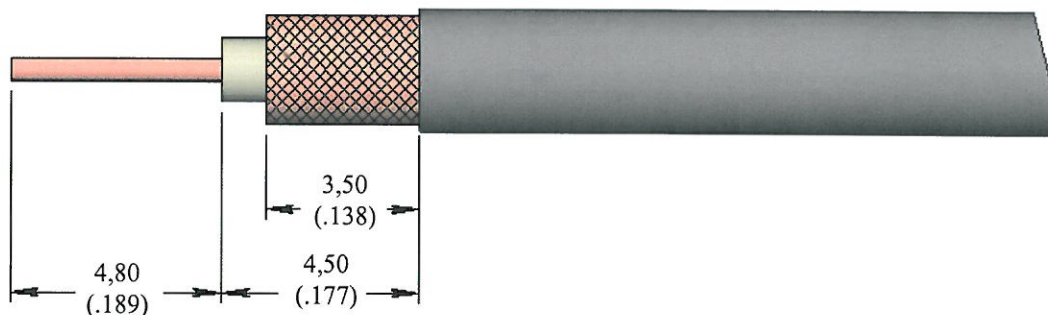


RADIAL The next connexion	TECHNICAL DATA SHEET	RP 4184		
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APPLICABLE WIRES:

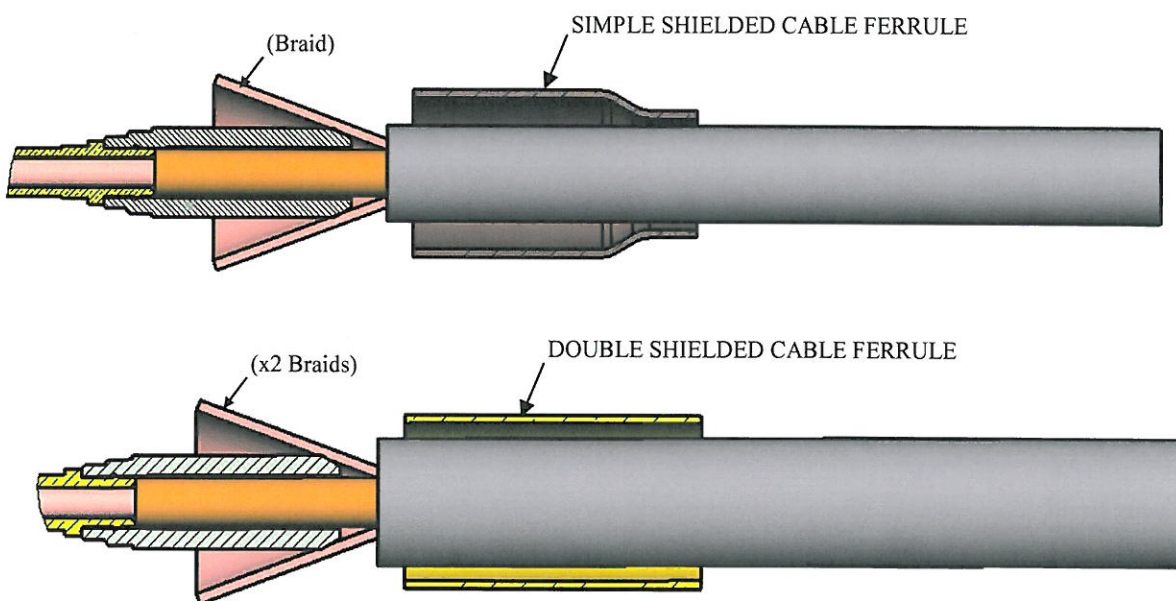
KX21 SIMPLE AND DOUBLE SHIELDED
CABLE FILECA 1709/25
CABLE FILECA 1703/66


STRIP CABLE AS SHOWN:



CONTACT WIRING:

- SLIDE THE FERRULE OVER THE CABLE
- COMB THE BRAID
- REMOVE THE METALLIC TAPE (IF APPLICABLE)
- INTRODUCE THE CABLE CONDUCTOR INTO THE CENTER CONTACT AND SLIDE THE SLEEVE UNTIL BUTTING AGAINST THE DIELECTRIC



CREATION				 LE GLOAHEC
NAME : FALETTI	14.03.2012	Separation of drawings for simple or double shielded ferrule	SURAULT	
DATE : 06.03.1987	20.06.2011	TRANSLATION IN ENGLISH	RIBIERE	LE GLOAHEC
APPR. :	ISSUE	REVISIONS	NAME	APPROVED

RADIAL The next connexion	TECHNICAL DATA SHEET	RP 4184	
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-CRIMP THE CENTER CONTACT:

CRIMPING TOOL: RADIAL P/N: 282 281 (M22520/2 01), SELECTOR ACCORDING TO THE TABLE BELOW:
POSITIONER: RADIAL P/N: 282 578

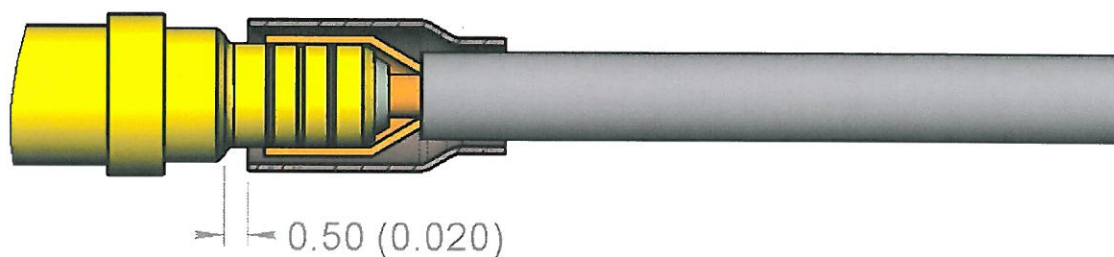
CABLES	SELECTOR
KX21	1
FILECA 1709/25	2
FILECA 1703/66	2

-INTRODUCE THE CENTER CONTACT CRIMPED WITH THE CABLE INTO THE OUTER CONTACT SUB ASSEMBLY.

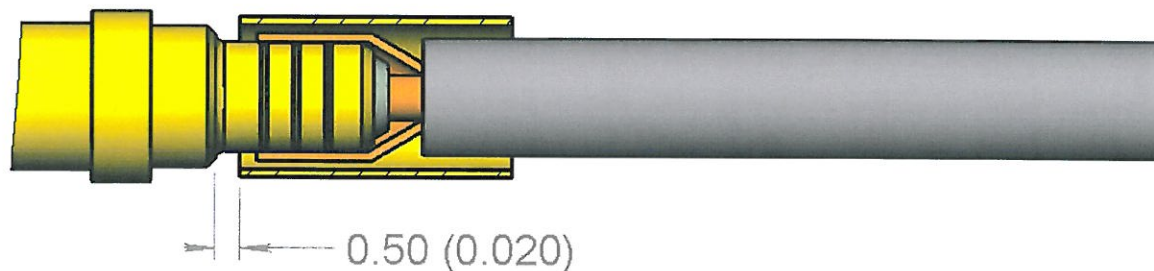
-COMB AND PRESS THE BRAID ON THE OUTER CONTACT CRIMP BARREL.

-SLIDE BACK THE FERRULE OVER BRAID LEAVING A GAP OF 0,50 (.020) BETWEEN THE REAR OUTER CONTACT SHOULDER AND THE FERRULE.

(SIMPLE SHIELDED CABLE FERRULE)



(DOUBLE SHIELDED CABLE FERRULE)



-CRIMP THE FERRULE: CRIMPING TOOL: RADIAL P/N: 282292 (M22520/4-01)
POSITIONER RADIAL P/N: 282 556

-PERFORM A SECOND CRIMPING OPERATION AFTER TURNING THE CONTACT OF 45°