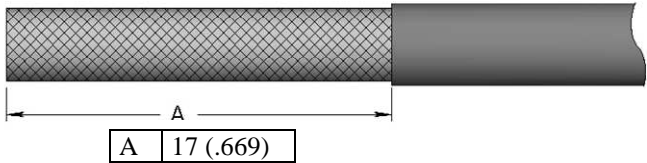
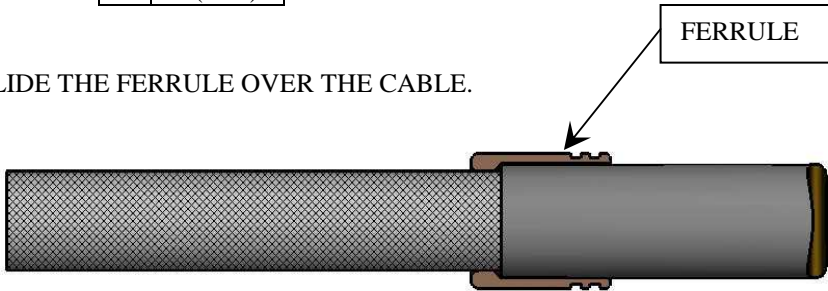


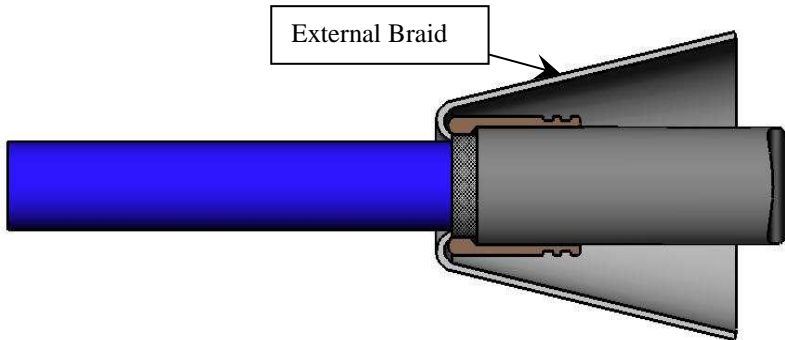
STEP 1/
TRIM CABLE JACKET TO LENGTH INDICATED



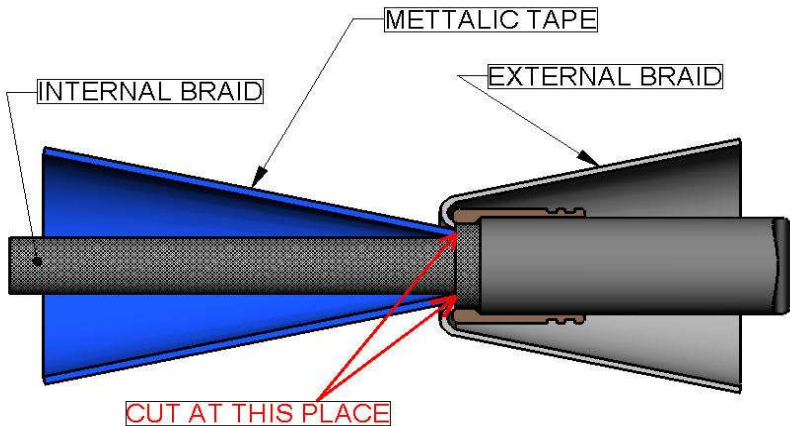
STEP 2/
SLIDE THE FERRULE OVER THE CABLE.



STEP 3/
WIDEN THE EXTERNAL BRAID LIKE THE PICTURE BELOW.



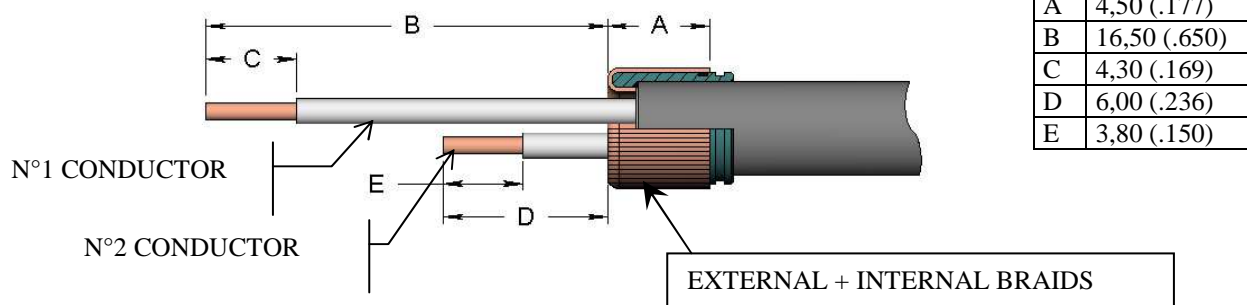
STEP 4
WIDEN THE METALLIC TAPE LIKE THE PICTURE BELOW.
AND ONLY CUT IT AND REMOVE IT COMPLETELY.



CREATION				
PEN: M070400091B				
NAME :MONDOT JC	Jan 09, 2013	Step 8 : Add view to see the direction of the rear insulator.	MONTIER A.	DUPUIS V.
DATE :APRI 08, 2008	ISSUE	REVISIONS	NAME	APPROVED
APPR. : BROCHET L.				

STEP 5/

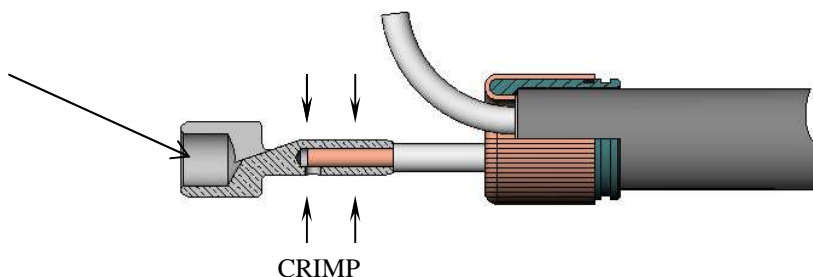
FOLD BACK COMBED BRAIDS OVER THE FERRULE AS INDICATED
CUT BRAIDS AS SHOWN
CUT ROD FILLERS
STRIP THE TWO INNER CONDUCTORS



STEP 6/

INTRODUCE THE N°2 CONDUCTOR INTO THE INTERMEDIATE CONTACT CRIMP POT
CRIMP THE INTERMEDIATE CONTACT CRIMP POT
CRIMPING TOOL M22520/2-01 (RADIAL 282281)
SELECTOR POSITION 7
POSITIONER RADIAL 282574

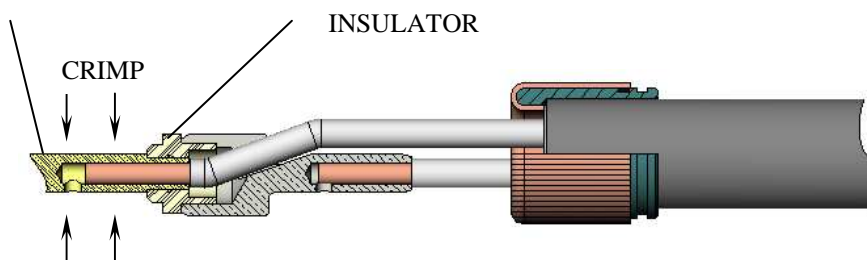
INTERMEDIATE CONTACT
CRIMP POT



STEP 7/

PUT THE N°1 CONDUCTOR IN THE SLOT OF THE INTERMEDIATE CONTACT CRIMP POT
SLIDE THE CENTER CONTACT OVER THE CONDUCTOR
CRIMP THE CENTER CONTACT
CRIMPING TOOL M22520/2-01 (RADIAL 282281)
SELECTOR POSITION 7
POSITIONER RADIAL 282576

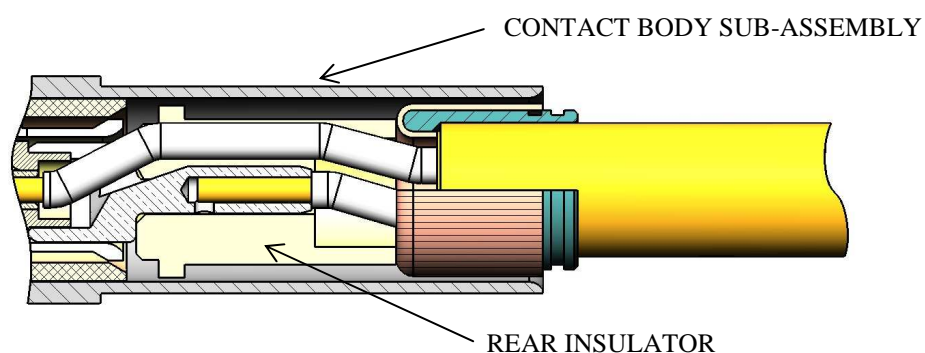
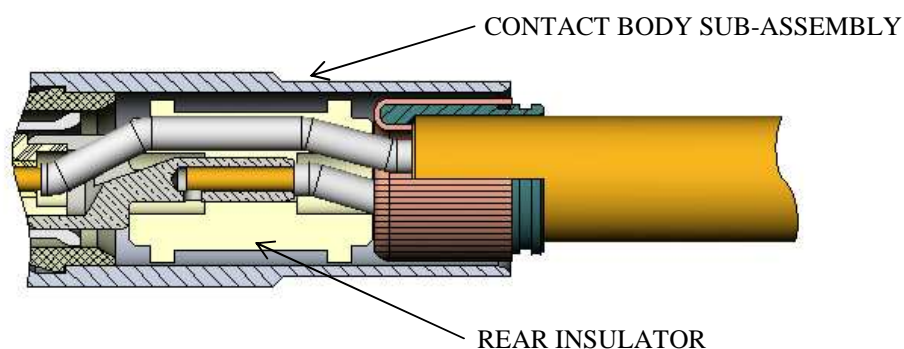
CENTER CONTACT



STEP 8/

INSTALL THE REAR INSULATOR

INTRODUCE THIS CABLE ASSEMBLY INTO THE CONTACT BODY SUB-ASSEMBLY

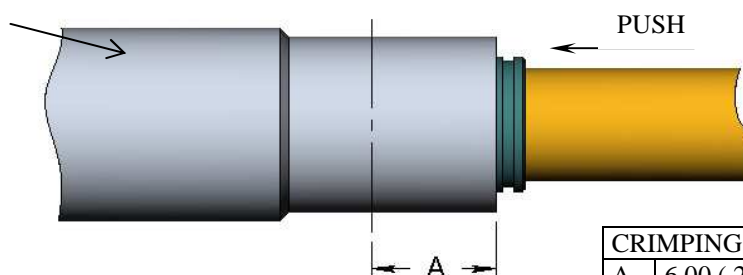

STEP 9/

CRIMP THE OUTER CONTACT BODY BARREL IN THE INDICATED CRIMPING AREA

CRIMPING TOOL M22520/5-01 (RADIAL 282293)

DIE M22520/5-45 (RADIAL 282236) HEXAGONAL DIE CLOSURE B (.218 ON FLATS)

OUTER CONTACT



CRIMPING AREA	
A	6,00 (.236)

DURING THE CRIMPING OPERATION PUSH ON THE CABLE