

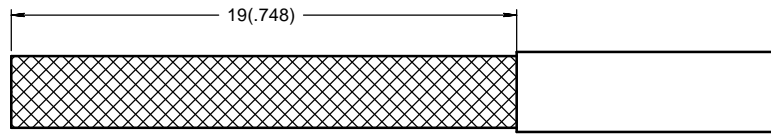
Series
NSX

SIZE 10 TRIAX CONTACTS FOR TWINAX CABLES
ASSEMBLY INSTRUCTIONS

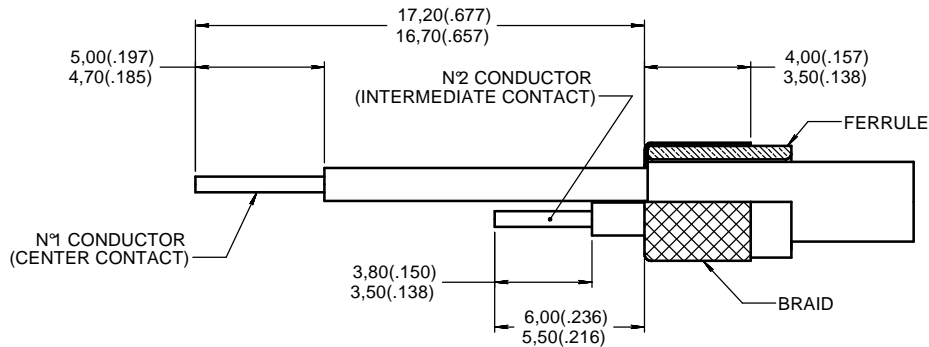
Issue:
April 06, 2009

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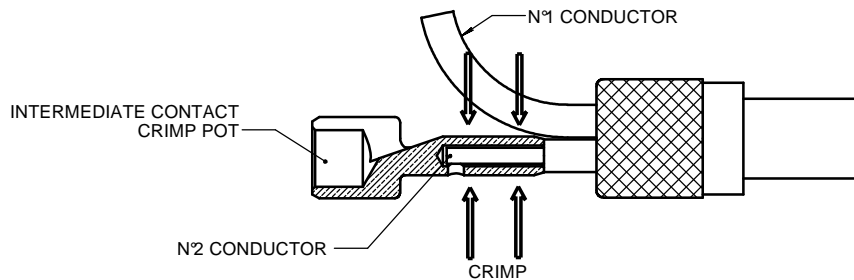
STEP 1: TRIM CABLE JACKET TO LENGTH INDICATED



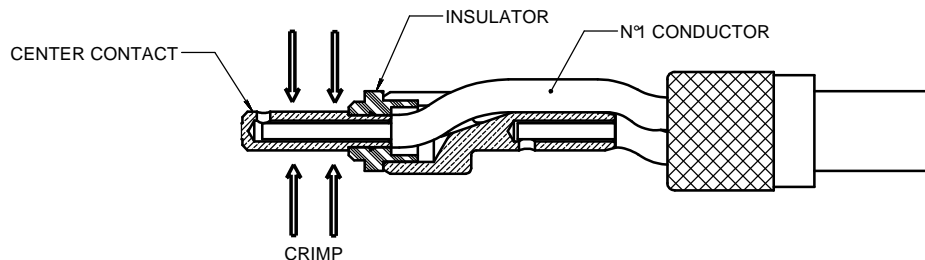
STEP 2: SLIDE THE FERRULE OVER THE CABLE. (IF NECESSARY CUT THE HIGH IMMUNITY RIBBON)
FOLD BACK THE BRAID OVER THE FERRULE
CUT BRAID AS SHOWN
CUT ROD FILLER (IF NECESSARY)
STRIP THE TWO INNER CONDUCTORS



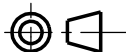
STEP 3: INTRODUCE THE N°2 CONDUCTOR INTO THE INTERMEDIATE CONTACT CRIMP POT
CRIMP THE INTERMEDIATE CONTACT CRIMP POT
CRIMPING TOOL: M22520/2-01 (RADIALL 282 281)
SELECTOR POSITION 5 FOR EN3375-006 AND ASNE0290XM24 CABLES
POSITIONER: RADIALL 282 574



STEP 4: PUT THE N°1 CONDUCTOR IN THE SLOT OF THE INTERMEDIATE CONTACT CRIMP POT
SLIDE THE CENTER CONTACT OVER THE CONDUCTOR
CRIMP THE SUB-ASSY CENTER CONTACT
CRIMPING TOOL: M22520/2-01 (RADIALL 282 281)
SELECTOR POSITION 5 FOR EN3375-006 AND ASNE0290XM24 CABLES
POSITIONER: RADIALL 282 576



DIMENSIONS : mm (inch are given for information only)

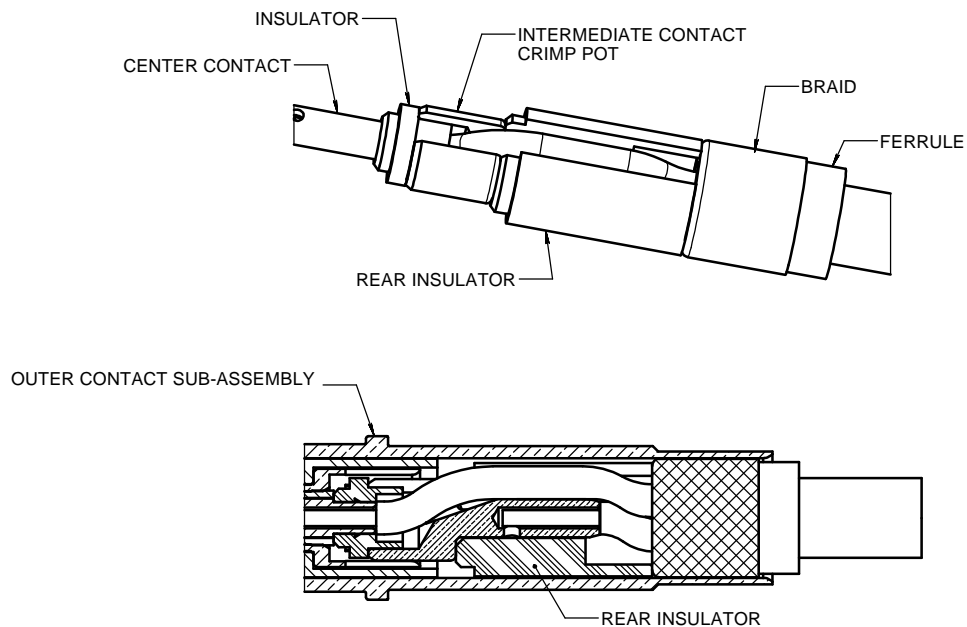


This information is given as an indication. In the continual goal to improve our products, we reserve the right to make any modifications judged necessary.

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CREATION					
PEN: M080004015					
NOM: MACARI	April. 06, 09	Added a drawing in step 5	Macari	Legendre	
DATE: Dec. 10, 2008	Mar. 27, 09	Updated crimping area on outer contact	Macari	Legendre	
APPR.: LEGENDRE	Feb 10, 09	Updated dimensions step 2 N°1 conductor	Macari	Legendre	
	Issue	Revisions	Name	Approved	

STEP 5: INSTALL THE REAR INSULATOR
INTRODUCE THE CABLE ASSEMBLY INTO THE OUTER CONTACT SUB-ASSEMBLY



STEP 6: CRIMP THE OUTER CONTACT BODY BARREL IN THE INDICATED CRIMPING AREA
CRIMPING TOOL: M22520/5-01 (RADIAL 282 293)
DIE M22520/5-05 (RADIAL 282 246) HEXAGONAL DIE CLOSURE B 4,50(.177) ON FLATS
DURING CRIMPING, KEEP PUSHING THE FERRULE IN THE OUTER CONTACT SUB-ASSEMBLY

