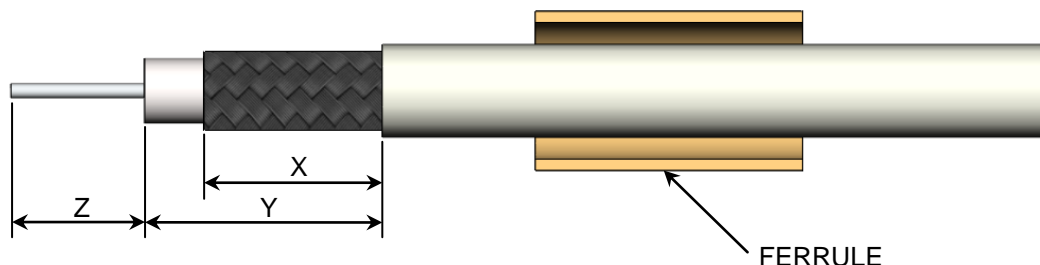
		<b>WIRING INSTRUCTIONS</b>	<b>MI CT 01 00052</b>	
Séries MPX	SIZE 8 COAXIAL CONTACT (75Ω)		Issue Jan. 17, 2022	Page 1 / 2

### STEP 1/

STRIP CABLE TO DIMENSIONS SHOWN ABOVE.  
SLIDE FERRULE OVER THE CABLE.



$$X = 6,00 \pm 0,30 \text{ (.236} \pm 0.012)$$

$$Y = 8,00 \pm 0,30 \text{ (.315} \pm 0.012)$$

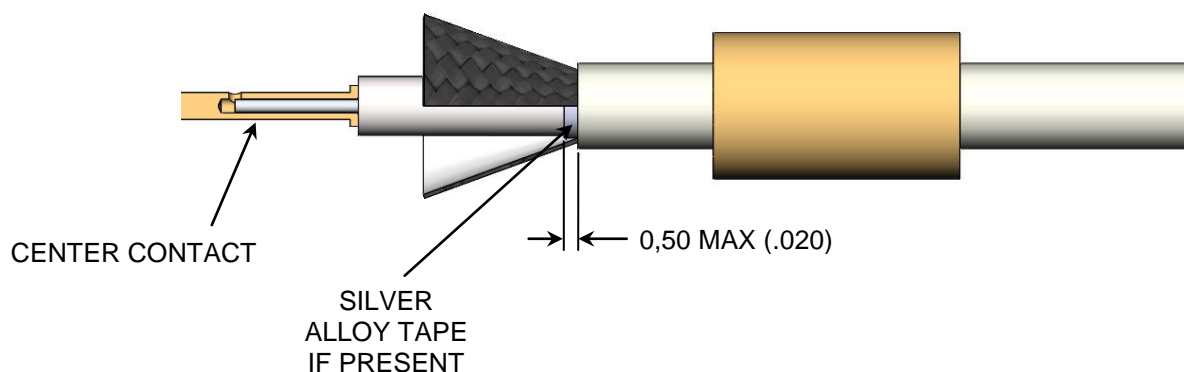
$$Z = 4,50 \pm 0,30 \text{ (.177} \pm 0.012)$$

### STEP 2/

SLIDE THE CENTER CONTACT BARREL OVER CABLE CONDUCTOR.  
THE CONTACT SHOULDER BUTTING AGAINST CABLE DIELECTRIC.  
CRIMP THE CENTER CONTACT USING :

CABLE	CRIMPING TOOL / SELECTOR	POSITIONER / TURRET
HABIA 402FJ-75	M22520/2-01 / SELECTOR 5 RADIALl (282281)	DANIELS K1025S RADIALl (282587)
PIC V73263	M22520/2-01 / SELECTOR 5 RADIALl (282281)	DANIELS K1025S RADIALl (282587)

FLARE THE BRAID WITHOUT COMBING IT.  
IF THERE IS A SILVER ALLOY TAPE IT'S MUST BE CUT. DO NOT DAMAGE THE BRAID.

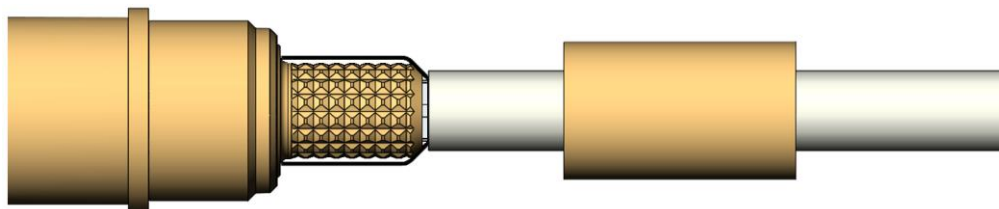


<b>CREATION</b> NAME : BRANJONNEAU DATE : Oct. 18, 2018 APPR. : LEGENDRE				
	Jan. 17, 2022	Was RP56086. Added PIC V73263	BRANJONNEAU V.	LEGENDRE T.
	<b>ISSUE</b>	<b>REVISIONS</b>	<b>NAME</b>	<b>APPROVED</b>

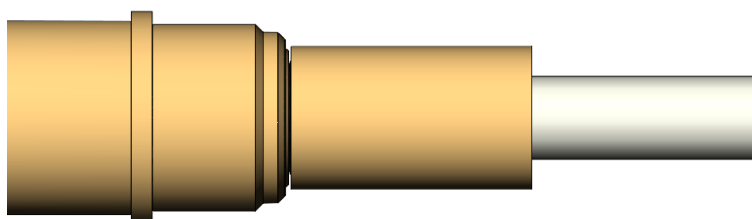
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**STEP 3/**

INSERT THE CENTER CONTACT INTO THE OUTER CONTACT BODY.  
PLACE BRAID OVER KNURLED PART OF OUTER CONTACT SUB-ASSEMBLY.


**STEP 4/**

SLIDE FERRULE OVER BRAID UNTIL IT BUTTS AGAINST SHOULDER OF OUTER CONTACT SUB-ASSEMBLY.



CRIMP THE FERRULE USING :

CABLE	CRIMPING TOOL	DIE
HABIA 402FJ-75	M22520/5-01 RADIALl (282293)	M22520/5-05 HEX : A (5,40 (.213) / FLATS) RADIALl (282246)
PIC V73263	M22520/5-01 RADIALl (282293)	M22520/5-05 HEX : B (4,50 (.177) / FLATS) RADIALl (282246)