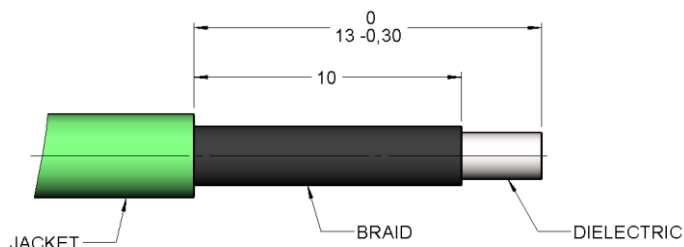
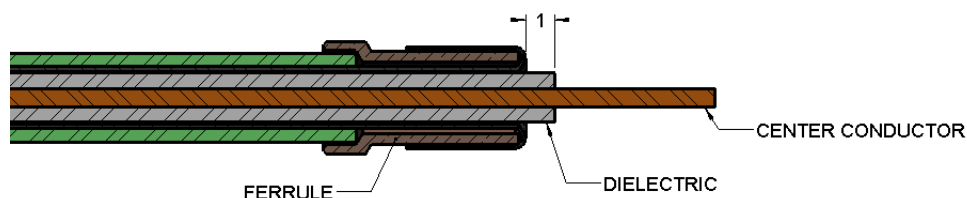


BUS 3910 CABLE:
STEP 1:

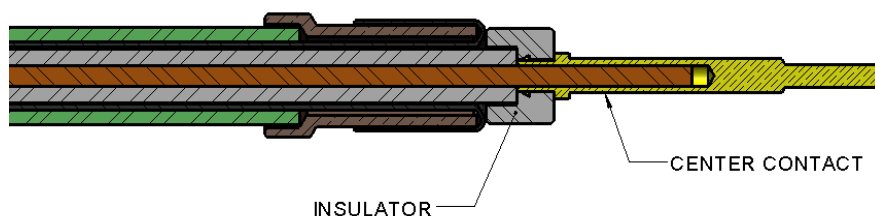
- STRIP THE CABLE AS SHOWN,
- FOLD BACK THE BRAID AND CUT THE METALLIC RIBBON FLUSH WITH THE CABLE JACKET,
- PUT BACK THE BRAID.


STEP 2:

- PUT THE FERRULE ON THE BRAID IN ABUTMENT AGAINST THE CABLE JACKET,
- COMB THE BRAID AND FOLD BACK OVER THE FERRULE,
- STRIP THE CENTER CONDUCTOR.

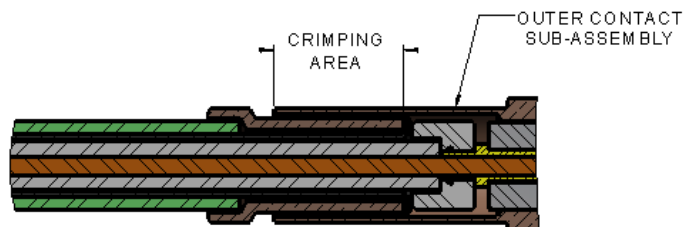

STEP 3:

- SLIDE CENTER CONDUCTOR IN THE CENTER CONTACT, DIELECTRIC IN ABUTMENT AGAINST INSULATOR,
- CRIMP CENTER CONTACT USING :
 - CRIMPING TOOL : M22520/2-01 (RADIAL 282281)
 - POSITIONNER : RADIAL 282580
 - SELECTOR ON POSITION : 5


STEP 4:

CREATION NAME: RESSAULT M. DATE: May 02, 2019 APPR.: BRANJONNEAU V.				
	ISSUE	REVISIONS	NAME	APPROVED

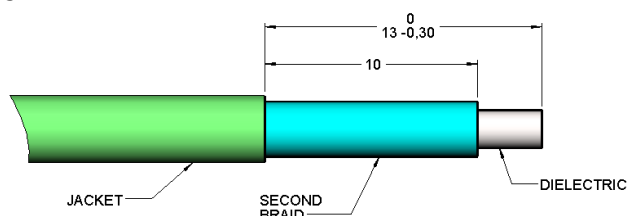
- INTRODUCE THE ASSEMBLY IN ABUTMENT IN THE OUTER CONTACT SUB-ASSEMBLY,
- CRIMP ON THE FERRULE.
- CRIMPING TOOL: M22520/31-01 (RADIAL 282297)
- POSITIONNER: RADIAL 282581



AXON P503031 CABLE:

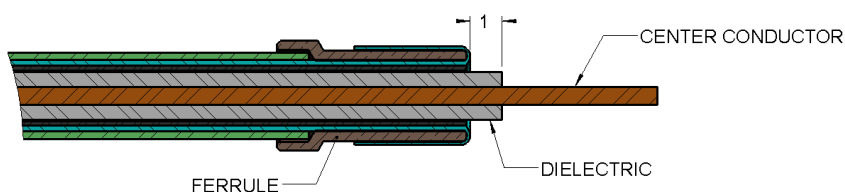
STEP 1:

- STRIP THE CABLE AS SHOWN BY CUTTING THE FIRST BRAID AND THE METALLIC RIBBON FLUSH WITH THE CABLE JACKET.



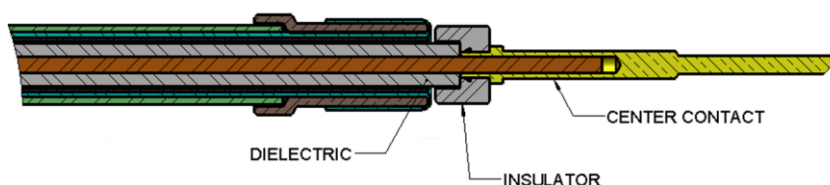
STEP 2:

- PUT THE FERRULE ON THE SECOND BRAID IN ABUTMENT AGAINST THE CABLE JACKET,
- COMB THE BRAID AND FOLD BACK OVER THE FERRULE,
- STRIP CENTER CONDUCTOR.



STEP 3:

- SLIDE CENTER CONDUCTOR IN THE CENTER CONTACT, DIELECTRIC IN ABUTMENT AGAINST INSULATOR,
- CRIMP CENTER CONTACT USING :
- CRIMPING TOOL : M22520/2-01 (RADIAL 282281)
- POSITIONNER : RADIAL 282580
- SELECTOR ON POSITION : 5



STEP 4:

- INTRODUCE THE ASSEMBLY IN ABUTMENT IN THE BODY,
- CRIMP ON THE FERRULE.
- CRIMPING TOOL: M22520/31-01 (RADIALl 282297)
- POSITIONNER: RADIALl 282581

