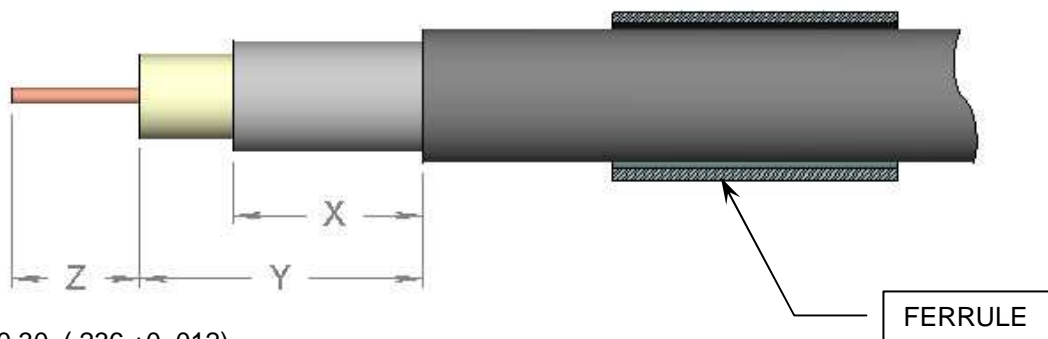
		<b>WIRING INSTRUCTIONS</b>	<b>MI CT 01 00050</b>	
Séries DSX	SIZE 5 PIN COAXIAL CONTACT		Issue Oct. 22, 2018	Page 1 / 2

### STEP 1/

STRIP CABLE TO DIMENSIONS SHOWN ABOVE.  
SLIDE FERRULE OVER THE CABLE.

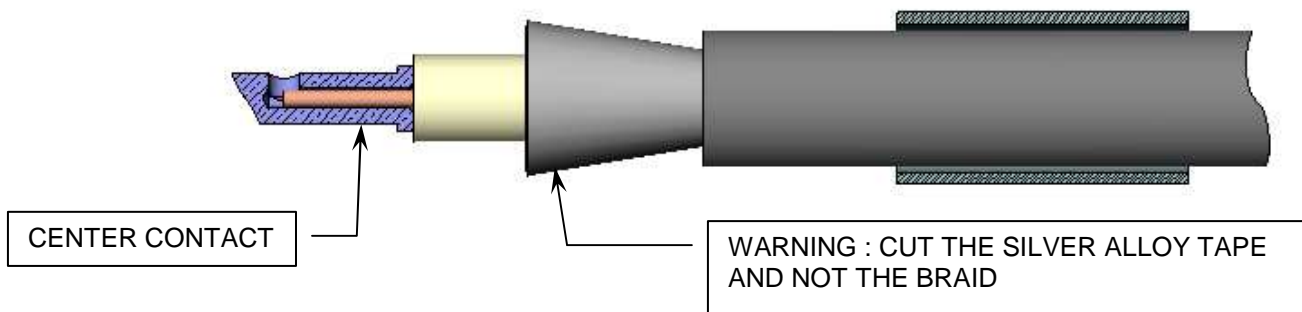


$X = 6,00 \pm 0,30$  (.236  $\pm$  0.012)  
 $Y = 9,00 \pm 0,30$  (.354  $\pm$  0.012)  
 $Z = 4,00 \pm 0,30$  (.157  $\pm$  0.012)

### STEP 2/

SLIDE CENTER CONTACT BARREL OVER CABLE CONDUCTOR.  
CONTACT SHOULDER BUTTING AGAINST CABLE DIELECTRIC.  
CRIMP CENTER CONTACT USING :

CABLE	CRIMPING TOOL / SELECTOR	POSITIONER / TURRET
RG142, RG223 AND KX23	M22520/2-01 / SELECTOR 8 RADIALl (282281)	RADIALl (282974)

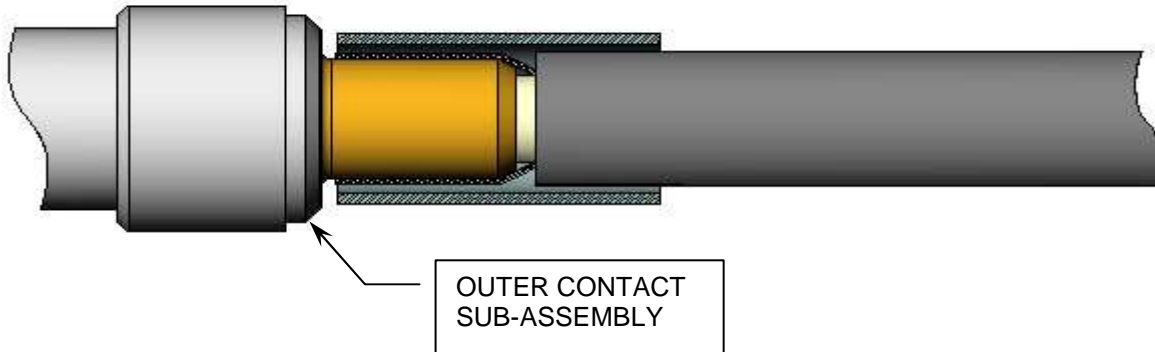


<b>CREATION</b> NAME : MOUTAULT DATE : Oct. 18, 2018 APPR. : LEGENDRE				
	Oct. 22, 2018	MI CT updated	MOUTAULT W.	LEGENDRE T.
	<b>ISSUE</b>	<b>REVISIONS</b>	<b>NAME</b>	<b>APPROVED</b>

MICT0100050EN

**STEP 3/**

FLARE BRAID, INSERT CENTER CONTACT INTO THE OUTER CONTACT BODY.  
PLACE BRAID OVER KNURLED PART OF OUTER CONTACT SUB-ASSEMBLY.


**STEP 4/**

SLIDE FERRULE OVER BRAID UNTIL IT BUTTS AGAINST SHOULDER OF OUTER CONTACT  
SUB-ASSEMBLY.  
CRIMP FERRULE USING :

CABLE	CRIMPING TOOL	DIE
RG142, RG223 AND KX23	M22520/5-01 RADIAL (282293)	M22520/5-05 HEX : A (5,40 (.213)/ FLATS) RADIAL (282246)