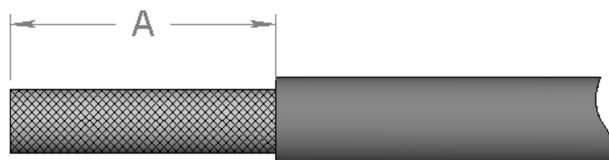


STEP 1:

- SLIDE THE SEALING BOOT OVER THE CABLE
- STRIP THE BRAID AT DIMENSION SHOWN.

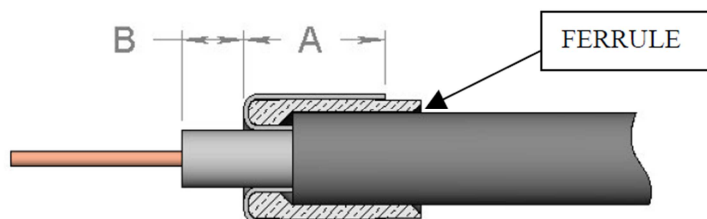
$$A = 10,00 \pm 0,30 \text{ (}.394 \pm 0.012\text{)}$$


STEP 2:

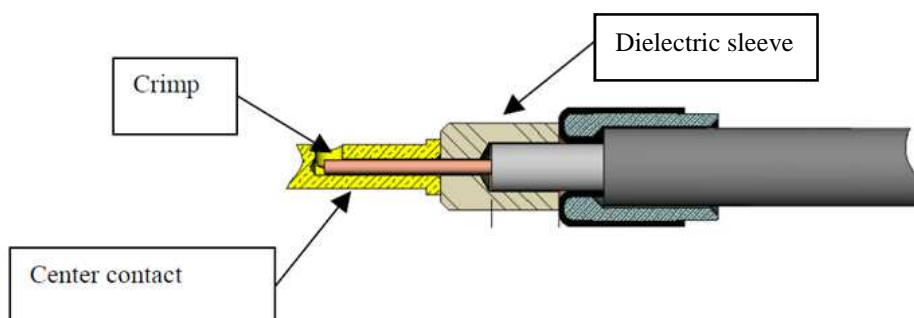
- SLIDE THE FERRULE OVER THE BRAID UNTIL IT BUTTS AGAINST CABLE JACKET.
- FOLD BACK BRAID OVER FERRULE.
- CUT BRAIDS AT DIMENSION SHOWN.
- STRIP CENTER CONDUCTOR AT DIMENSION SHOWN.

$$A = 4,50 \pm 0,30 \text{ (}.177 \pm 0.012\text{)}$$

$$B = 2,60 \pm 0,30 \text{ (}.102 \pm 0.012\text{)}$$


STEP 3:

- SLIDE DIELECTRIC SLEEVE AND CENTER CONTACT OVER CENTER CONDUCTOR.
- CRIMP CENTER CONTACT USING :
- CRIMPING TOOL : M22520/2-01 (RADIAL 282281)
- POSITIONNER : RADIAL 282593
- SELECTOR ON POSITION : 2



CREATION NAME: MOUTAULT W. DATE: Sept. 26, 2017 APPR.: LEGENDRE T.				
	July. 17, 18	MICT updated per crimping tests	MOUTAULT	LEGENDRE
	ISSUE	REVISIONS	NAME	APPROVED

STEP 4:

- INTRODUCE CENTER CONTACT SUB ASSEMBLY INTO OUTER CONTACT AND CRIMP USING :
- CRIMPING TOOL: M22520/5-01 (RADIALL 282293)
- DIE: M22520/5-05 (RADIALL 282246)
- HEX: B 4,50 (.177) ON FLATS.

