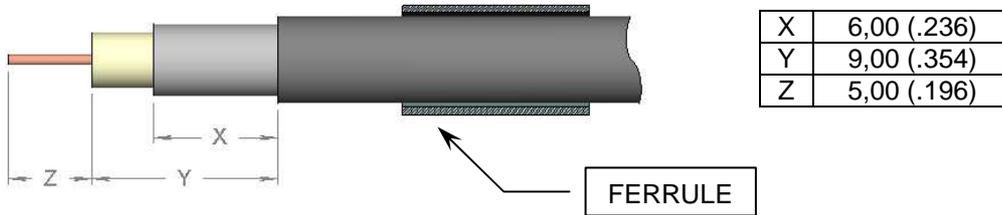


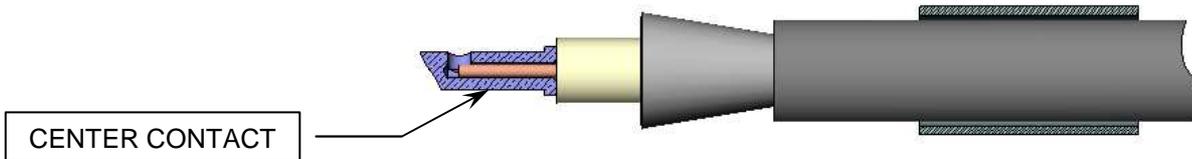
Series DSX	WIRING INSTRUCTIONS FOR SIZE 5 CRIMP PIN AND SOCKET COAX CONTACTS FOR BELDEN 1855A CABLE	Issue July. 17, 2018	Page 1 / 1
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STEP 1:

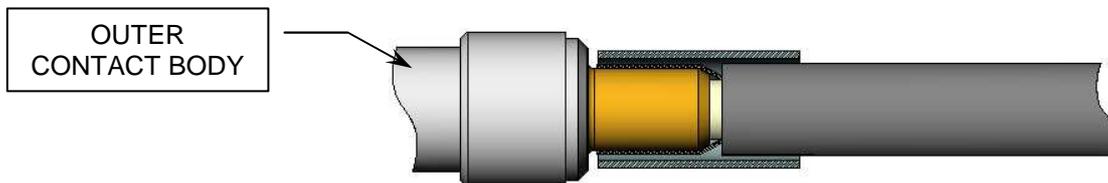
- SEALING BOOT OVER CABLE BEFORE STRIPING.
- SLIDE FERRULE OVER THE CABLE
- STRIP CABLE TO DIMENSIONS SHOWN ABOVE.


STEP 2:

- SLIDE CENTER CONTACT BARREL OVER CABLE CONDUCTOR UNTIL IT BUTTS.
- CRIMP CENTER CONTACT:
CRIMPING TOOL: M22520/2-01 (RADIALL 282281).
POSITIONER: RADIALL 282593
SELECTOR ON POSITION: 5


STEP 3:

- COMB BRAID AND FLARE IT.
- INSERT CENTER CONTACT INTO THE OUTER CONTACT BODY UNTIL IT BUTTS AGAINST THE INNER INSULATOR.
- PLACE BRAID OVER KNURLED PART OF OUTER CONTACT BODY.


STEP 4:

- SLIDE FERRULE OVER BRAID UNTIL IT BUTTS AGAINST SHOULDER OF OUTER CONTACT BODY.
- CRIMP FERRULE:
CRIMPING TOOL: M22520/5-01 (RADIALL 282293).
DIE: M22520/5-05 (RADIALL 282246).
HEX.: A. 5,41 (.213) ON FLATS.

CREATION NAME: MOUTAULT W.				
DATE: Sept. 26, 2017	July. 17, 18	MICT updated per crimping tests	MOUTAULT	LEGENDRE
APPR.: LEGENDRE T.	ISSUE	REVISIONS	NAME	APPROVED