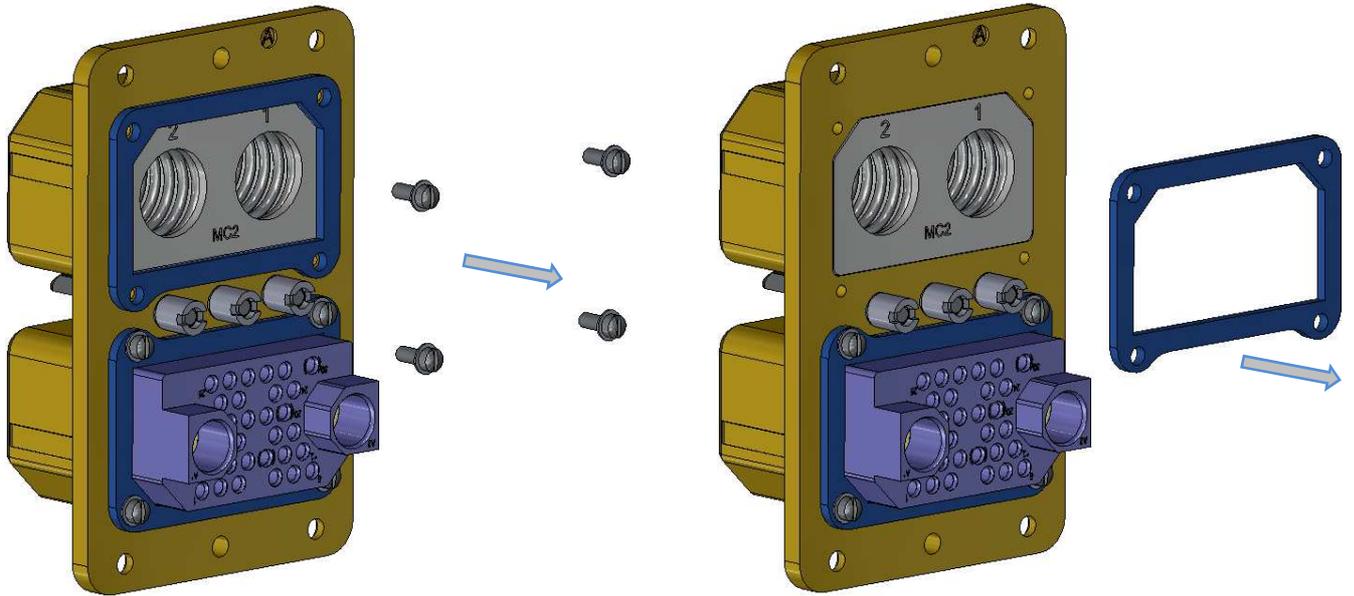


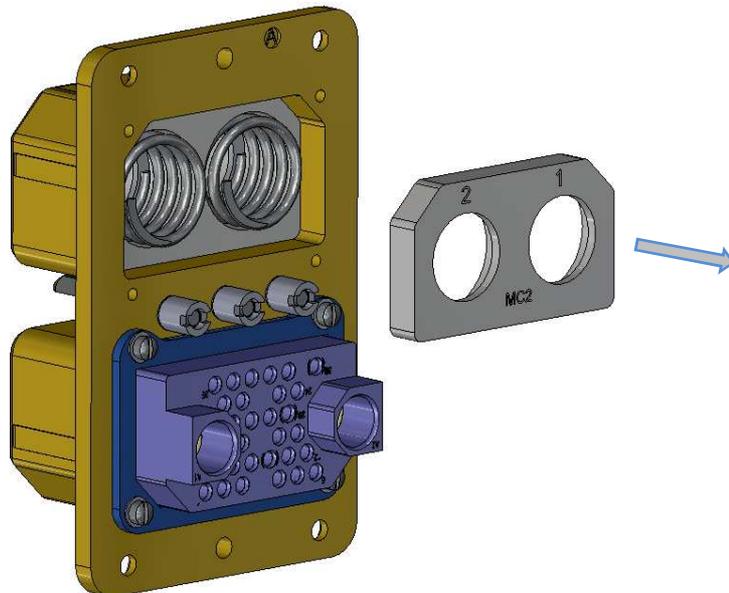
**1. STEP 1 :**

Remove the 4x UNC 2-56 screws in the corners and remove the blue insert retention plate.



**2. STEP 2 :**

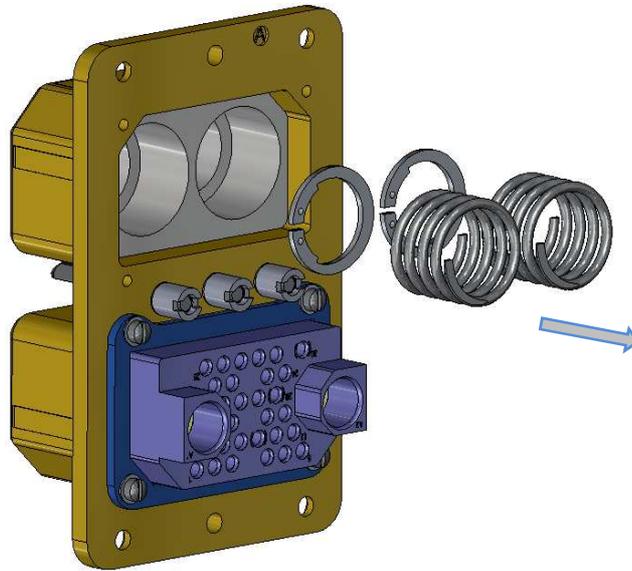
Remove the rear insert plate to have access to the spring and clip.



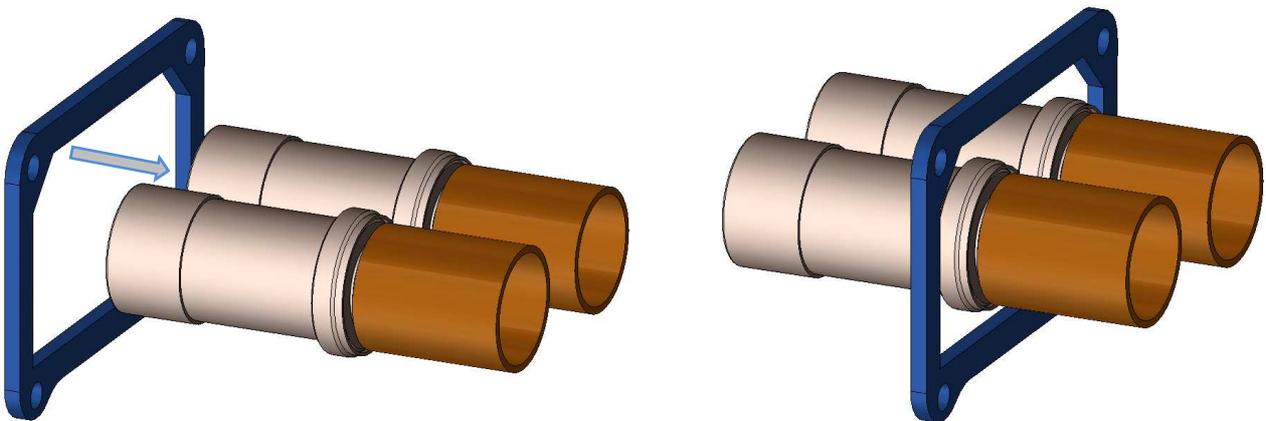
<b>CREATION</b>				
<b>NAME :</b> MOUTAULT				
<b>DATE :</b> Jan. 27, 2015				
<b>APPR. :</b> LEGENDRE				
<b>ISSUE</b>		<b>REVISIONS</b>	<b>NAME</b>	<b>APPROVED</b>

**3. STEP 3 :**

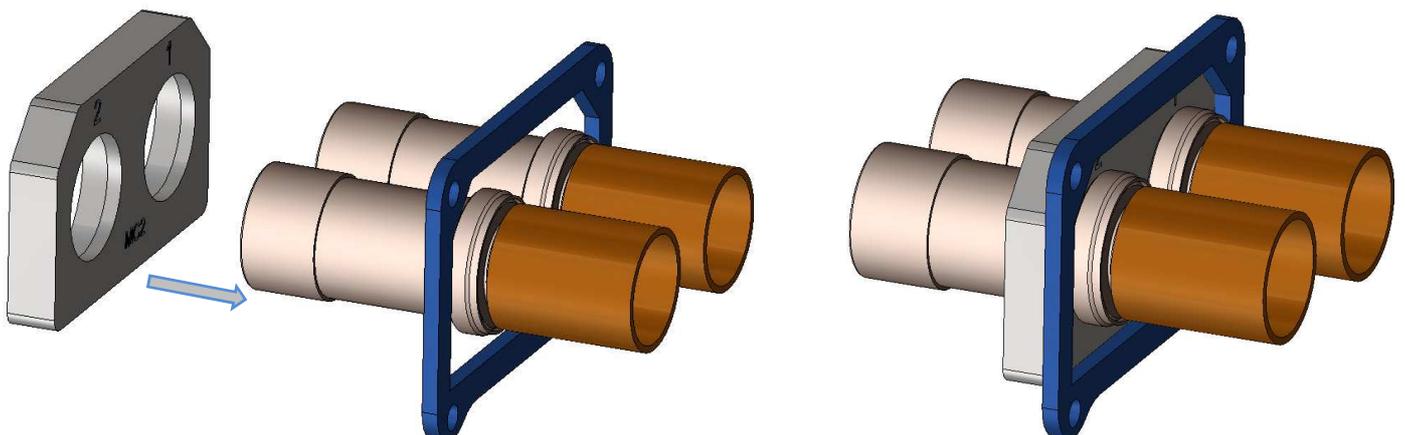
Remove the spring & clip.

**4. STEP 4 :**

Slide the blue insert retention plate first on the coax assembly.

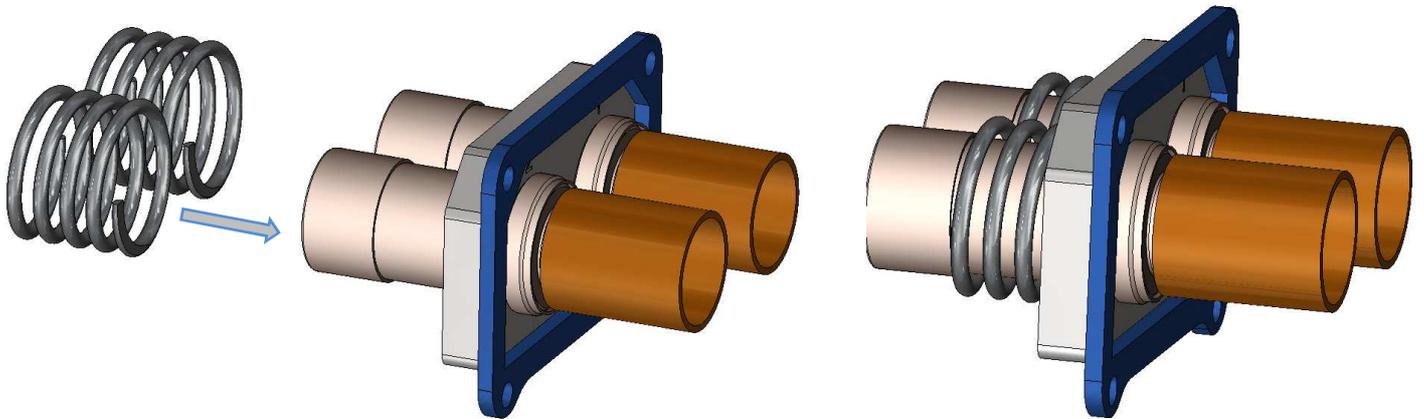
**5. STEP 5 :**

Slide the MC2 insert rear plate on the coax body.

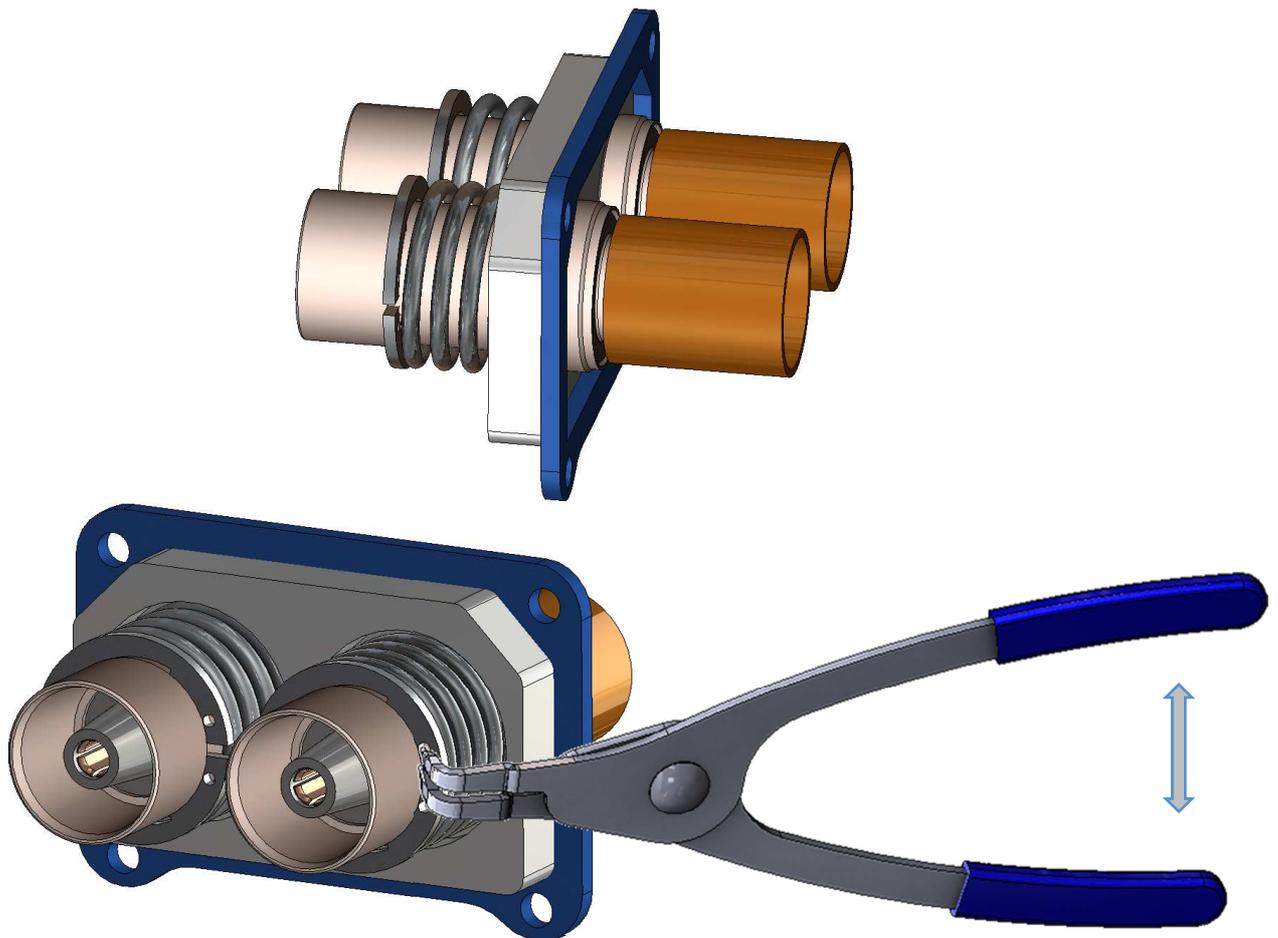


**6. STEP 6 :**

Slide the spring on the coax body.

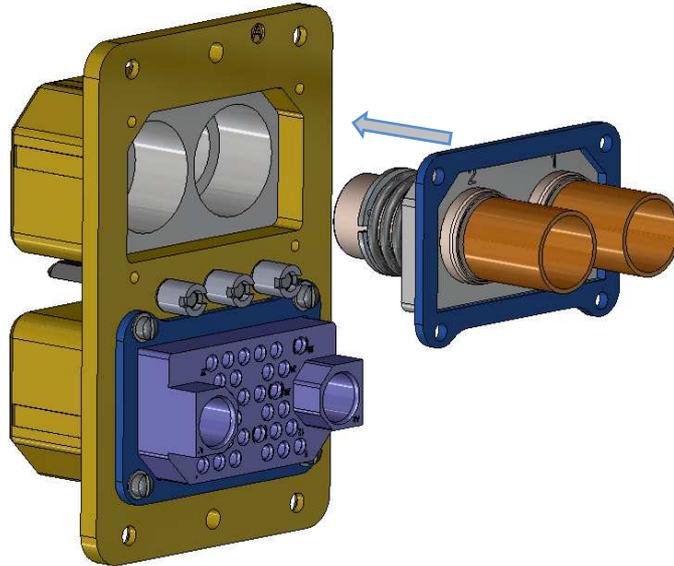
**7. STEP 7 :**

Finish with the securing clips which should be placed after the larger contact body diameter and secure the 2 springs. Use an adapted plier.



**8. STEP 8 :**

Reinstall the coax assembly in the MC2 insert cavity.

**9. STEP 9 :**

Put the blue insert retention plate back and torque the 4 screws at 0.28 N.m.

