

Series
DSX

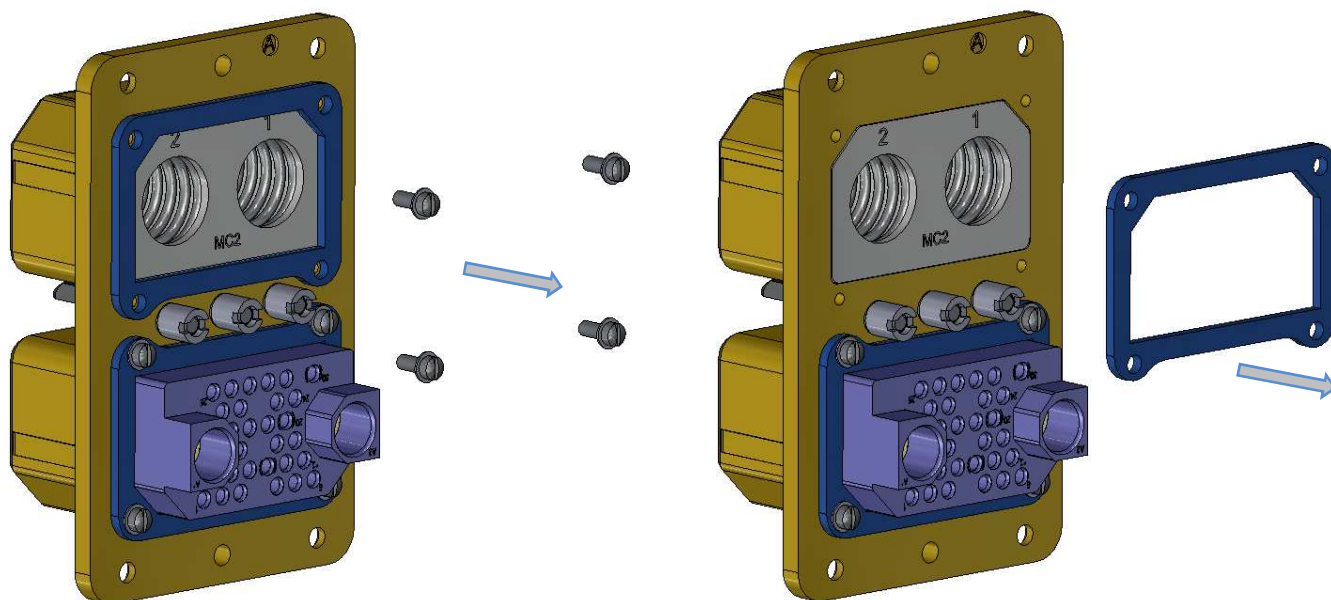
ASSEMBLING INSTRUCTIONS
FOR SIZE 1 COAX CONTACTS
IN MC2 INSERT

Issue
Jan. 27, 2015

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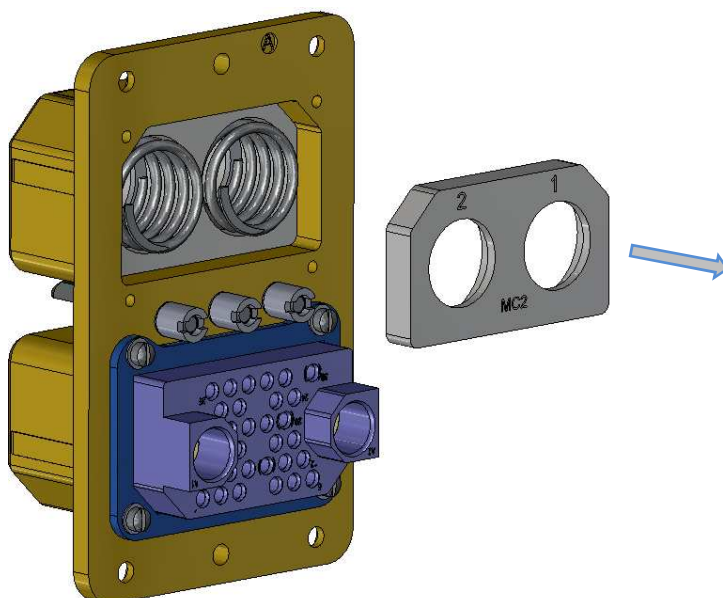
1. STEP 1 :

Remove the 4x UNC 2-56 screws in the corners and remove the blue insert retention plate.



2. STEP 2 :

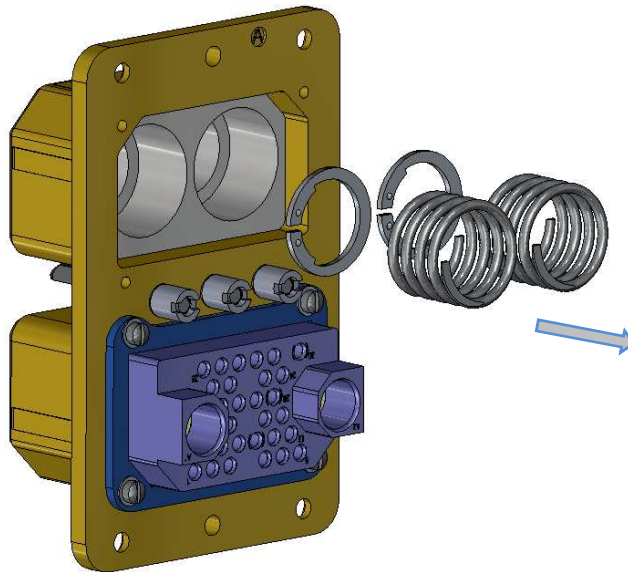
Remove the rear insert plate to have access to the spring and clip.



CREATION				
NAME : MOUTAULT				
DATE : Jan. 27, 2015				
APPR. : LEGENDRE				
ISSUE	REVISIONS	NAME	APPROVED	

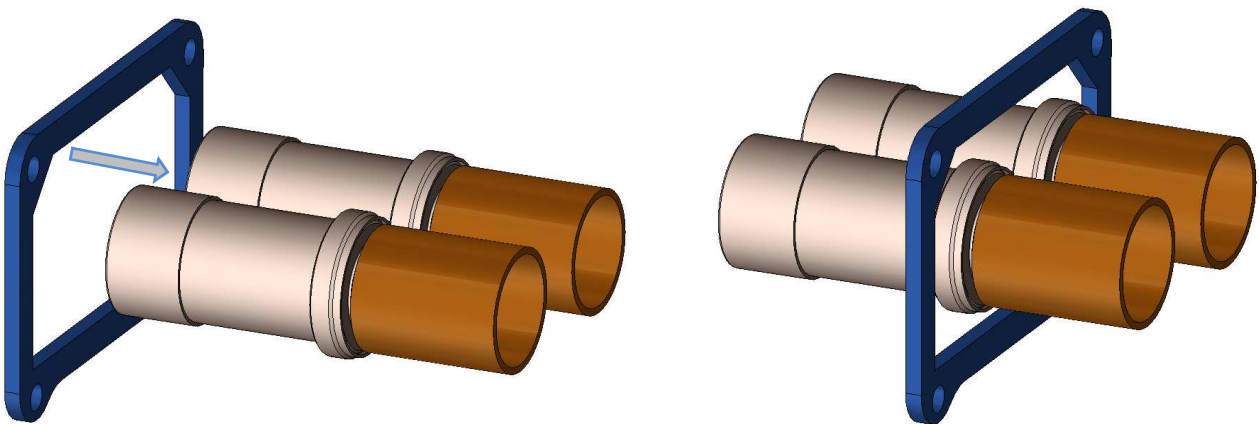
3. STEP 3 :

Remove the spring & clip.



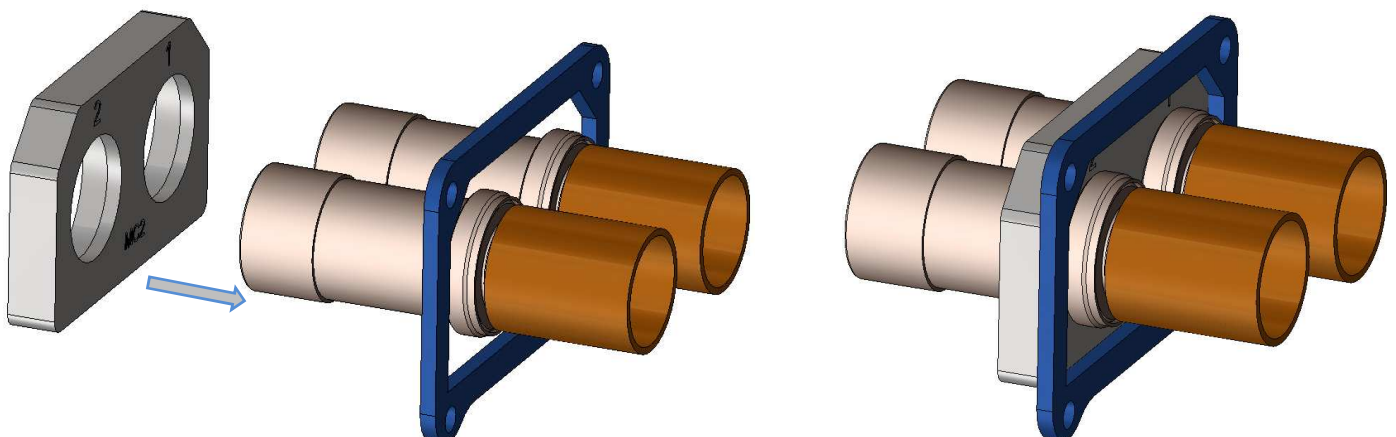
4. STEP 4 :

Slide the blue insert retention plate first on the coax assembly.



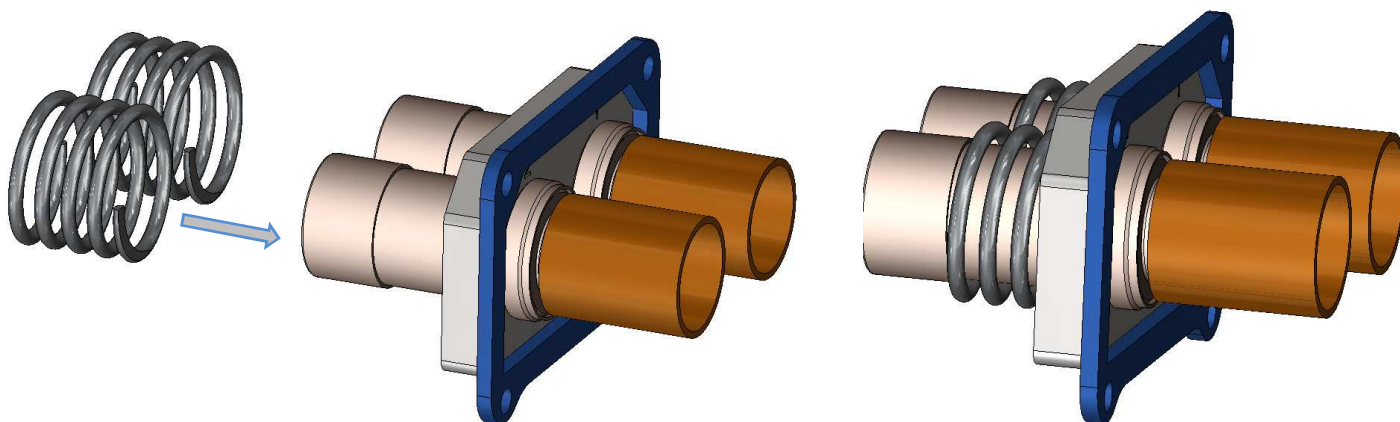
5. STEP 5 :

Slide the MC2 insert rear plate on the coax body.

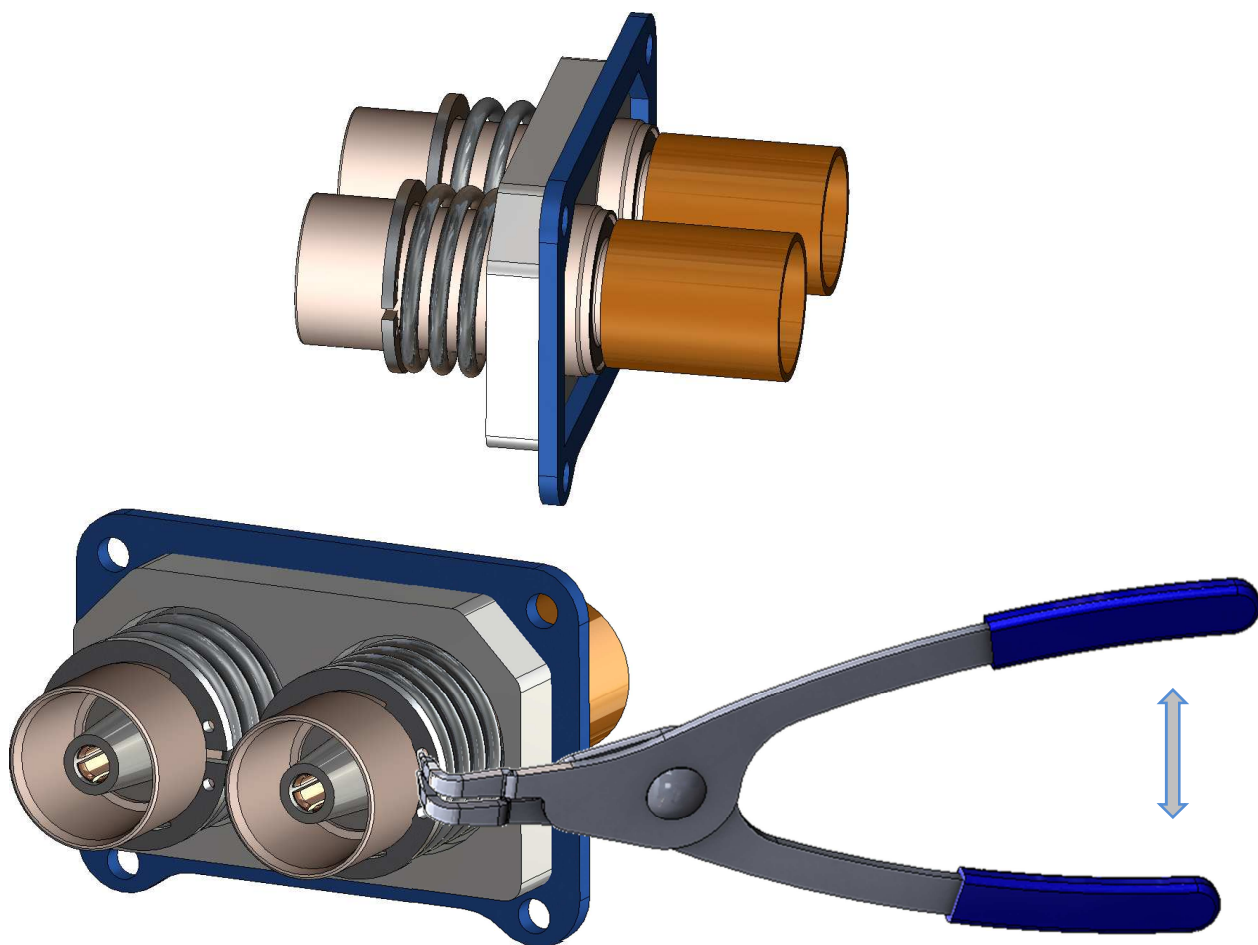


6. STEP 6 :

Slide the spring on the coax body.

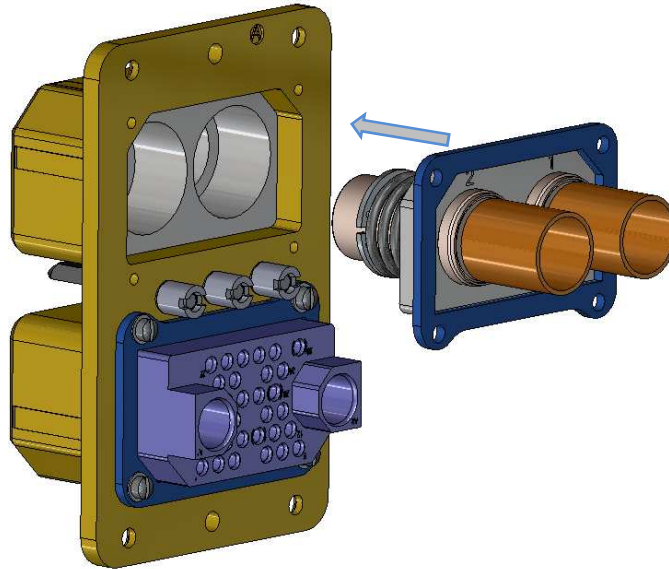

7. STEP 7 :

Finish with the securing clips which should be place after the larger contact body diameter and secure the 2 springs. Use an adapted plier.



8. STEP 8 :

Reinstall the coax assembly in the MC2 insert cavity.


9. STEP 9 :

Put the blue insert retention plate back and torque the 4 screws at 0.28 N.m.

