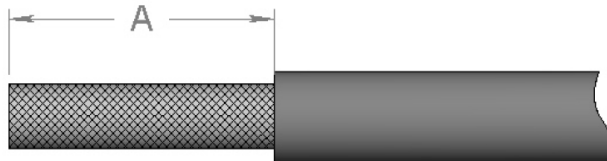


STEP 1/

SLIDE THE SEALING BOOT OVER THE CABLE (FOR ENVIRONMENTAL CONTACTS)
STRIP THE BRAID AT DIMENSION SHOWN.

$$A = 9,00 \pm 0,30 \text{ (}.354 \pm 0.012\text{)}$$

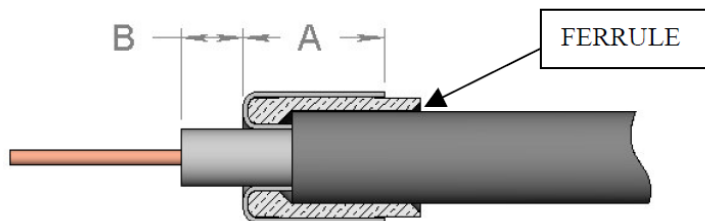


STEP 2/

SLIDE THE FERRULE OVER THE BRAID UNTIL IT BUTTS AGAINST CABLE JACKET.
FOLD BACK BRAID OVER FERRULE.
CUT BRAIDS AT DIMENSION SHOWN.
STRIP CENTER CONDUCTOR AT DIMENSION SHOWN.

$$A = 4,50 \pm 0,30 \text{ (}.177 \pm 0.012\text{)}$$

$$B = 2,00 \pm 0,30 \text{ (}.079 \pm 0.012\text{)}$$



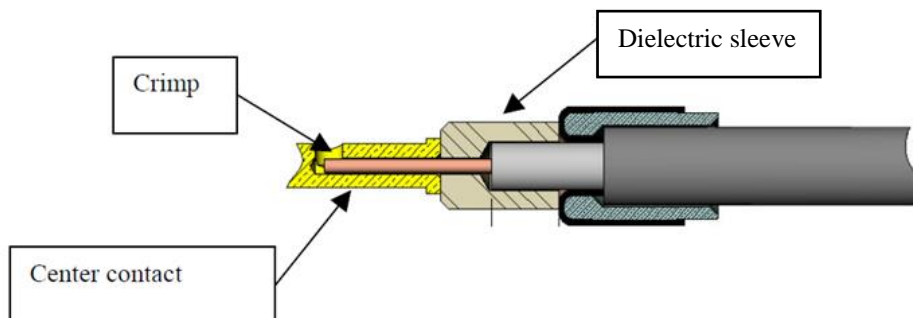
STEP 3/

SLIDE DIELECTRIC SLEEVE AND CENTER CONTACT OVER CENTER CONDUCTOR.
CRIMP CENTER CONTACT USING :

CRIMPING TOOL : M22520/2-01 (RADIAL 282281)

SELECTOR : 6

POSITIONNER : K345 (RADIAL 282550)



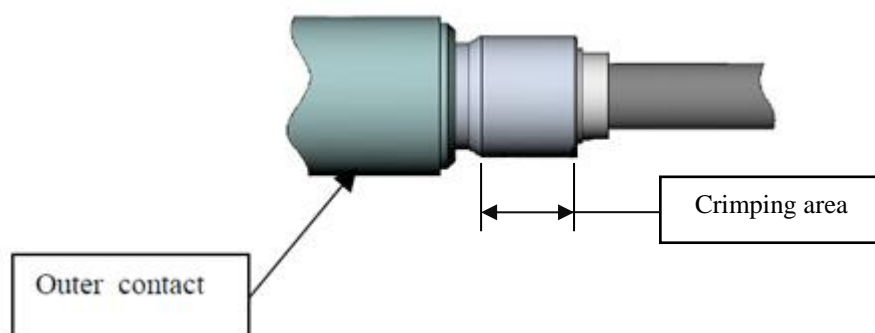
CREATION NAME : Branjonneau V. DATE : June 08, 2016 APPR. : Legendre T.				
	ISSUE	REVISIONS	NAME	APPROVED

STEP 4/

INTRODUCE CENTER CONTACT SUB ASSEMBLY INTO OUTER CONTACT AND CRIMP USING :

CRIMPING TOOL : M22520/5-01 (RADIAL 282293)

DIE : M22520/5-05 (RADIAL 282246) HEX. B 4,50 (.177) ON FLATS.



EXTRACTION TOOL : M81969/28-01 (RADIAL 282946)