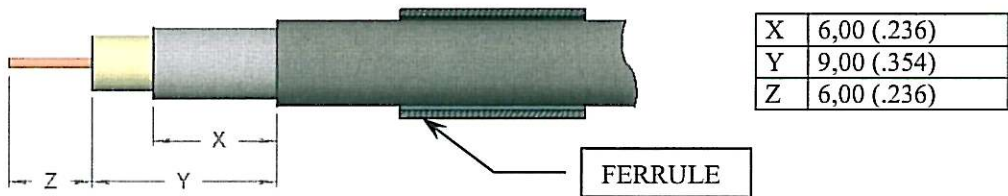
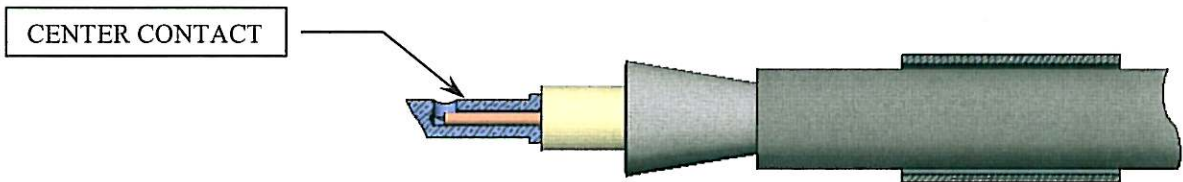


 RADIALL®		TECHNICAL DATA SHEET		MI CT 01 00024	
Series	WIRING INSTRUCTIONS FOR SIZE 8 CRIMP PIN AND SOCKET COAX CONTACTS			Issue Oct. 5, 2009	Page 1 / 1

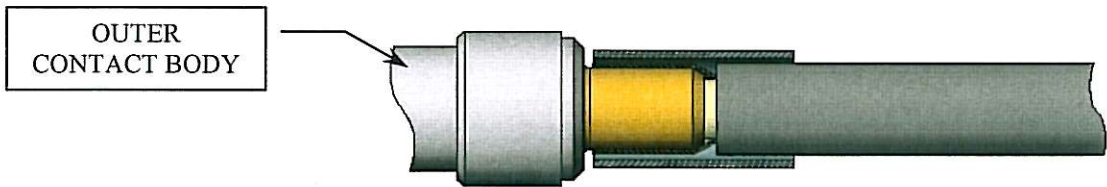
STEP 1/
 IF NECESSARY, SLIDE SEALING BOOT OVER CABLE BEFORE STRIPING.
 STRIP CABLE TO DIMENSIONS SHOWN ABOVE.
 SLIDE FERRULE OVER THE CABLE.



STEP 2/
 SLIDE CENTER CONTACT BARREL OVER CABLE CONDUCTOR UNTIL IT BUTTS.
 CRIMP CENTER CONTACT:
 CRIMPING TOOL: M22520/2-01 (RADIALL 282281).
 POSITIONER: RADIALL 282587 (DANIELS K1025-S).
 SELECTOR: 8.



STEP 3/
 FLARE BRAID (NOT COMBED).
 INSERT CENTER CONTACT INTO THE OUTER CONTACT BODY UNTIL IT BUTTS AGAINST THE INNER INSULATOR.
 PLACE BRAID OVER KNURLED PART OF OUTER CONTACT BODY.



STEP 4/
 SLIDE FERRULE OVER BRAID UNTIL IT BUTTS AGAINST SHOULDER OF OUTER CONTACT BODY.
 CRIMP FERRULE:
 CRIMPING TOOL: M22520/5-01 (RADIALL 282293).
 DIE: M22520/5-05 (RADIALL 282246).
 HEX.: B. 4,50 (.178) ON FLATS.

CREATION NAME : L.Garcia DATE : Oct. 5, 2009 APPR. : H.Perrin				
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