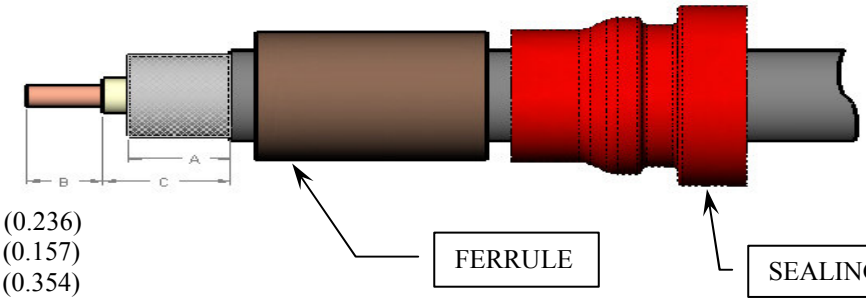
STEP 1/

STRIP CABLE TO DIMENSIONS SHOWN ABOVE.
SLIDE FERRULE OVER THE CABLE.

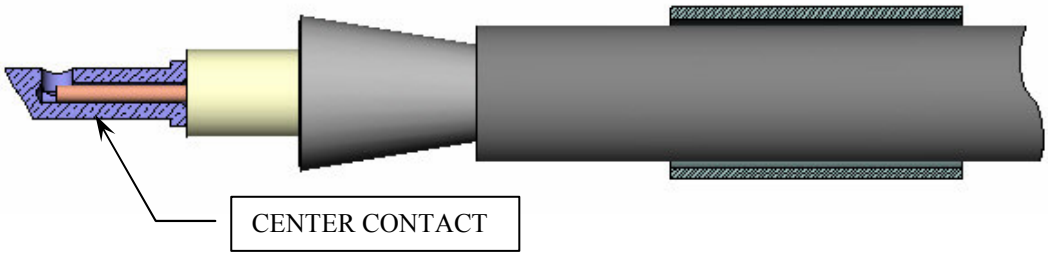


A= 6 (0.236)
B= 4 (0.157)
C= 9 (0.354)

STEP 2/

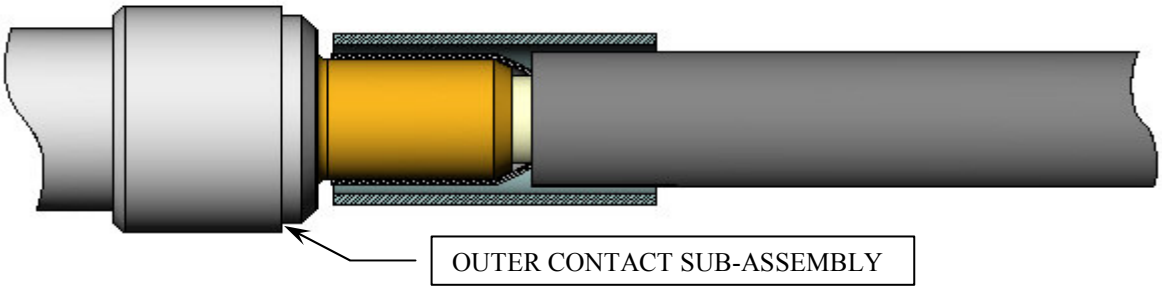
SLIDE CENTER CONTACT BARREL OVER CABLE.
CONTACT SHOULDER BUTTING AGAINST CABLE DIELECTRIC.
CRIMP CENTER CONTACT USING :

CABLE	CRIMPING TOOL	SELECTOR	POSITIONER / TURRET
RG142-RG223-KX23	M22520/2-01 - RADIALL (282281)	SELECT 8	282974
RG400		SELECT 6	



STEP 3/

FLARE BRAID, INSERT CENTER CONTACT INTO THE OUTER CONTACT BODY.
PLACE BRAID OVER KNURLED PART OF OUTER CONTACT SUB-ASSEMBLY.



STEP 4/

SLIDE FERRULE OVER BRAID UNTIL IT BUTTS AGAINST SHOULDER OF OUTER CONTACT SUB-ASSEMBLY.
CRIMP FERRULE USING :

CABLE	CRIMPING TOOL	DIE
RG142-RG223-KX23-RG400	M22520/5-01 RADIALL (282293)	M22520/5-05 HEX A (5,40 [0.212] / FLATS RADIALL (282246)