

	WIRING INSTRUCTIONS	MI CT 01 00014		
Series DSX-NSX	COAX #5 and #9 - WIRING INSTRUCTIONS		Issue Oct. 27, 2021	Page 1 / 2

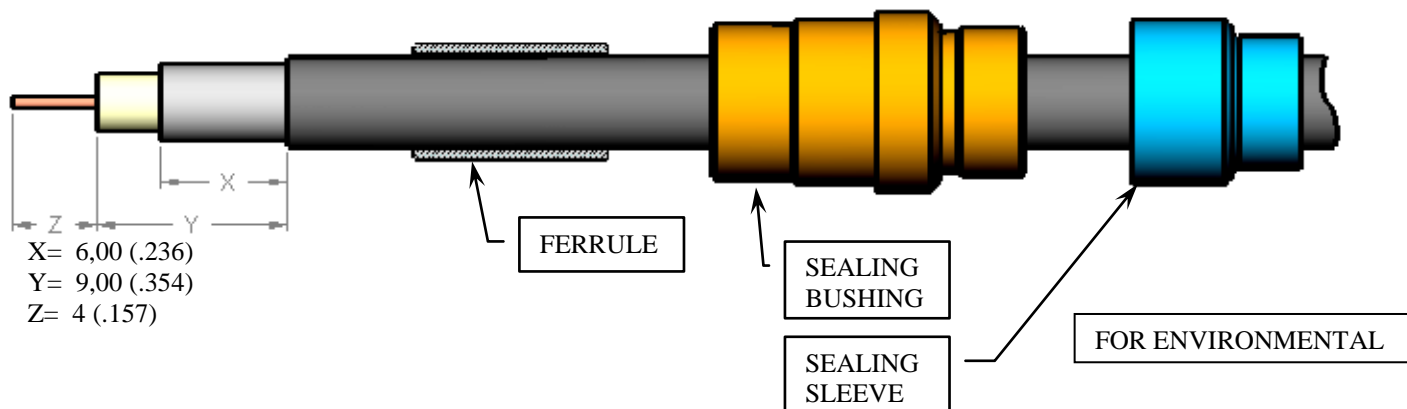
STEP 1/

STRIP CABLE TO DIMENSIONS SHOWN ABOVE.

SLIDE SEALING SLEEVE, SEALING BUSHING AND FERRULE OVER THE CABLE OR

FOR ENVIRONMENTAL CONTACT: SLIDE SEALING BOOT AND FERRULE OVER THE CABLE OR

FOR NON ENVIRONMENTAL CONTACT: SLIDE FERRULE OVER THE CABLE.



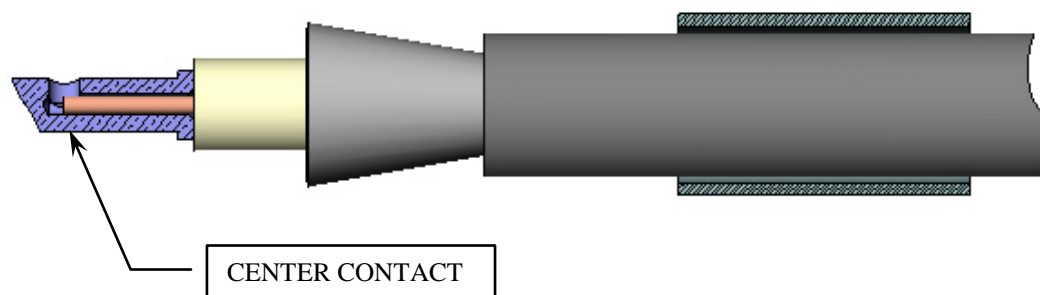
STEP 2/

SLIDE CENTER CONTACT BARREL OVER CABLE CONDUCTOR.

CONTACT SHOULDER BUTTING AGAINST CABLE DIELECTRIC.

CRIMP CENTER CONTACT USING :

CABLE	CRIMPING TOOL	SELECTOR	POSITIONER
RG302	M22520/2-01 RADIAL (282281)	5	RADIAL (282 587)
RG180/RG195		6	RADIAL (282 974)
EN4604-003-WZ		8	
FILECA 1703/93		7	DANIELS K345
FILOTEX 50PFCFB		7	



STEP 3/

FLARE BRAID, INSERT CENTER CONTACT INTO THE OUTER CONTACT BODY.

AND PUSH UNTIL IT SNAPS INTO THE INSULATOR.

PLACE BRAID OVER KNURLED PART OF OUTER CONTACT SUB-ASSEMBLY.

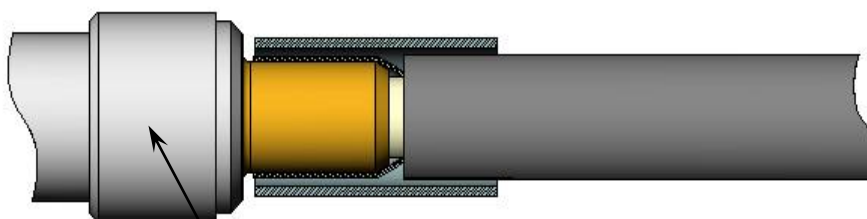
COMB THE BRAID

CREATION NAME : CARRO DATE : OCT 24, 2006 APPR. : MONDOT	Oct. 27, 2021	ADDED FILECA 1703/93 AND FILOTEX 50PFCFB CABLES	BRANJONNEAU	MOUTAULT
	Dec. 16 2010	ADDED EN4604-003-WZ CABLE	LALLOZ	BROCHET
	May 24 2007	ADDED RG 180 AND RG 195 CABLES	VALGRESY	MONDOT
	ISSUE	REVISIONS	NAME	APPROVED

STEP 4/

SLIDE FERRULE OVER BRAID UNTIL IT BUTTS AGAINST SHOULDER OF OUTER CONTACT SUB-ASSEMBLY.

CRIMP FERRULE USING :



OUTER CONTACT
SUB-ASSEMBLY

CABLE	CRIMPING TOOL	DIE
RG302	M22520/5-01 RADIAL (282293)	M22520/5-05 HEX A RADIAL (282 246) 5,40 mm (.212) / FLAT
RG180 / RG 195		M22520/5-05 HEX B RADIAL (282 246) 4,50 mm (.177) / FLAT
EN4604-003-WZ		
FILECA 1703/93		M22520/5-05 HEX A RADIAL (282 246) 5,40 mm (.212) / FLAT
FILOTEX 50PFCFB		