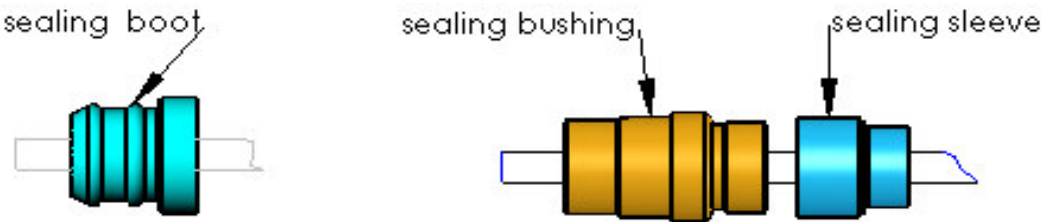
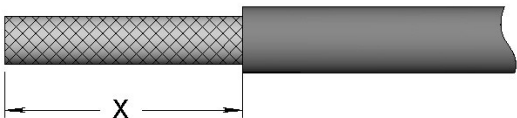


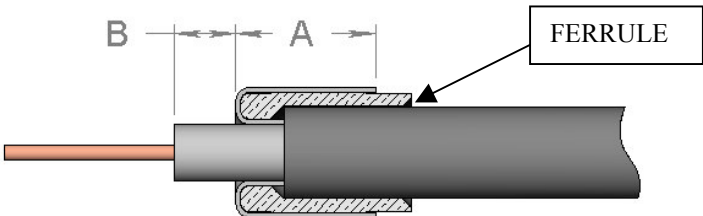
FOR ENVIRONMENTAL APPLICATION, BEFORE STRIPPING, SLIDE SEALING BOOT or SEALING BUSHING WITH SEALING SLEEVE OVER CABLE



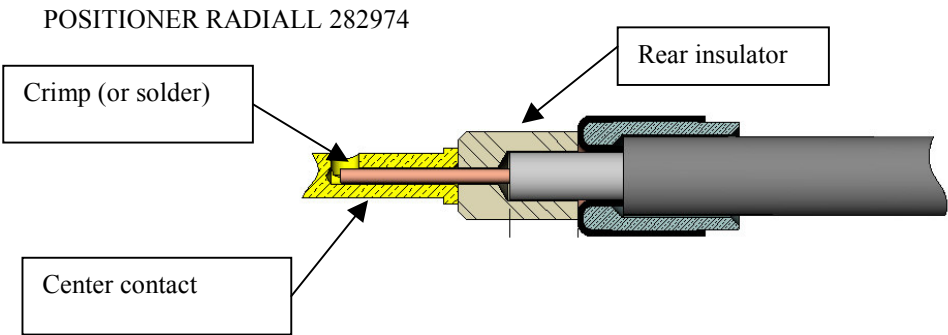
- STEP 1
- Trim jacket to dimension shown
 - X = 10 (.394)



- STEP 2
- Slide ferrule over the braid until it butts against the jacket
 - Fold combed braid over ferrule and cut it to dimension shown
 - Trim dielectric to dimension shown
 - B= 2,60 (.102)
 - A= 4,50 (.177)



- STEP 3
- Slide rear insulator on dielectric until it butts
 - Slide center contact over conductor then crimp or solder
 - CRIMPING TOOL M22520/2.01 (RADIALL 282281) selector position on 6 for RG179 and ASNE0690 position on 7 for RG174, RG188, RG316, KX22 , ET122715, (AXON TS2619 or P812817) And ECO316 Solder for ECO316 (possible)



CREATION NAME : B.Gombert DATE : 30 NOV. 04 APPR. : C.Lahoreau				
	07/01/05	Added crimping for ECO316 cable (see test 2004490183)	B.Gombert	C.Lahoreau
	30/11/04	WAS RP7575	B.Gombert	C.Lahoreau
	ISSUE	REVISIONS	NAME	APPROVED

STEP 4

_ Introduce this sub-assembly into outer contact and push until butting

_ Crimp outer contact

Crimping tool M22520/5.01 (RADIALL 282293)

Die M22520/5.05 (RADIALL 282246) hex. B

DURING OPERATION PUSH ON THE FERRULE

