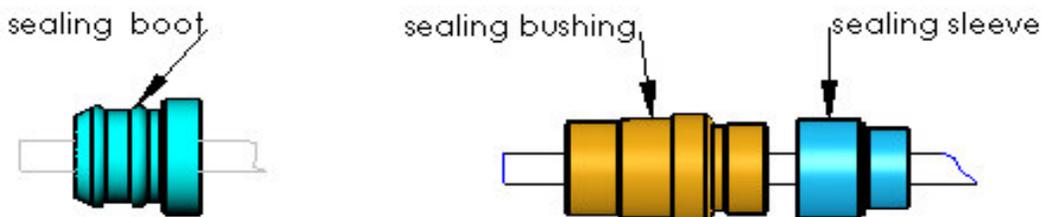
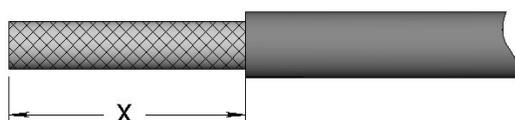




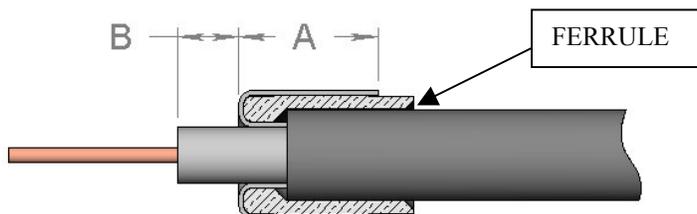
FOR ENVIRONMENTAL APPLICATION, BEFORE STRIPPING, SLIDE SEALING BOOT or SEALING BUSHING WITH SEALING SLEEVE OVER CABLE

**STEP 1**

- _ Trim jacket to dimension shown
- X = 10 (.394)

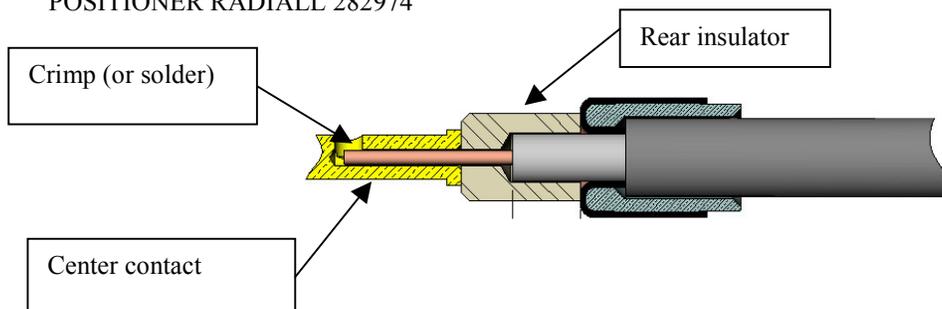
**STEP 2**

- _ Slide ferrule over the braid until it butts against the jacket
- _ Fold combed braid over ferrule and cut it to dimension shown
- _ Trim dielectric to dimension shown
- B = 2,60 (.102)
- A = 4,50 (.177)

**STEP 3**

- _ Slide rear insulator on dielectric until it butts
 - _ Slide center contact over conductor then crimp or solder
- CRIMPING TOOL M22520/2.01 (RADIALL 282281) selector position on 6 for RG179 and ASNE0690
 position on 7 for RG174, RG188, RG316, KX22 ,
 ET122715, (AXON TS2619 or P812817)
 And ECO316
 Solder for ECO316 (possible)

POSITIONER RADIALL 282974



CREATION				
NAME : B.Gombert	07/01/05	Added crimping for ECO316 cable (see test 2004490183)	B.Gombert	C.Lahoreau
DATE : 30 NOV. 04	30/11/04	WAS RP7575	B.Gombert	C.Lahoreau
APPR. : C.Lahoreau	ISSUE	REVISIONS	NAME	APPROVED



STEP 4

_ Introduce this sub-assembly into outer contact and push until butting

_ Crimp outer contact

Crimping tool M22520/5.01 (RADIALL 282293)

Die M22520/5.05 (RADIALL 282246) hex. B

DURING OPERATION PUSH ON THE FERRULE

