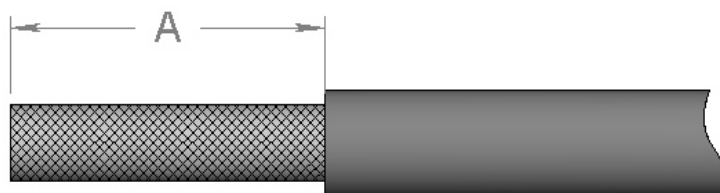
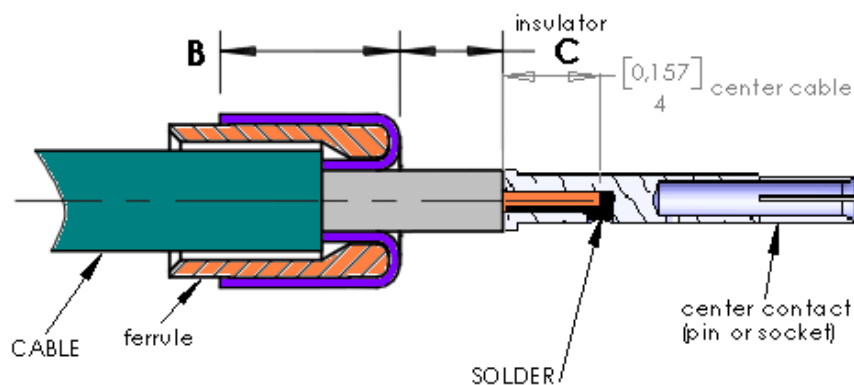
		RADIALL®	WIRING INSTRUCTIONS	MICT0100002
Series DSX - NSX	SIZE 5 COAXIAL CONTACT FOR KX22, RG174, RG316 AND ECO316 CABLE			Issue 07/03/2012
				Page 1 / 2

1 _ STRIP BRAID OVER TO DIMENSION SHOWS ABOVE: A = 10, 50 (.413)



KX22, RG174, RG316 AND ECO316 CABLE	P/N : 610046 and 610146	A = 10,50 (.413)
	P/N : 620022, 620022001 and 620022002	A = 9,00 (.354)

- 2 _ SLIDE THE FERRULE OVER THE BRAID UNTIL IT BUTS AGAINST THE CABLE JACKET THEN FOLD THE BRAID BACK OVER THE FERRULE
- 3 _ STRIP DIELECTRIC TO DIMENSION SHOWN , SLIDE THE REAR INSULATOR ON THE DIELECTRIC UNTIL IT STOPS AGAINST THE BRAID AND THE CENTER CONDUCTOR INTO THE CENTER CONTACT
- 4_ CENTER CONTACT SOLDER



KX22, RG174, RG316 AND ECO316 CABLE	P/N : 610046 and 610146	B = 3.50 (.138)	C = 4.70 (.185)
	P/N : 620022, 620022001 and 620022002	B = 4.50 (.177)	C = 2,00 (.079)

CREATION NAME : GOMBERT DATE : 22/11/04 APPR. : -				
	07/03/2012	Add P/N : 620022, 620022001 and 620022002	Moutault	Dupuis
	ISSUE	REVISIONS	NAME	APPROVED

MICT0100002EN



5 _ PUSH THE ASSEMBLY FULLY INTO THE BODY, THEN CRIMP BY USING WITH CRIMPING TOOL : M22520/5-01 (RADIALL 282293) and DIE : M22520/5-05 HEX B (4,52 (.178)) (RADIALL 282246)

