


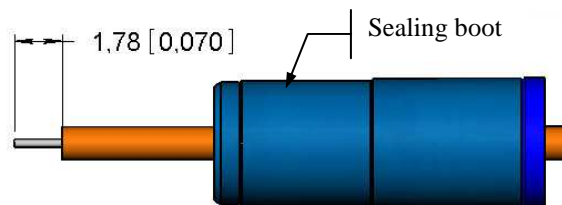
<b>RADIAL</b>  The next connexion		<b>MI CT 05 00002</b>		
Series EPXB	BMA #8 SOCKET CONTACT : ASSEMBLY INSTRUCTIONS FOR .085 cable			Issue April 12, 12 Page 1 / 1

#### NOTE:

- We recommend a cable thermal preconditioning before assembly

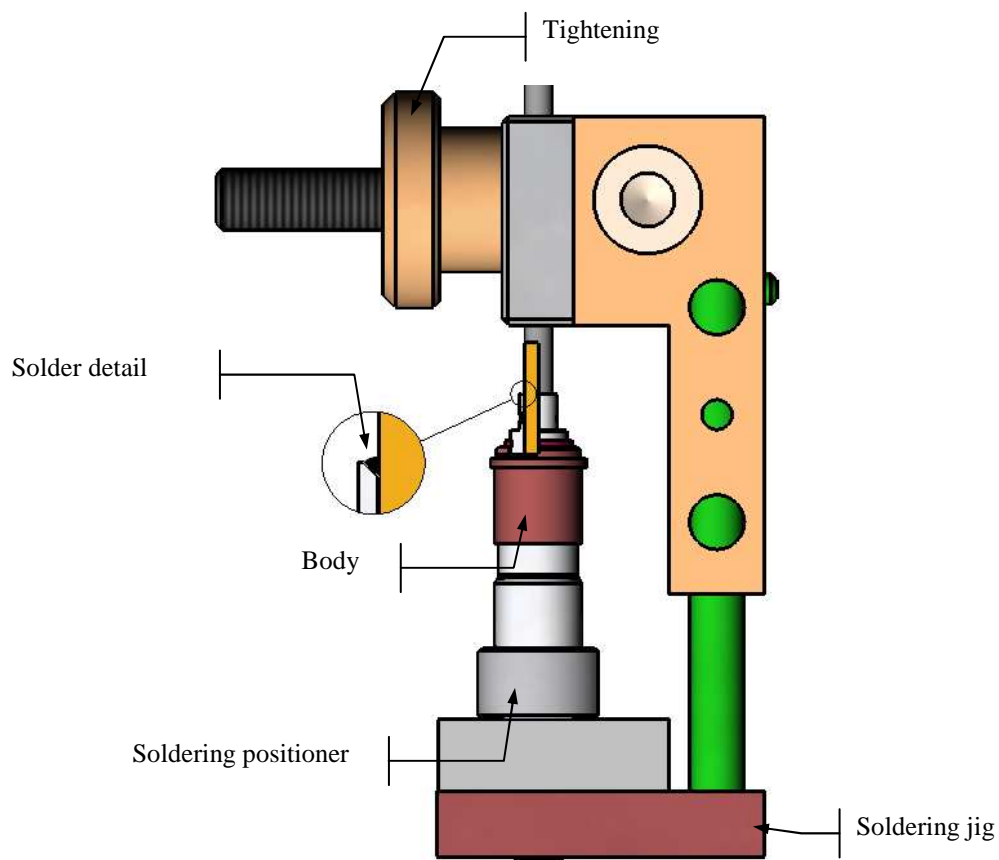
#### STEP 1:

- Slide the centering boot or the sealing boot
- Strip the cable with the cable stripping tool  
- Stripping Tool : R282.051.000
- Trim cable center conductor with the pointer gauge  
- Pointer gauge : R282.062.000
- Clean the cable



#### STEP 2:

- Introduce the cable into the body until it butts on the shoulder.
- Place the sub-assembly on soldering jig with the positioner and tighten it.
- Solder the cable on the body  
- Soldering jig: R282.740.000  
- Soldering positioner BMA : R282.860.130
- Let assembly cool down before removing it from the jig.



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