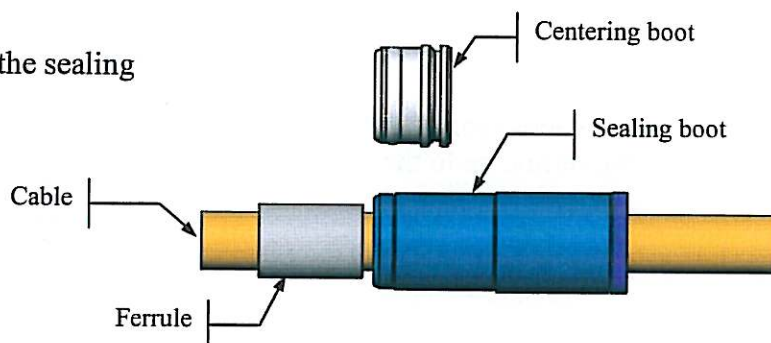


### STEP 1:

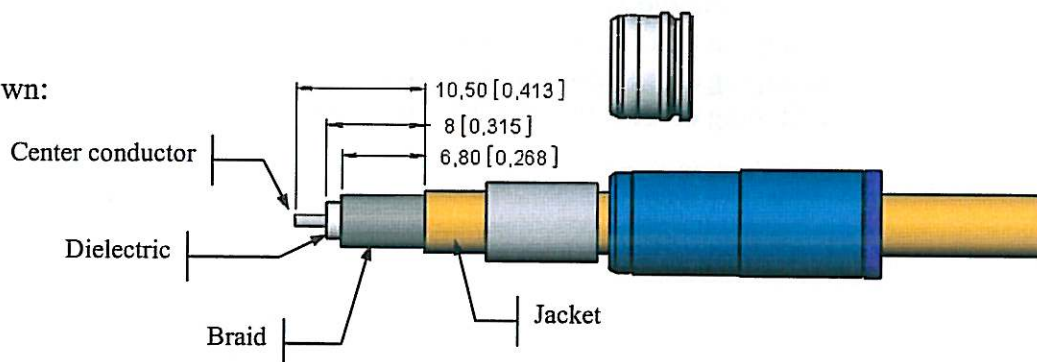
Slide onto the cable the centering boot or the sealing boot if either is required.

Slide the ferrule onto the cable.



### STEP 2:

Strip the cable as shown:

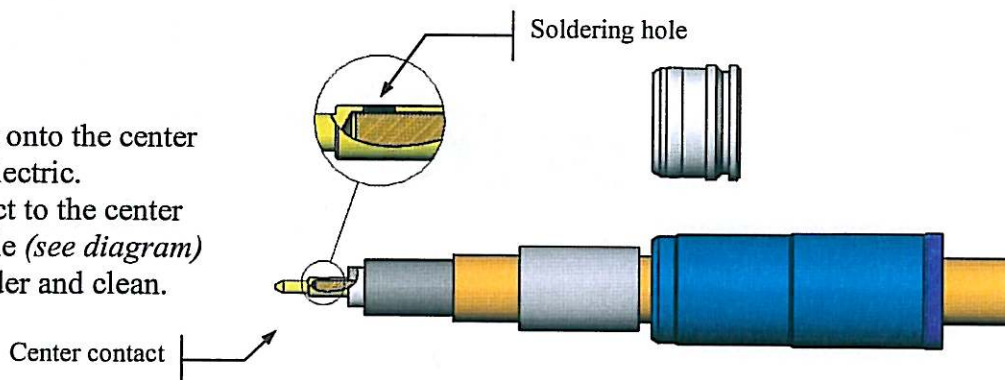


### STEP 3:

Slide the center contact onto the center conductor up to the dielectric.

Solder the center contact to the center conductor via the soldering hole (see diagram)

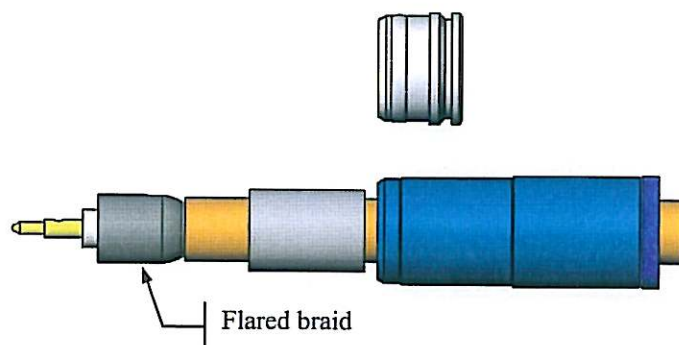
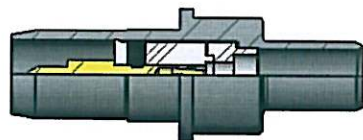
Remove the excess solder and clean.



### STEP 4:

Once cooled, flare the braid to prepare for the next step.

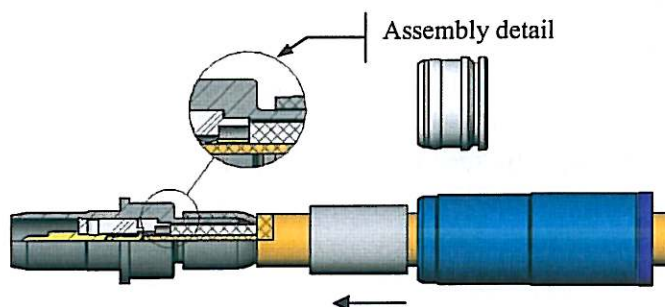
Take the Outer contact sub-assembly:



CREATION				
NAME : A. Lebocq				
DATE : 20/01/2012				
APPR. Y. Leglothe	ISSUE	REVISIONS	NAME	APPROVED

**STEP 5:**

Slide the sub-assembly onto the cable.  
Push the ferrule up to the sub-assembly.



**STEP 6:**

Crimp the ferrule onto the assembly.

- Crimping tool : R282.223.000
- Crimping dies : R282.235.011 (M22520/5-11)
- Crimping dies : R282.293.000 (M22520/5-01)

