


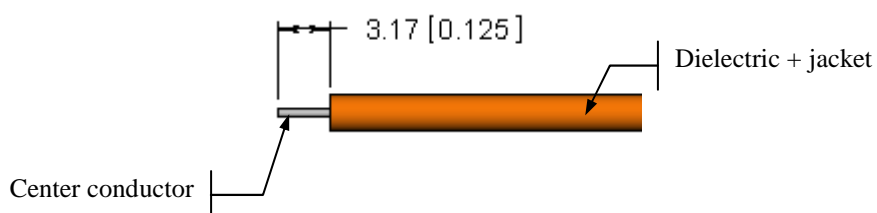
<div><div><div>RADIAL</div><div>The next connexion</div></div><div></div></div>			MI CT 05 00000		
Series EPXB	BMA #8 PIN CONTACT : ASSEMBLY INSTRUCTIONS FOR .085 cable			Issue April 12, 12	Page 1 / 2

NOTE:

- We recommend a cable thermal preconditioning before assembly.

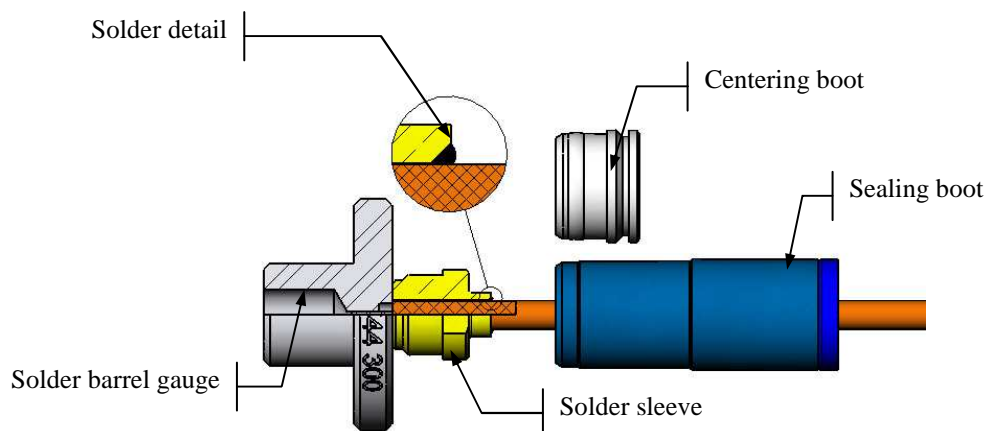
STEP 1:

- Take the tool kit R282 120 000.
- Strip the dielectric of the cable up to the center conductor.
 - Stripping tool: R282 051 000.
- Trim cable center conductor.
 - Pointer gauge: R282 063 000.
- Clean the cable.



STEP 2:

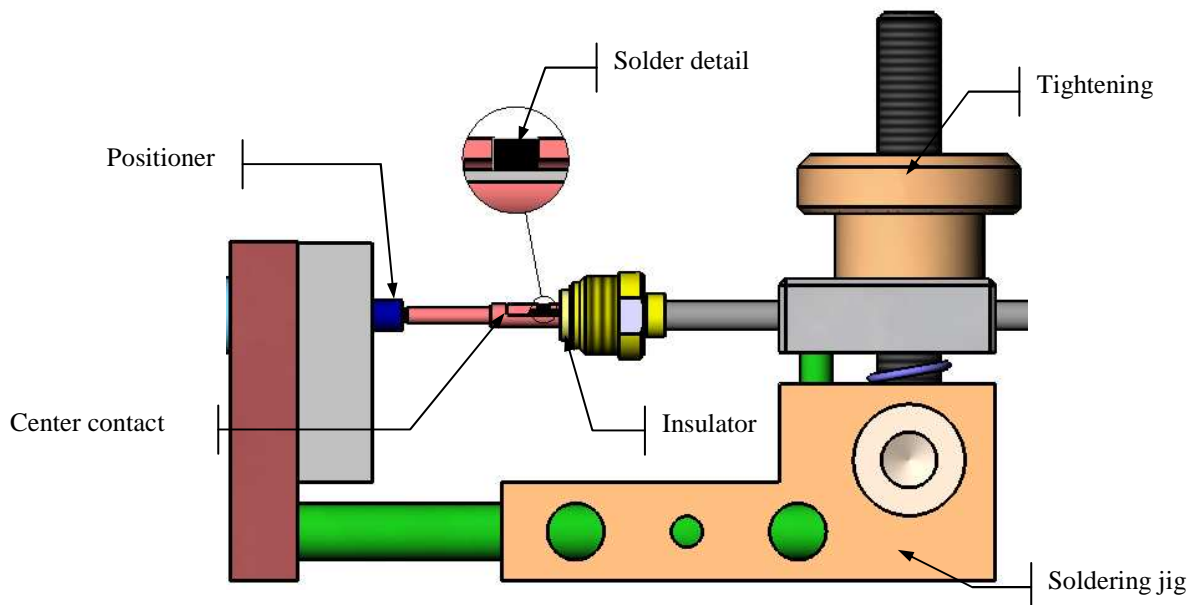
- Slide the centering boot or the sealing boot.
- Slide the solder sleeve onto the cable.
- Position the solder sleeve flush against the solder barrel gauge and solder to the cable or align with the outer contact.
 - Solder barrel gauge : R282 744 300.



CREATION NAME : A. LEBOCQ DATE : 12/04/2012 APPR. Y. LE GLOAHEC				
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**STEP 3:**

- Once cooled, remove the solder barrel gauge.
- Cut the dielectric flush to clamp braid sleeve.
- Slide the insulator onto the cable center conductor.
- Slide the center contact onto the cable center conductor against insulator.
- Fit the cable assembly onto the soldering jig & the positionner.
- Tighten cable & solder the center contact.
 - Soldering Jig : R282 740 000.
 - Positionner : R282 744 220.

**STEP 4:**

- Screw sub-assembly into the outer contact.
(Recommended coupling torque 17.7 inch.lb [2 N.m])

