

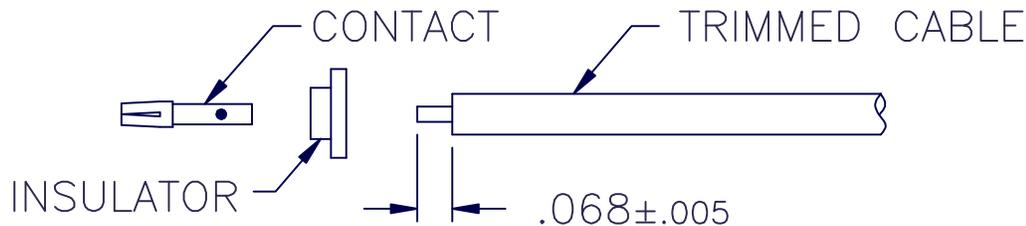


# APPLIED ENGINEERING PRODUCTS

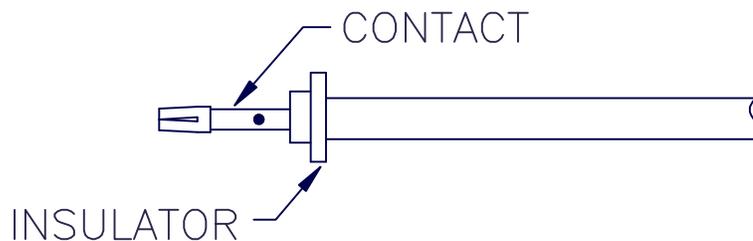
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## Assembly Instructions



1. TRIM CABLE AS SHOWN.
2. INSTALL INSULATOR AND CONTACT OVER CENTER CONDUCTOR.
3. SOLDER CONTACT TO CENTER CONDUCTOR.



4. INSERT CABLE INTO BODY UNTIL IT BOTTOMS. CHECK THAT INSULATOR AND CONTACT MEET INTERFACE DIMENSIONS.
  5. SOLDER CABLE JACKET TO CONNECTOR BODY. DO NOT DISTURB JOINT UNTIL IT HAS COOLED. CLEAN FLUX RESIDUE.
- AIS-327-B133 REV. B 8987