

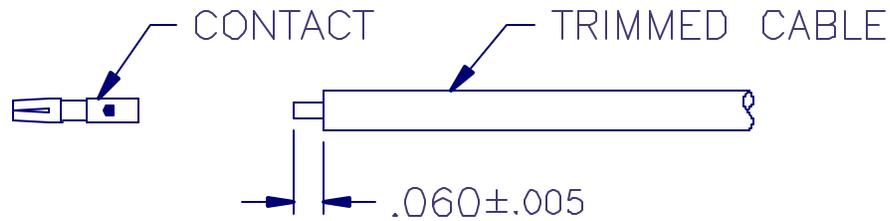


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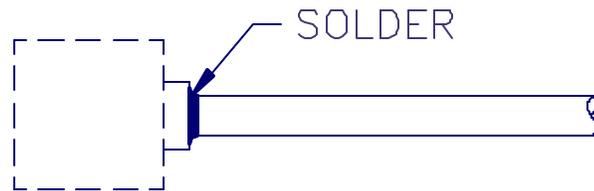
Assembly Instructions



1. TRIM CABLE AS SHOWN.



2. SOLDER CONTACT TO CENTER CONDUCTOR, LEAVING A GAP BETWEEN REAR OF CONTACT AND CABLE JACKET AS SHOWN.



3. INSERT CABLE INTO BODY UNTIL IT BOTTOMS. CHECK THAT INSULATOR AND CONTACT MEET INTERFACE DIMENSIONS.
4. SOLDER CABLE JACKET TO CONNECTOR BODY. DO NOT DISTURB JOINT UNTIL IT HAS COOLED. CLEAN FLUX RESIDUE.

AIS-327-B137 REV. —