

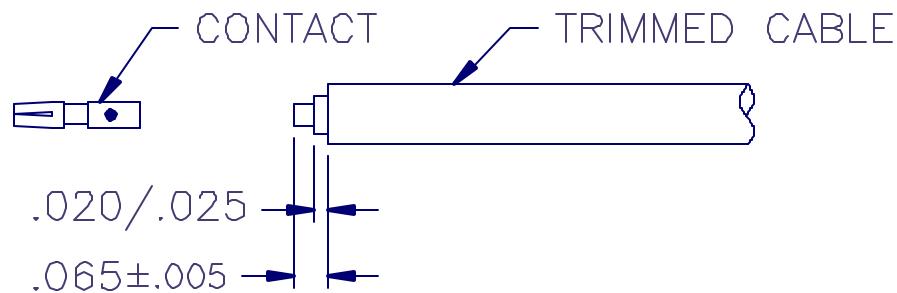


# APPLIED ENGINEERING PRODUCTS

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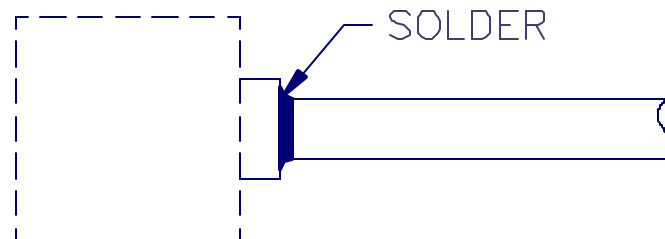
## Assembly Instructions



1. TRIM CABLE AS SHOWN.



2. SOLDER CONTACT TO CENTER CONDUCTOR  
SEAT CONTACT AGAINST DIELECTRIC.



3. INSERT CABLE INTO BODY, HOLD IN PLACE  
MAKING SURE THAT INSULATOR AND CONTACT  
MEET INTERFACE DIMENSIONS.
4. SOLDER CABLE JACKET TO CONNECTOR BODY.  
DO NOT DISTURB JOINT UNTIL IT HAS COOLED.  
CLEAN FLUX RESIDUE.

AIS-327-B REV. —