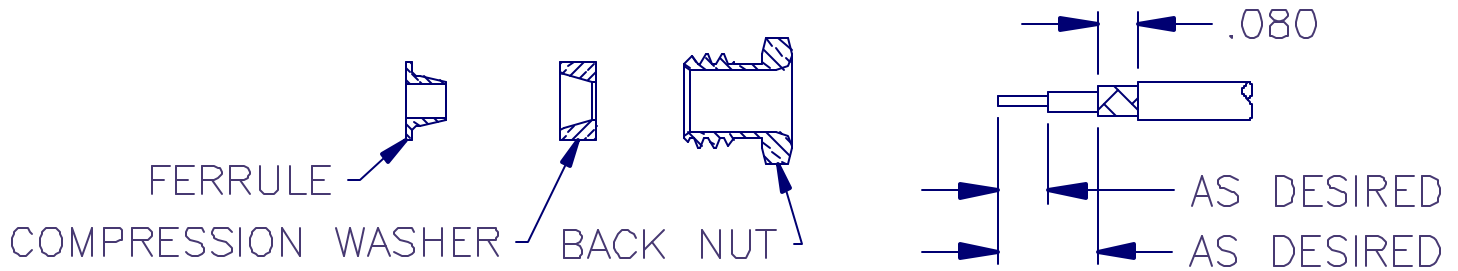




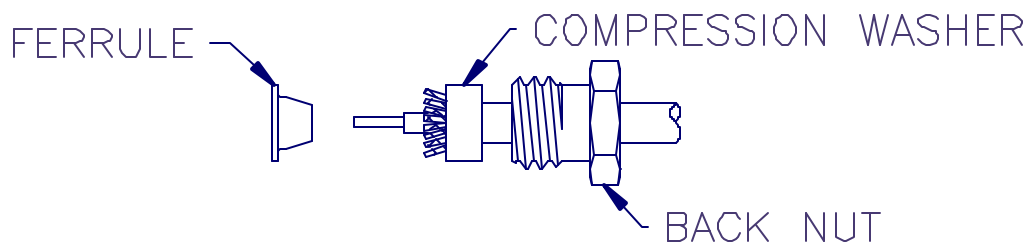
# APPLIED ENGINEERING PRODUCTS

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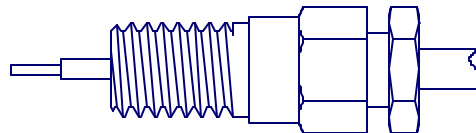
## Assembly Instructions



1. TRIM CABLE AS SHOWN.
2. SLIDE BACK NUT ONTO CABLE.



3. SLIDE COMPRESSION WASHER OVER BRAID UNTIL IT BOTTOMS ON CABLE JACKET. FAN OUT BRAID RADially BY ROTATING THE CABLE DIELECTRIC.
4. SLIDE FERRULE ONTO CABLE, OVER DIELECTRIC AND UNDER BRAID. PUSH INTO WASHER UNTIL IT STOPS. IF NECESSARY TRIM EXCESS BRAID FLUSH WITH SURFACE OF WASHER AND FERRULE.



5. INSERT CABLE ASSEMBLY INTO BODY AND TIGHTEN NUT WITH A TORQUE OF 90-100 INCH OUNCES.

AIS-314-2B REV. —