

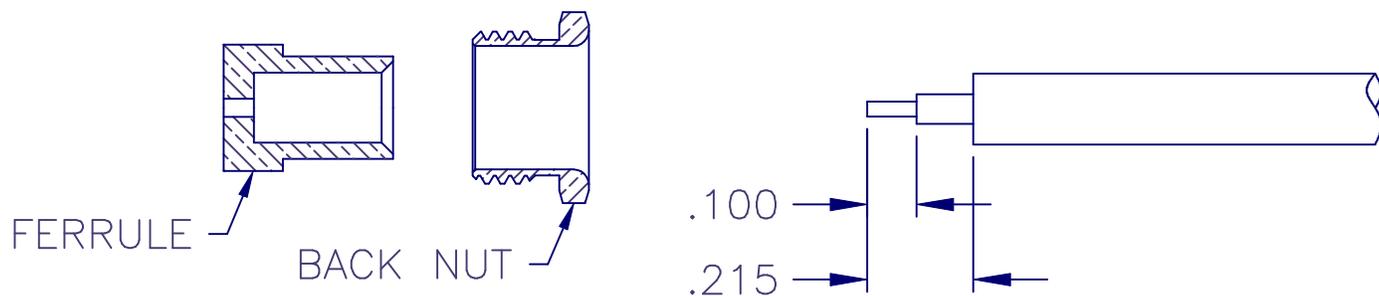


APPLIED ENGINEERING PRODUCTS

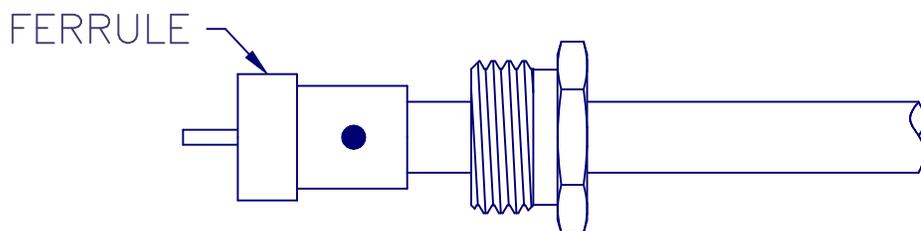
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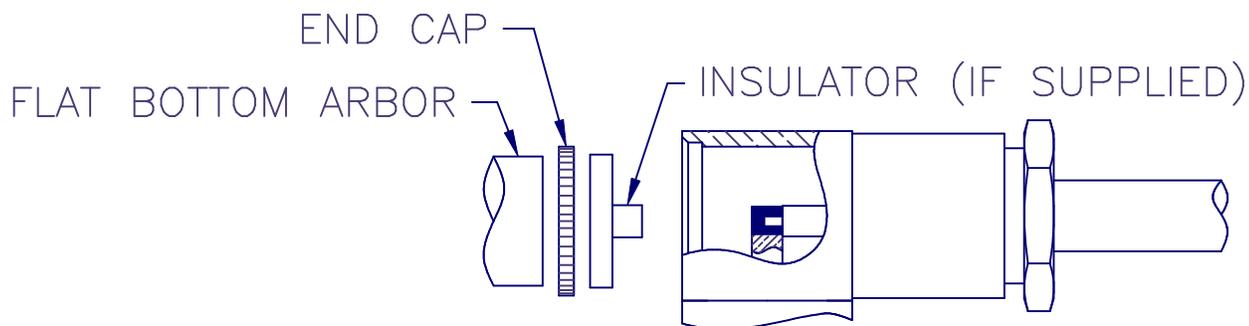
Assembly Instructions



1. TRIM CABLE AS SHOWN.
2. SLIDE BACK NUT ONTO CABLE.



3. SLIDE FERRULE OVER CABLE DIELECTRIC UNTIL IT BOTTOMS ON THE CABLE JACKET.
4. SOLDER FERRULE TO CABLE JACKET. DO NOT DISTURB SOLDER JOINT UNTIL IT HAS COOLED.
5. INSERT CABLE ASSEMBLY INTO BODY AND TIGHTEN TO 90-100 INCH OUNCES TORQUE.



6. SOLDER CENTER CONDUCTOR TO CONTACT.
7. PRESS INSULATOR AND END CAP INTO CONNECTOR BODY AND USE A .185" DIAMETER FLAT BOTTOM ARBOR TO PRESS CAP IN PLACE. CAP MUST BE BELOW BODY SURFACE TO SEAT PROPERLY.

AIS-387-2B108 REV. A