

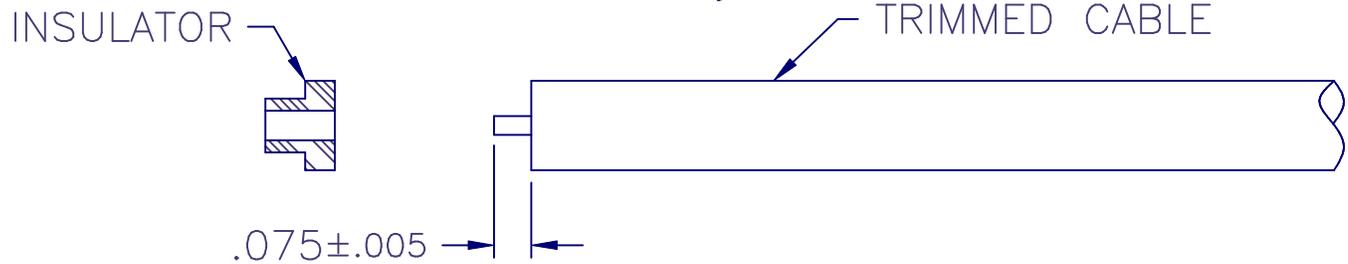


APPLIED ENGINEERING PRODUCTS

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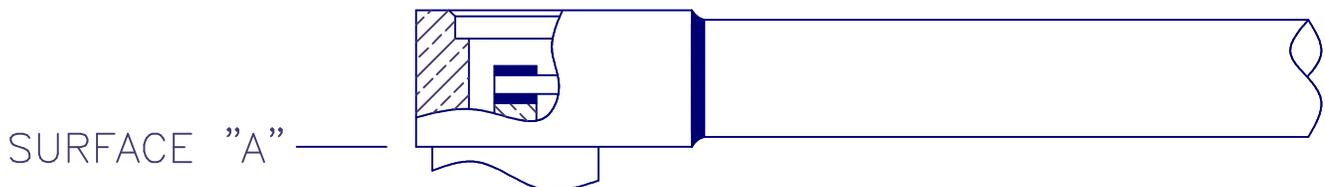
Assembly Instructions



1. TRIM CABLE AS SHOWN.
2. INSTALL INSULATOR (IF SUPPLIED) OVER CENTER CONDUCTOR.
3. INSERT CABLE INTO BODY. CABLE JACKET SHOULD BOTTOM ON STEP INSIDE BODY AND CENTER CONDUCTOR SHOULD LIE IN SLOT OF CONTACT. FIXTURE IN THIS POSITION.



4. SOLDER CENTER CONDUCTOR TO CONTACT.
5. SOLDER CABLE JACKET TO CONNECTOR BODY. DO NOT DISTURB JOINT UNTIL IT HAS COOLED. CLEAN FLUX RESIDUE.



6. SUPPORT ON SURFACE "A", PRESS END CAP INTO CONNECTOR BODY USING A .090" DIAMETER FLAT BOTTOM ARBOR TO PRESS CAP IN PLACE. CAP MUST BE FLUSH TO .003 ABOVE BODY SURFACE TO SEAT PROPERLY.

AIS-351-B125 REV. B 7912