

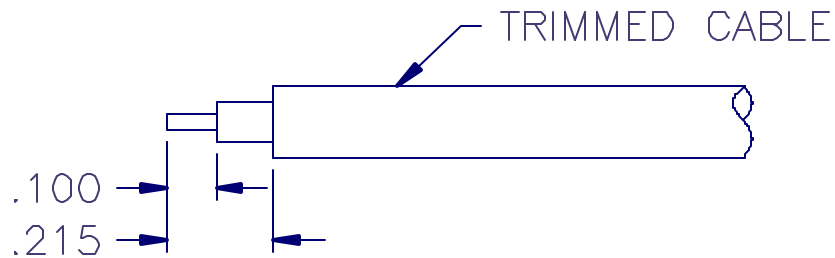


# APPLIED ENGINEERING PRODUCTS

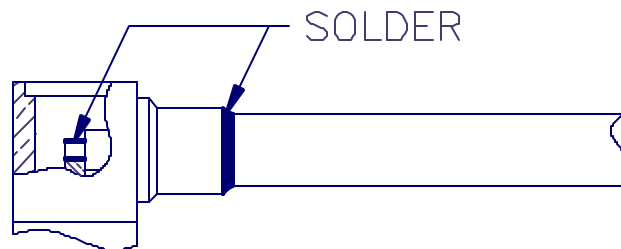
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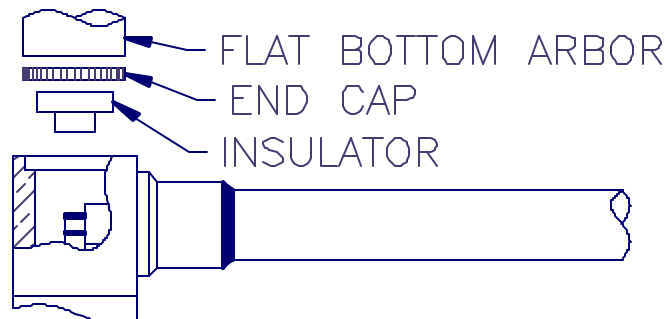
## Assembly Instructions



1. TRIM CABLE AS SHOWN.
2. INSERT CABLE INTO BODY. CABLE JACKET SHOULD BOTTOM ON STEP INSIDE BODY AND CENTER CONDUCTOR SHOULD LIE IN SLOT OF CONTACT. FIXTURE IN THIS POSITION.



3. SOLDER CENTER CONDUCTOR TO CONTACT.
4. SOLDER CABLE JACKET TO CONNECTOR BODY. DO NOT DISTURB JOINT UNTIL IT HAS COOLED. CLEAN FLUX RESIDUE.



5. PRESS INSULATOR AND END CAP INTO CONNECTOR BODY AND USE A .185" DIAMETER FLAT BOTTOM ARBOR TO PRESS CAP IN PLACE. CAP MUST BE BELOW BODY SURFACE TO SEAT PROPERLY.

AIS-238-B108 REV. —