

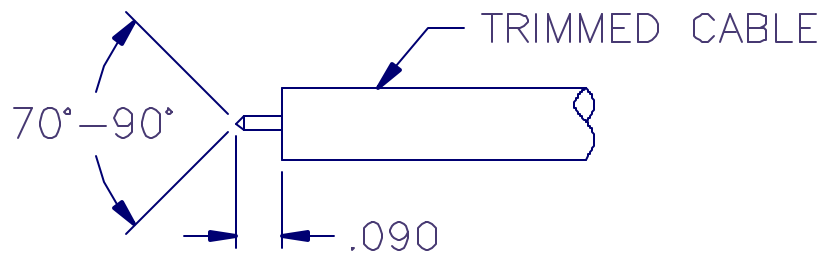


APPLIED ENGINEERING PRODUCTS

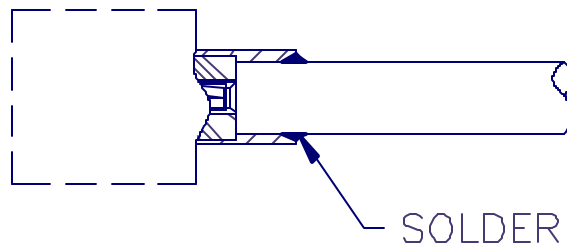
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Assembly Instructions



1. TRIM CABLE AS SHOWN.



2. INSERT CABLE INTO BODY UNTIL IT BOTTOMS, MAKING SURE CENTER CONDUCTOR OF CABLE GOES INTO CONTACT.
3. SOLDER CABLE JACKET TO CONNECTOR BODY. DO NOT DISTURB JOINT UNTIL IT HAS COOLED. CLEAN FLUX RESIDUE.

AIS-236-B122 REV. A 4015