

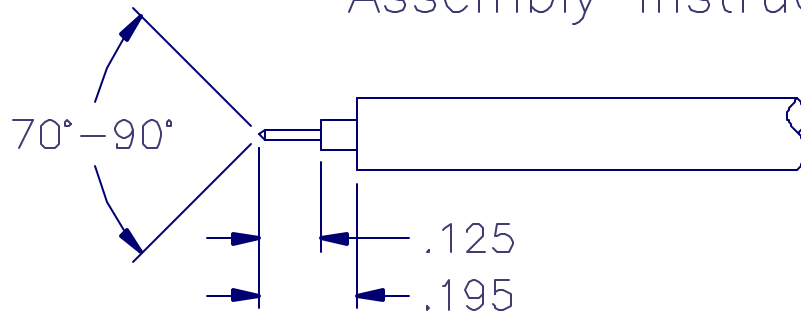


# APPLIED ENGINEERING PRODUCTS

(203) 776-2813 FAX (203) 776-8294

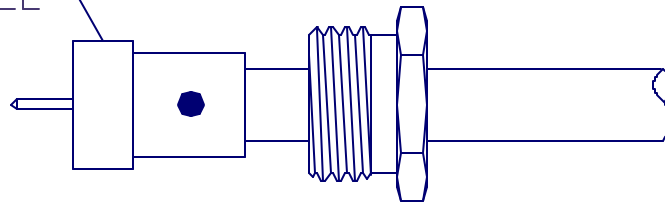
[www.aepconnectors.com](http://www.aepconnectors.com)

## Assembly Instructions



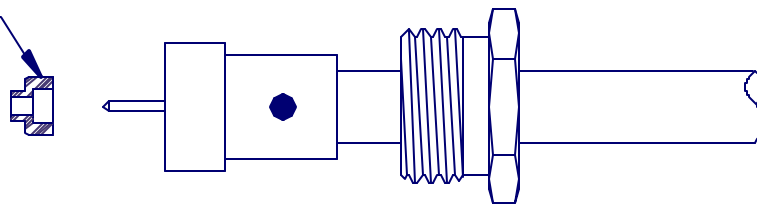
1. TRIM CABLE AS SHOWN.
2. SLIDE BACK NUT ONTO CABLE.

FERRULE



3. SLIDE FERRULE OVER CABLE DIELECTRIC UNTIL IT BOTTOMS ON THE CABLE JACKET.
4. SOLDER FERRULE TO CABLE JACKET. DO NOT DISTURB SOLDER JOINT UNTIL IT HAS COOLED.

INSULATOR



5. INSTALL SMALL INSULATOR OVER CABLE DIELECTRIC (ONE APPLIES FOR .085 SEMI-RIGID CABLE).
- 5a. TRIM DIELECTRIC FLUSH WITH FERRULE, THEN POINT CENTER CONDUCTOR 70° TO 90° (ONLY APPLIES TO .141 DIA. SEMI-RIGID CABLE).
6. INSERT CABLE ASSEMBLY INTO BODY UNTIL IT BOTTOMS, MAKING SURE CENTER CONDUCTOR OF CABLE GOES INTO CONTACT.
7. TORQUE BACK NUT TO 90-100 INCH OUNCES.

AIS-234-B123

REV.—