



# APPLIED ENGINEERING PRODUCTS

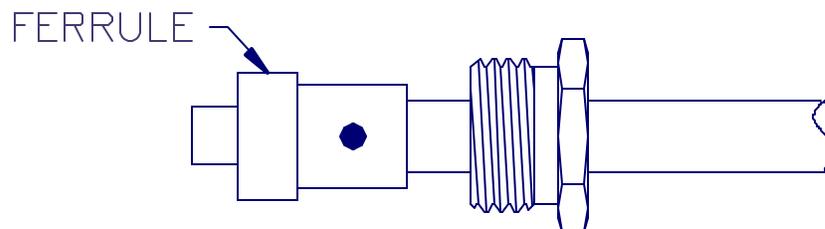
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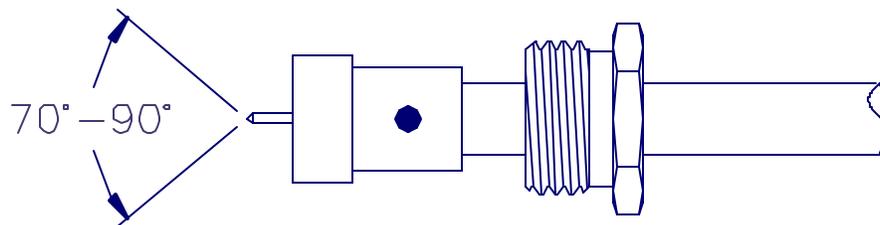
## Assembly Instructions



1. TRIM CABLE JACKET AS SHOWN.
2. SLIDE BACK NUT ONTO CABLE.



3. SLIDE FERRULE OVER CABLE DIELECTRIC UNTIL IT BOTTOMS ON THE CABLE JACKET.
4. SOLDER FERRULE TO CABLE JACKET. DO NOT DISTURB SOLDER JOINT UNTIL IT HAS COOLED.



5. TRIM DIELECTRIC FLUSH WITH FERRULE, THEN POINT CENTER CONDUCTOR 70° TO 90°.
6. INSERT CABLE ASSEMBLY INTO BODY UNTIL IT BOTTOMS, MAKING SURE CENTER CONDUCTOR OF CABLE GOES INTO CONTACT.
7. TORQUE BACK NUT TO 140-150 INCH OUNCES.

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