

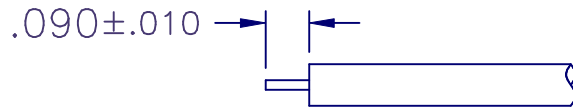


# APPLIED ENGINEERING PRODUCTS

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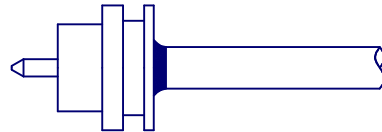
## Assembly Instructions



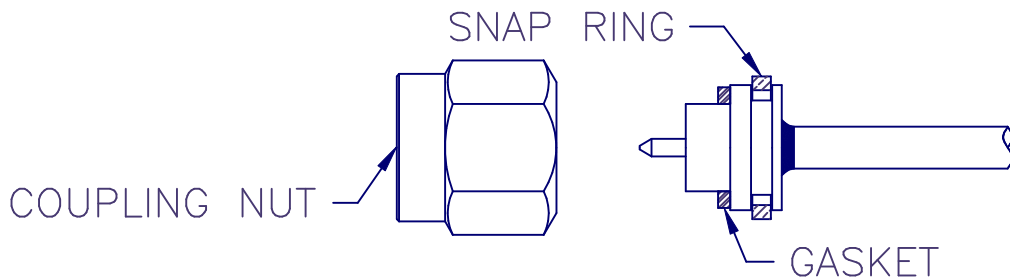
1. TRIM CABLE PER TRIM CODE.



2. SOLDER CONTACT TO CENTER CONDUCTOR, LEAVING A GAP BETWEEN REAR OF CONTACT AND CABLE JACKET AS SHOWN.



3. INSERT CABLE INTO BODY UNTIL IT BOTTOMS. CHECK THAT INSULATOR AND CONTACT MEET INTERFACE DIMENSIONS.
4. SOLDER CABLE JACKET TO CONNECTOR BODY. DO NOT DISTURB JOINT UNTIL IT HAS COOLED. CLEAN FLUX RESIDUE.



5. INSTALL SNAP RING AND GASKET ONTO CONNECTOR BODY.
6. COMPRESS SNAP RING WITH COMPRESSION PLIERS R282.200.000 AND INSERT CONNECTOR BODY INTO COUPLING NUT UNTIL SEATED.

AIS-206-B REV. A 7376