

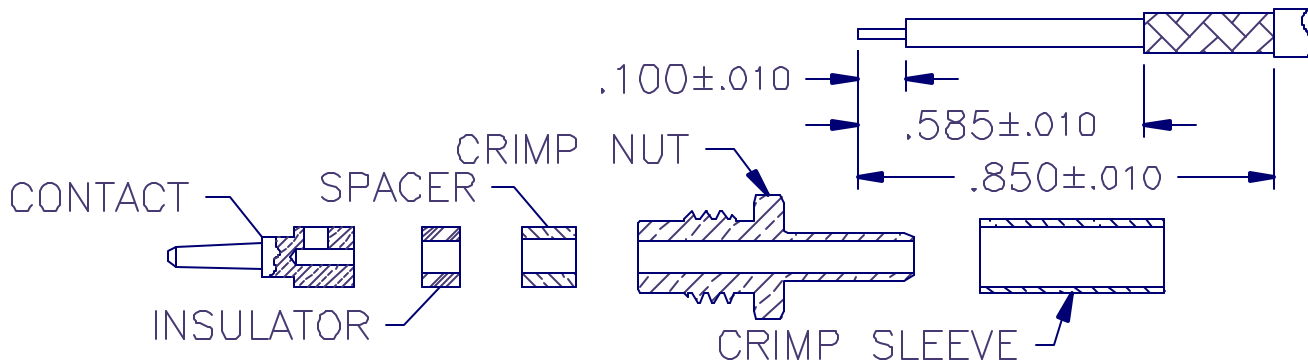


APPLIED ENGINEERING PRODUCTS

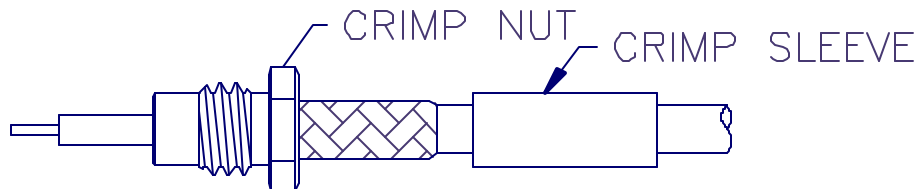
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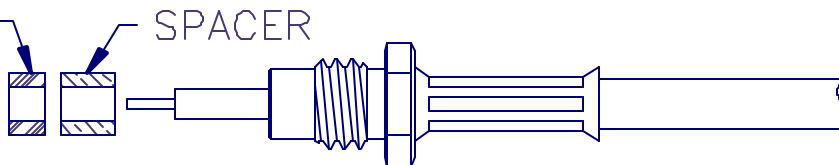
Assembly Instructions



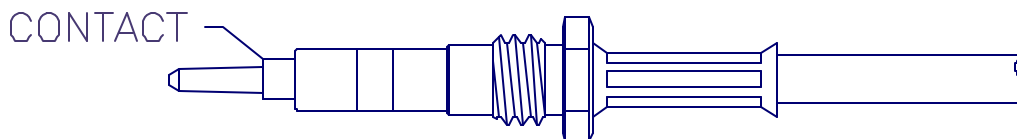
1. TRIM CABLE AS SHOWN. TIN END OF CENTER CONDUCTOR.
2. SLIDE CRIMP SLEEVE AND SHRINK TUBE (IF SUPPLIED) OVER CABLE JACKET.
3. FLARE CABLE BRAID OUT SLIGHTLY BY ROTATING DIELECTRIC.



4. INSERT CABLE INTO TAIL-END OF CRIMP NUT, MAKING SURE TAIL GOES OVER DIELECTRIC AND UNDER BRAID. SLIDE IT UNTIL BRAID TOUCHES REAR SURFACE OF NUT.
5. SLIDE CRIMP SLEEVE FORWARD AND USE .105 HEX DIE TO CRIMP.



6. POSITION SPACER & INSULATOR OVER CABLE DIELECTRIC AND CENTER CONDUCTOR AS SHOWN.



7. SOLDER CONTACT TO CENTER CONDUCTOR.
8. INSERT CABLE ASSEMBLY INTO BODY AND TIGHTEN NUT WITH A TORQUE WRENCH WITH A TORQUE OF 70-100 INCH OUNCES.
9. SLIDE SHRINK TUBE OVER CRIMP SLEEVE AND SHRINK FIT.

AIS-278-B-1 REV. —