

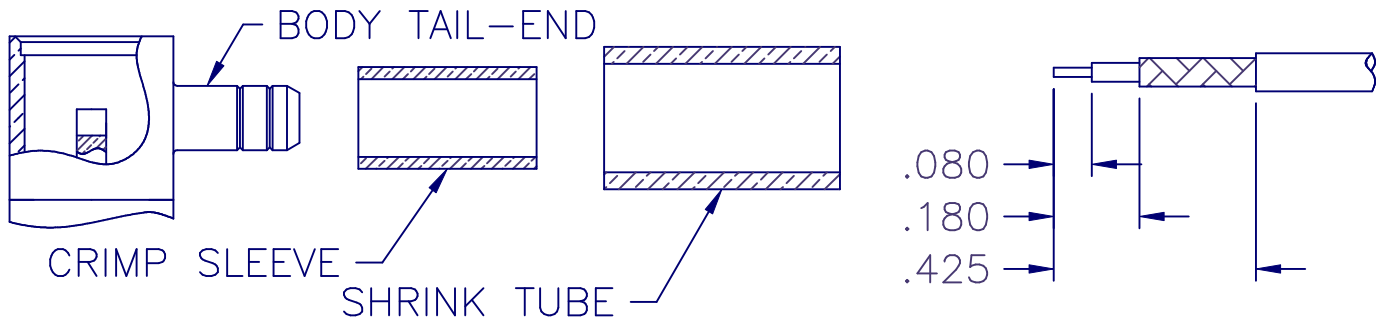


APPLIED ENGINEERING PRODUCTS

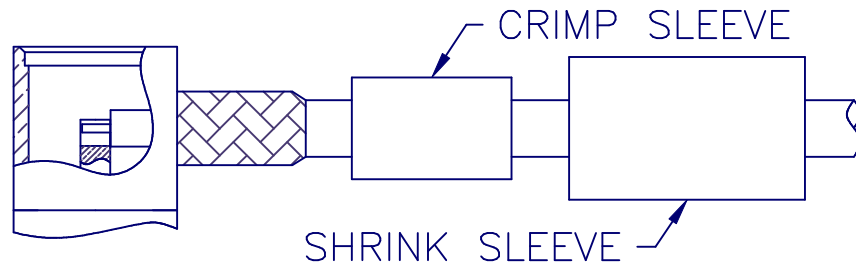
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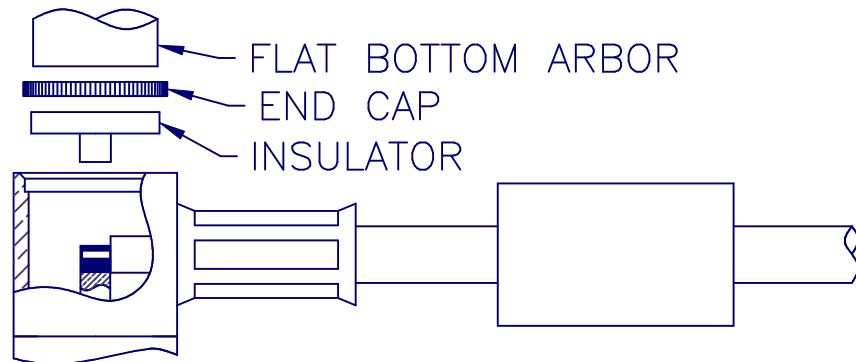
Assembly Instructions



1. TRIM CABLE AS SHOWN. TIN END OF CENTER CONDUCTOR.
2. SLIDE CRIMP SLEEVE AND SHRINK TUBE (IF SUPPLIED) OVER CABLE JACKET.
3. FLARE CABLE BRAID OUT SLIGHTLY BY ROTATING DIELECTRIC.



4. INSERT CABLE ASSEMBLY INTO BODY TAIL-END MAKING SURE TAIL GOES OVER DIELECTRIC AND UNDER BRAID. SLIDE IN UNTIL BRAID TOUCHES REAR SURFACE OF BODY.
5. SLIDE CRIMP SLEEVE FORWARD AND USE .105 HEX DIE TO CRIMP SLEEVE TO BRAID.
6. SOLDER CENTER CONDUCTOR OF CABLE TO CONTACT.



7. PLACE INSULATOR AND END CAP INTO CONNECTOR BODY AS SHOWN AND USE A .185" DIAMETER FLAT BOTTOM PUNCH TO PRESS CAP IN PLACE. CAP MUST BE BELOW SURFACE TO SEAT PROPERLY.
8. SLIDE SHRINK TUBE OVER CRIMP SLEEVE AND SHRINK TO FIT.

AIS-246-B27-1 REV. -