

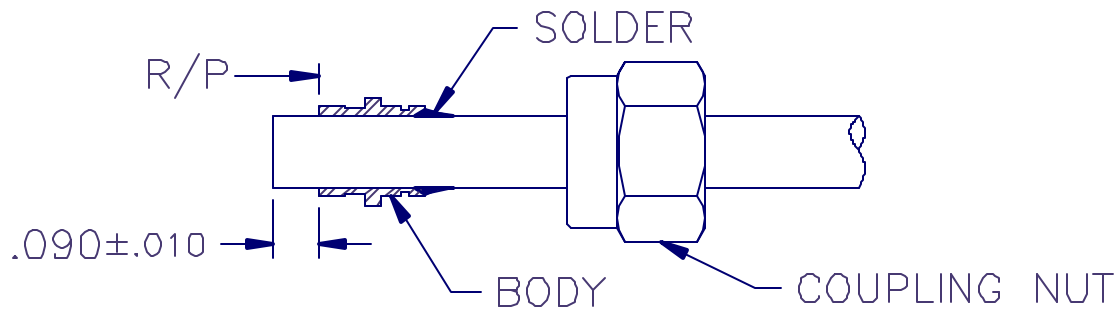


# APPLIED ENGINEERING PRODUCTS

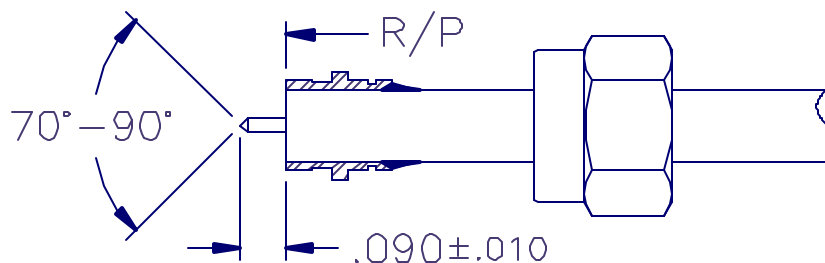
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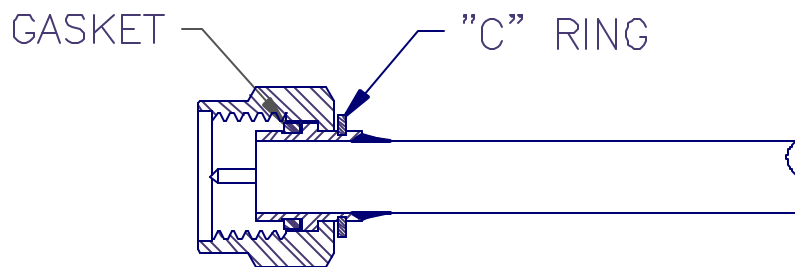
## Assembly Instructions



1. CUT CABLE END SQUARE AND DEBURR.
2. SLIDE COUPLING NUT ONTO CABLE, THREADS FORWARD.
3. SOLDER BODY IN POSITION SHOWN. DO NOT DISTURB JOINT UNTIL IT HAS COOLED. CLEAN FLUX RESIDUE.



4. TRIM JACKET AND DIELECTRIC FLUSH TO R/P. POINT CENTER CONDUCTOR AS SHOWN.



5. INSTALL GASKET ON FRONT FACE OF CONNECTOR BODY.
6. SLIDE COUPLING NUT FORWARD AND SNAP ON "C" RING.

AIS-240-B107 REV. A 4092