

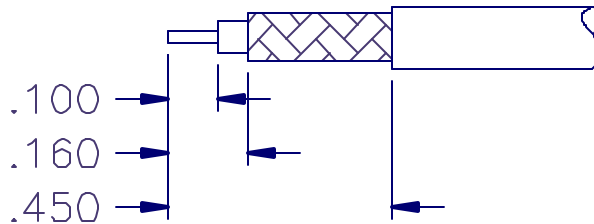


APPLIED ENGINEERING PRODUCTS

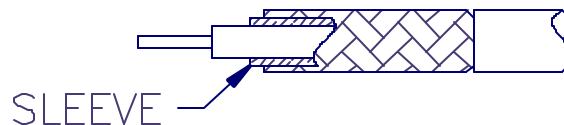
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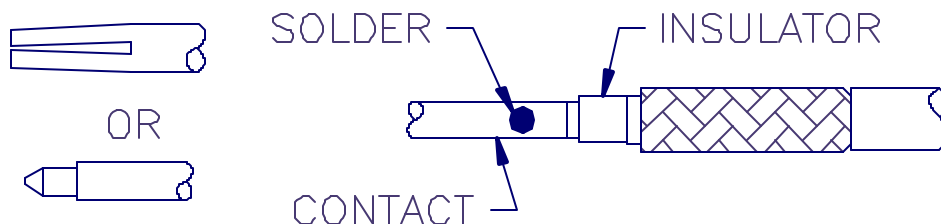
Assembly Instructions



1. TRIM CABLE TO DIM. AS SHOWN.
2. SLIDE CRIMP SLEEVE AND SHRINK TUBE OVER CABLE JACKET.



3. FLARE BRAID OUT SLIGHTLY BY ROTATING DIELECTRIC. SLIDE SPACER SLEEVE BETWEEN DIELECTRIC AND BRAID AS SHOWN.



4. MOUNT INSULATOR AND SOLDER ON CONTACT.
5. PUSH ENTIRE ASSEMBLY INTO BODY. SLIDE CRIMP SLEEVE FORWARD TO BODY AND CRIMP USING A .128 HEX DIE.
6. SLIDE SHRINK SLEEVE OVER CRIMP SLEEVE AND SHRINK TO FIT.

AIS-015-B REV. A 4326