

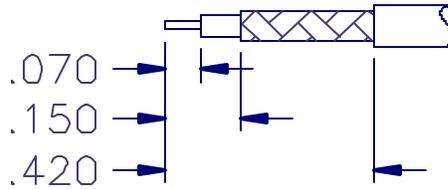


APPLIED ENGINEERING PRODUCTS

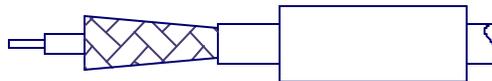
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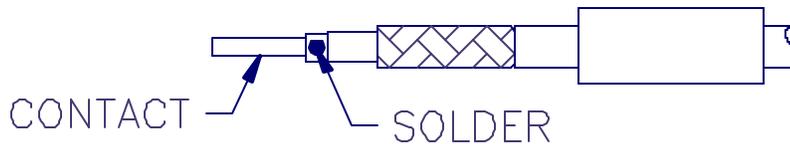
Assembly Instructions



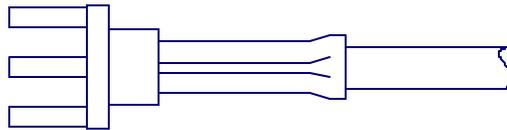
1. TRIM CABLE AS SHOWN.
2. SLIDE CRIMP SLEEVE OVER BRAID ONTO CABLE.



3. FLARE BRAID OUT SLIGHTLY BY ROTATING DIELECTRIC.



4. SOLDER CONTACT TO CENTER CONDUCTOR, FLUSH TO DIELECTRIC USING SN96/4AG SOLDER.
5. INSERT CABLE INTO BODY, MAKING SURE CRIMP TAIL SLIDES UNDER BRAID UP TO JACKET.



6. SLIDE CRIMP SLEEVE FORWARD OVER BRAID UP TO CONNECTOR BODY.
7. CRIMP USING .128 HEX DIE.

AIS-099-B36-2 REV. -