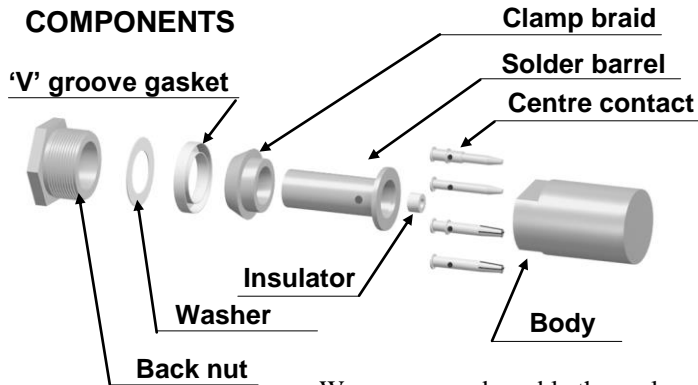
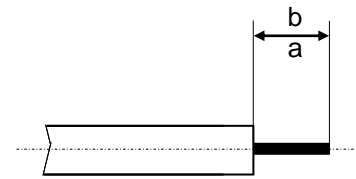


# Clamp 04 : Semi-rigid cables



We recommend a cable thermal preconditioning before assembly

## STRIPPING DIMENSIONS



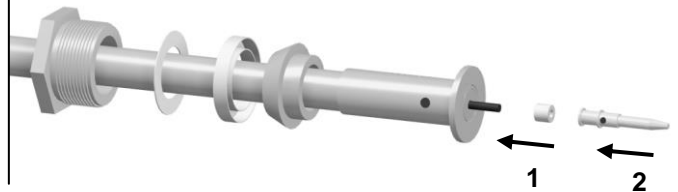
1

Strip the cable with the cable stripping tool.  
Trim the cable inner conductor with the trimmer.  
Clean the cable.



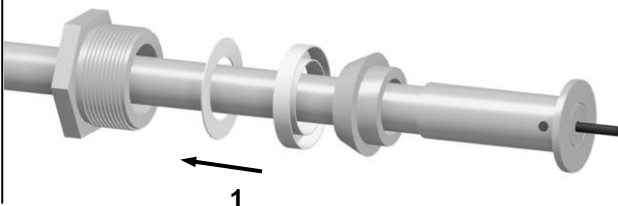
4

Slide the insulator onto the cable inner conductor.  
Slide the centre contact on until it bottoms against the insulator.



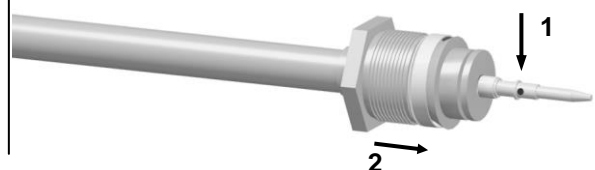
2

Slide the back nut, the washer, the 'V' groove gasket, the clamp braid sleeve and the solder barrel onto the cable.



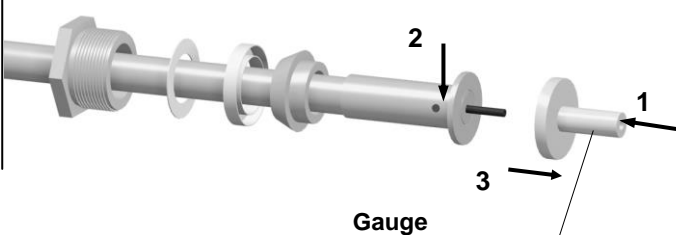
5

Solder the centre contact onto the inner conductor.  
Assemble the components.



3

Position the solder barrel and the cable flush against the solder barrel gauge.  
Solder the solder barrel onto the cable.  
After cooling, remove the solder barrel gauge.



6

Screw sub-assembly into the connector body with the adapted wrench.  
Recommended coupling torque ( see connector TDS ).

