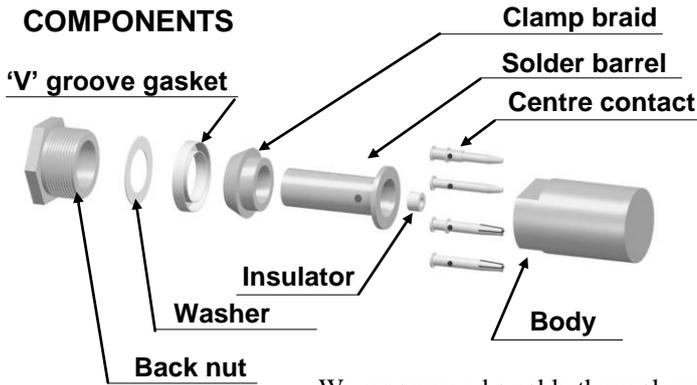
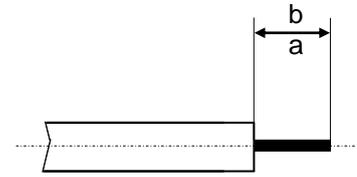


Clamp 04 : Semi-rigid cables



STRIPPING DIMENSIONS



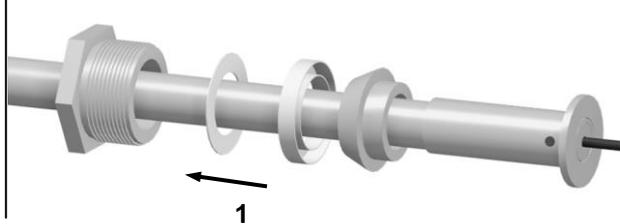
We recommend a cable thermal preconditioning before assembly

- 1**

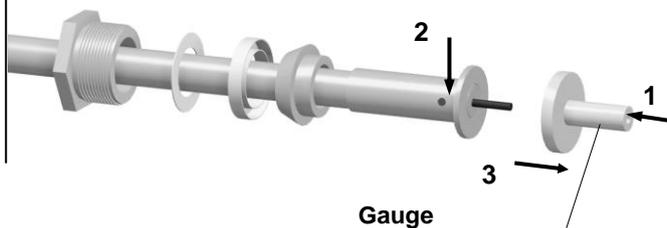
Strip the cable with the cable stripping tool
Trim the cable inner conductor with the trimmer.
Clean the cable.


- 2**

Slide the back nut, the washer, the 'V' groove gasket, the clamp braid sleeve and the solder barrel onto the cable.


- 3**

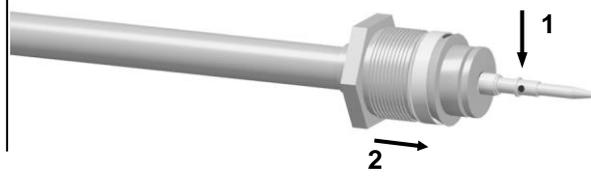
Position the solder barrel and the cable flush against the solder barrel gauge.
Solder the solder barrel onto the cable.
After cooling, remove the solder barrel gauge.


- 4**

Slide the insulator onto the cable inner conductor.
Slide the centre contact on until it bottoms against the insulator.


- 5**

Solder the centre contact onto the inner conductor.
Assemble the components.


- 6**

Screw sub-assembly into the connector body with the adapted wrench.
Recommended coupling torque (see connector TDS).

